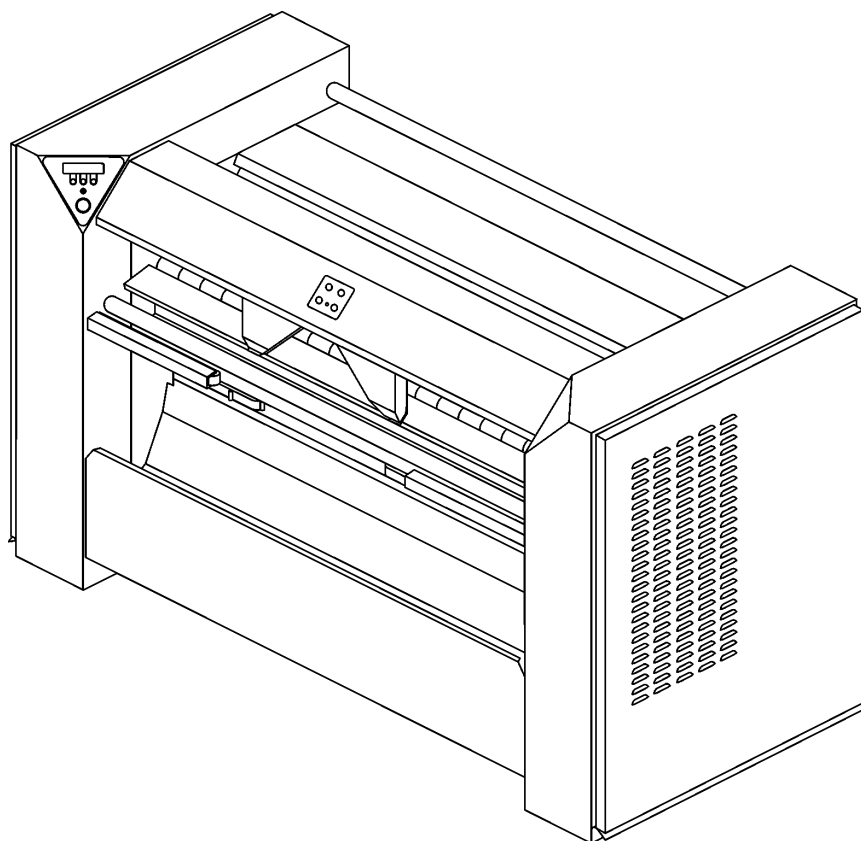


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 FLF

Ironer

Sécheuse repasseuse

XL Feeder

XL Feeder

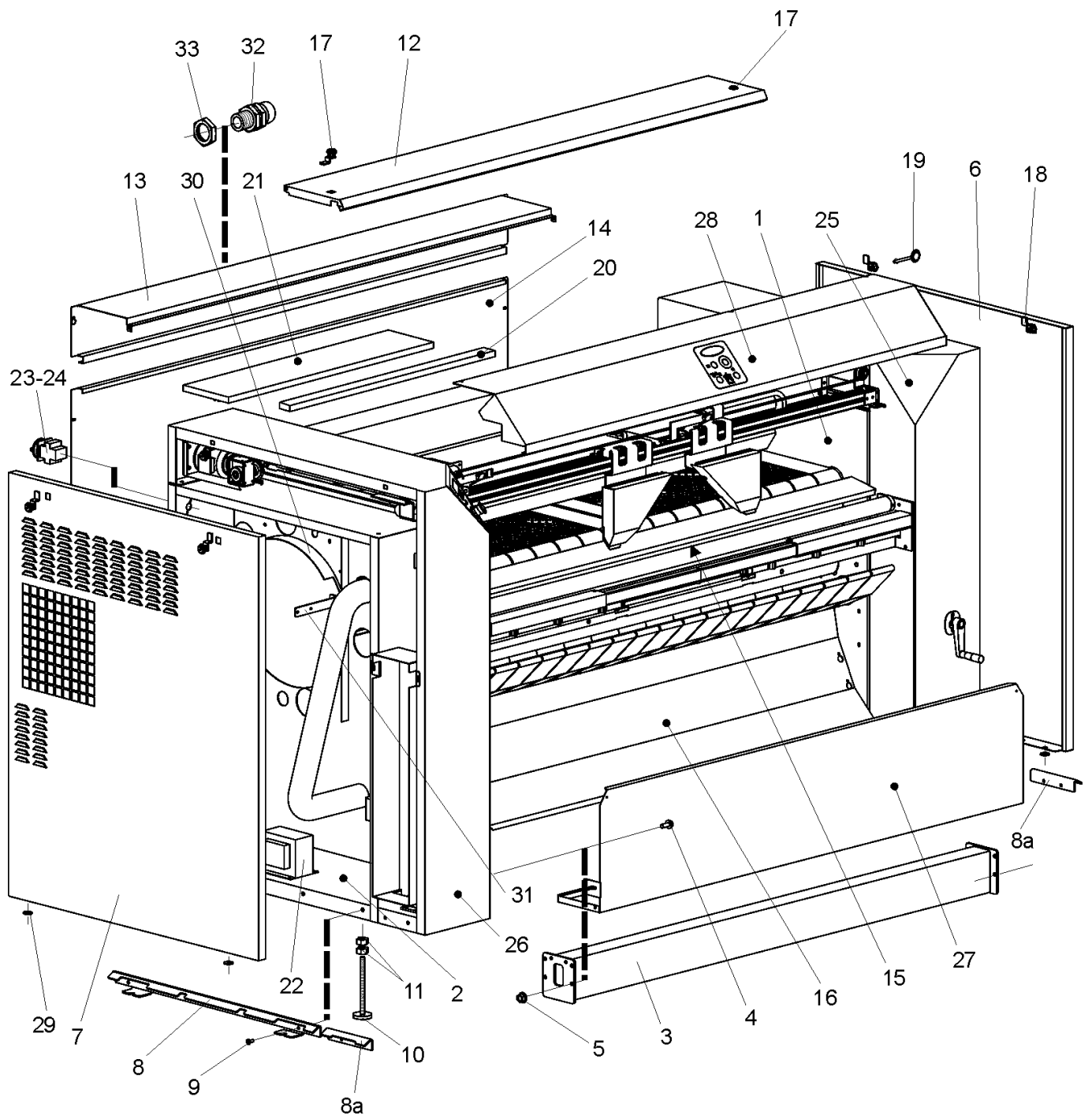
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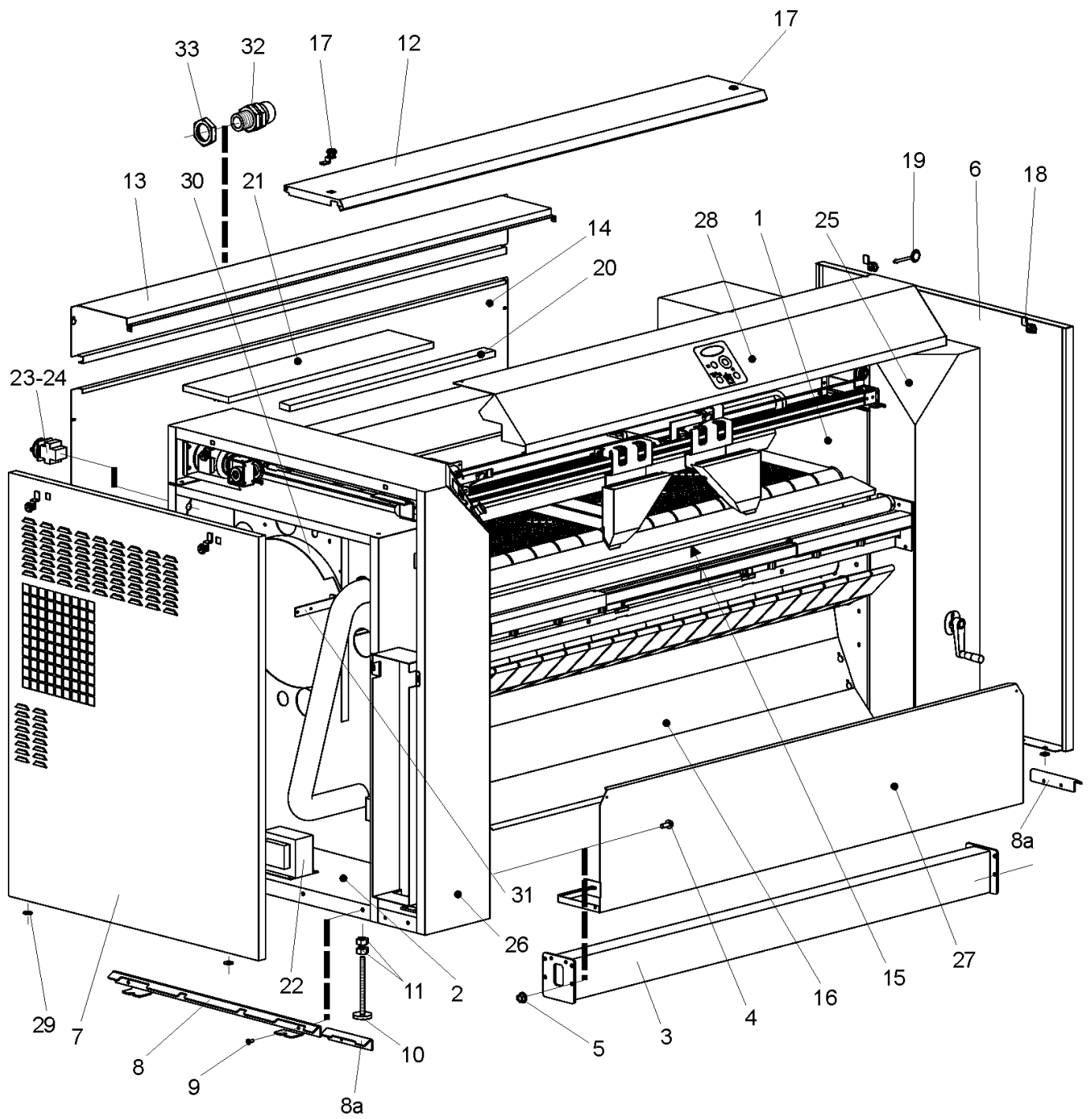
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Casing

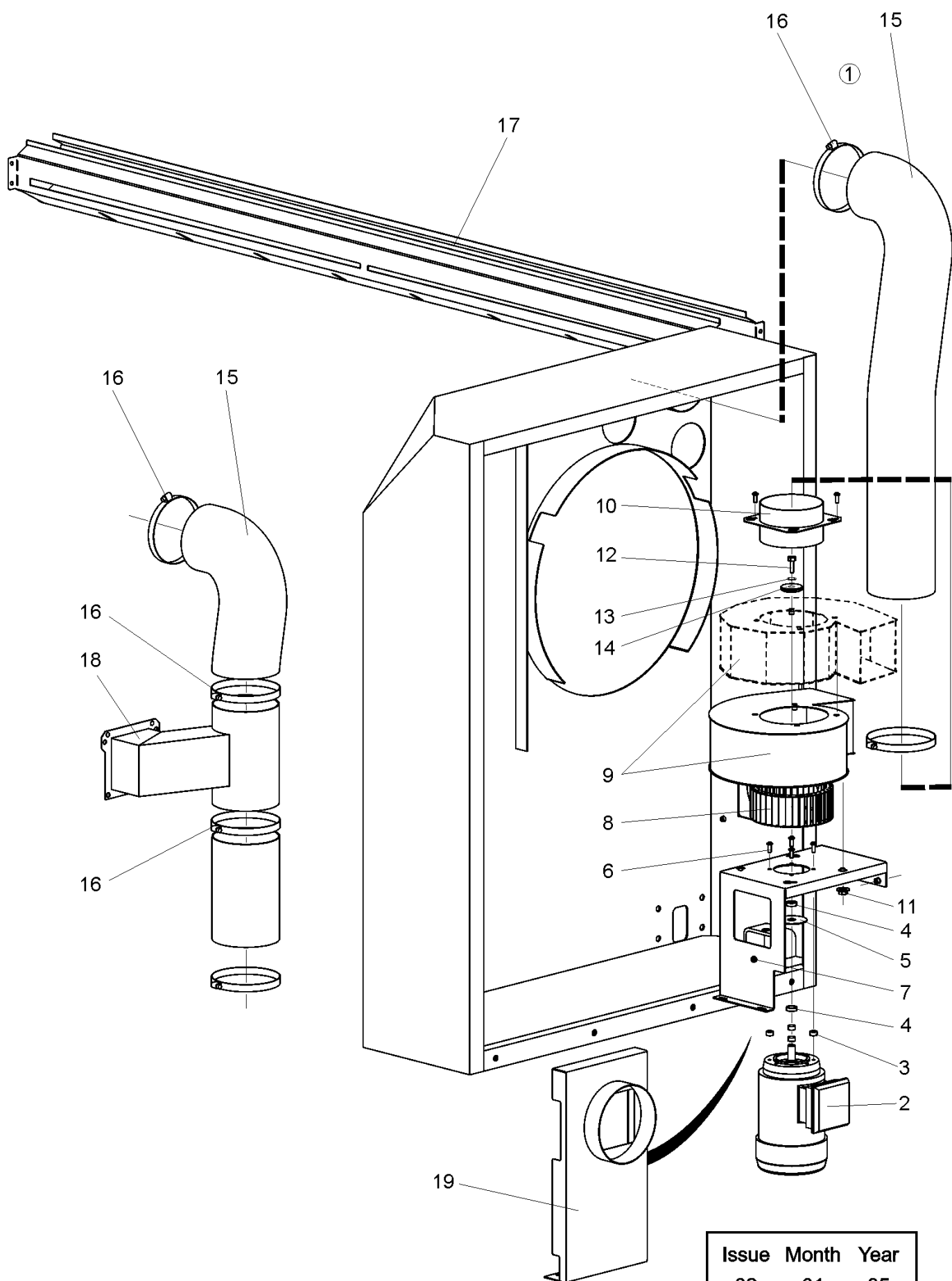
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610802/1	3	12	2006

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1	1	1	1	1	1	32103946	Right casing	Caisson droit	3	
2	1	1	1	1	1	32103949	Right casing	Caisson gauche	3	
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32104434	Side frame	Carter latéral	3	
7	1	1	1	1	1	32103970	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103969	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
8a	2	2	2	2	2	32103971	Handling hook	Crochet de manutention	3	
9	12	12	12	12	12	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
*	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
*		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
			1			32100193	Upper casing	Carter supérieur	3	Steel
*			1			55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100192	Upper casing	Carter supérieur	3	Steel
*				1		55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
*					1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
					1	32104201	Rear housing	Carter arrière	3	Upper
14	1					32104215	Rear housing	Carter arrière	3	Lower
		1				32104214	Rear housing	Carter arrière	3	Lower
			1			32104213	Rear housing	Carter arrière	3	Lower
				1		32104212	Rear housing	Carter arrière	3	Lower
					1	32104211	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac d'engagement	3	
		1				32100304	Feeding vat	Bac d'engagement	3	
			1			32100303	Feeding vat	Bac d'engagement	3	
				1		32100302	Feeding vat	Bac d'engagement	3	
					1	32100301	Feeding vat	Bac d'engagement	3	
16	1					32100745	Receipt tray	Bac réception	3	ill. 610797
		1				32100744	Receipt tray	Bac réception	3	ill. 610797
			1			32100743	Receipt tray	Bac réception	3	ill. 610797
				1		32100742	Receipt tray	Bac réception	3	ill. 610797
					1	32100741	Receipt tray	Bac réception	3	ill. 610797
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA



IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF										Illustration	Issue	Month	Year
Casing										Schéma	Issue	Month	Year
Carrosserie										610802/1	3	12	2006
Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques			
23	IC44819FLF					71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating			
	IC44821FLF												
	IC44825FLF												
	IC44828FLF												
	IC44832FLF												
24	1	1	1	1	1	71054168	Main switch	Interrupteur général	1,2	63A Electric heating			
	1	1				71054135	Main switch	Interrupteur général	1,2	100A Electric heating			
			1	1	1								
25	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating			
26	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating			
27	1	1	1	1	1	32103953	Right casing	Caisson droit	3	Feeder			
28	1	1	1	1	1	32103956	Right casing	Caisson gauche	3	Feeder			
		1				32104035	Feeding vat	Auge d'engagement	3				
			1			32104034	Feeding vat	Auge d'engagement	3				
				1		32104033	Feeding vat	Auge d'engagement	3				
					1	32104032	Feeding vat	Auge d'engagement	3				
						32104031	Feeding vat	Auge d'engagement	3				
		1				32104045	Splash guard	Carter de protection	3	Front			
			1			32104044	Splash guard	Carter de protection	3	Front			
				1		32104043	Splash guard	Carter de protection	3	Front			
					1	32104042	Splash guard	Carter de protection	3	Front			
29	4	4	4	4	4	32104041	Splash guard	Carter de protection	3	Front			
30	2	2	2	2	2	75015105	Grommet	Passe-fil	3	Ø14			
31	1	1	1	1	1	73016166	Insulator	Isolant	3				
32	1	1	1	1	1	32104156	Suction pipe socket	Support de tuyau d'aspiration	3				
33	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36			
						71079012	Locking nut	Contre-écrou	3	Ø29			



610776

Issue	Month	Year
02	01	05

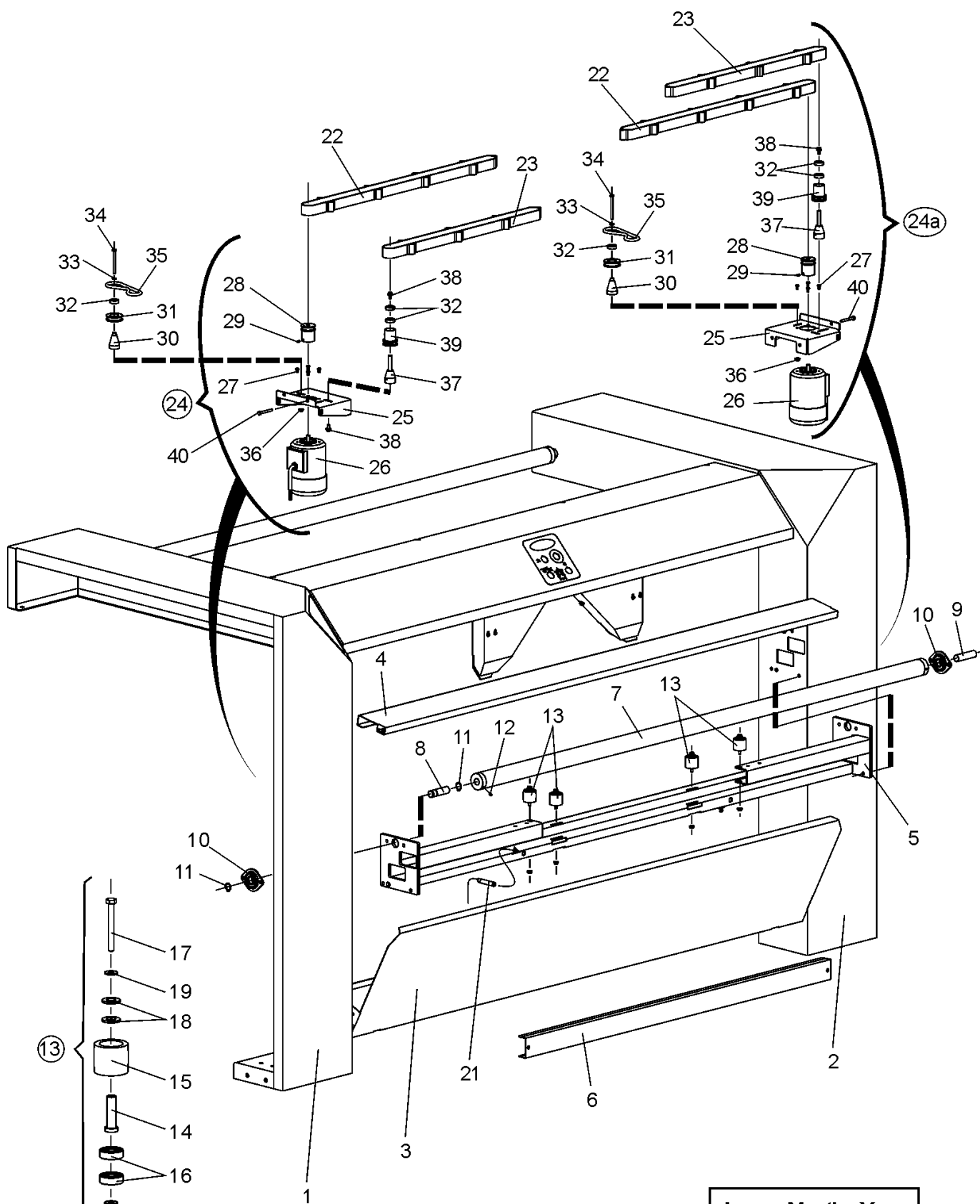
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	2	1	2005

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	
	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32101362	•Spiral	•Volute	3	
	1	1	1	1	1	32104438	•Spiral	•Volute	3	
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
19	1	1	1	1	1	32104432	Nozzle	Buse	3	Side output



610805

Issue	Month	Year
02	03	06

IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Smoothing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610805/2	3	4	2006

Défripage

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1	1	1	1	1	1	32103956	Right casing	Caisson gauche	3	Feeder ill. 610802
2	1	1	1	1	1	1	32103953	Right casing	Caisson droit	3	Feeder ill. 610802
3	1						32104035	Feeding vat	Auge d'engagement	3	ill. 610802
		1					32104034	Feeding vat	Auge d'engagement	3	ill. 610802
			1				32104033	Feeding vat	Auge d'engagement	3	ill. 610802
				1			32104032	Feeding vat	Auge d'engagement	3	ill. 610802
					1		32104031	Feeding vat	Auge d'engagement	3	ill. 610802
4	1						32104095	Sheet rest table	Table repose drap	3	
		1					32104094	Sheet rest table	Table repose drap	3	
			1				32104093	Sheet rest table	Table repose drap	3	
				1			32104092	Sheet rest table	Table repose drap	3	
					1		32104091	Sheet rest table	Table repose drap	3	
5	1						32103985	Rail	Support	3	
		1					32103984	Rail	Support	3	
			1				32103983	Rail	Support	3	
				1			32103982	Rail	Support	3	
					1		32103981	Rail	Support	3	
6	1	1	1	1	1	1	32103945	Guide	Guide	3	
7	1						32104125	Stretching satellite	Satellite défripage	3	
		1					32104124	Stretching satellite	Satellite défripage	3	
			1				32104123	Stretching satellite	Satellite défripage	3	
				1			32104122	Stretching satellite	Satellite défripage	3	
					1		32104121	Stretching satellite	Satellite défripage	3	
8	1	1	1	1	1	1	32100030	Shaft	Axe	3	Blocked
9	1	1	1	1	1	1	32100031	Shaft	Axe	3	Free
10	2	2	2	2	2	2	73010070	Bearing box	Palier	3	Ø20
11	2	2	2	2	2	2	74026053	Circlip	Circlip	3	Ø20
12	4	4	4	4	4	4	74020227	Ball screw	Vis à bille	3	M5x8
13	4	4	4	4	4	4	55011617	Stretching pulley	Poulie défripage	3	Complete
14	1	1	1	1	1	1	32103396	•Shaft	•Axe	3	
15	1	1	1	1	1	1	32103397	•Pulley	•Poulie	3	
16	2	2	2	2	2	2	73011109	•Ball bearing	•Roulement à billes	3	
17	1	1	1	1	1	1	74033607	•Screw	•Vis	3	M6x55
18	2	2	2	2	2	2	74036009	•Washer	•Rondelle	3	Ø10
19	1	1	1	1	1	1	74036006	•Washer	•Rondelle	3	Ø6
20	1	1	1	1	1	1	74033253	•Nut	•Écrou	3	M6
21	1	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
22	2						73022267	Belt	Courroie	1,2	L=1640mm
		2					73022265	Belt	Courroie	1,2	L=1850mm
			2				73022256	Belt	Courroie	1,2	L=2270mm
				2			73022263	Belt	Courroie	1,2	L=2480mm
					2		73022254	Belt	Courroie	1,2	L=2600mm
* 23	2						73022268	Belt	Courroie	1,2	L=1340mm
		2					73022266	Belt	Courroie	1,2	L=1550mm
			2				73022257	Belt	Courroie	1,2	L=1970mm
				2			73022264	Belt	Courroie	1,2	L=2180mm
					2		73022255	Belt	Courroie	1,2	L=2900mm
24	1	1	1	1	1	1	55012151	Stretching motor	Moteur défripage	3	Left Complete
24a	1	1	1	1	1	1	55012150	Stretching motor	Moteur défripage	3	Right Complete
25	1	1	1	1	1	1	32103951	•Motor bracket	•Support moteur	3	
26	1	1	1	1	1	1	71013089	•Motor	•Moteur	1,2	90W
27	4	4	4	4	4	4	74033708	•Screw	•Vis	3	M5x10
28	1	1	1	1	1	1	32103720	•Drive pulley	•Poulie motrice	3	
29	2	2	2	2	2	2	74020227	•Ball screw	•Vis à bille	3	M5x8

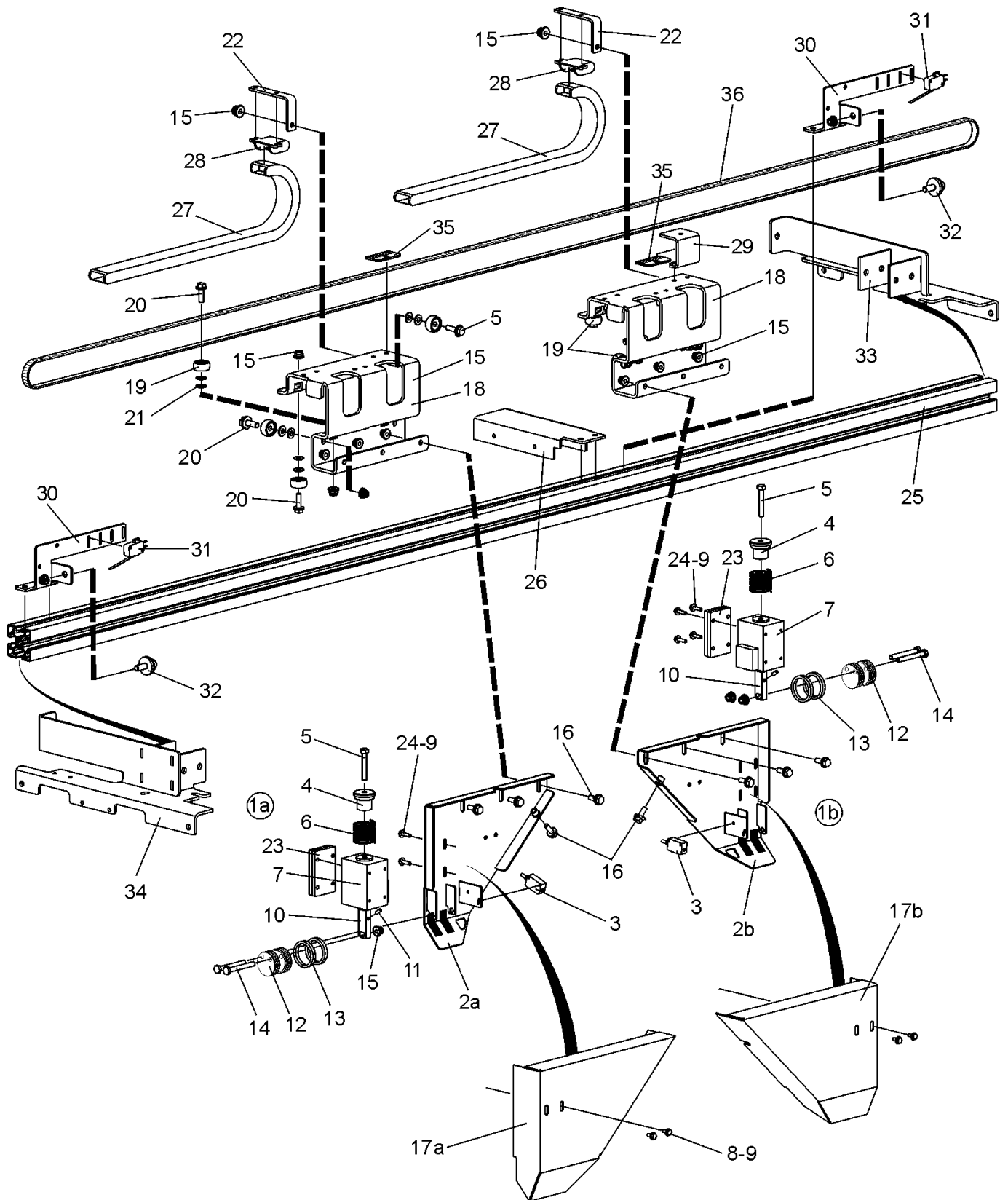
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Smoothing

Illustration Issue Month Year
Schéma Issue Month Year
610805/2 3 4 2006

Défrichage

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
30	1	1	1	1	1	32103724	•Shaft	•Axe	3	
31	1	1	1	1	1	32103721	•Pulley	•Poulie	3	
32	3	3	3	3	3	73011109	•Ball bearing	•Roulement à billes	1,2	
33	1	1	1	1	1	74036005	•Washer	•Rondelle	3	Ø6
34	1	1	1	1	1	74033609	•Screw	•Vis	3	M6x70
35	1	1	1	1	1	73022278	•Belt	•Courroie	1,2	Ø6
36	1	1	1	1	1	74033202	•Cage nut	•Ecrou	3	M6
37	1	1	1	1	1	32103395	•Shaft	•Axe	3	
38	2	2	2	2	2	74033001	•Screw	•Vis	3	M6x12
39	1	1	1	1	1	32103719	•Pulley	•Poulie	3	
40	1	1	1	1	1	74020054	•Screw	•Vis	3	M6x50



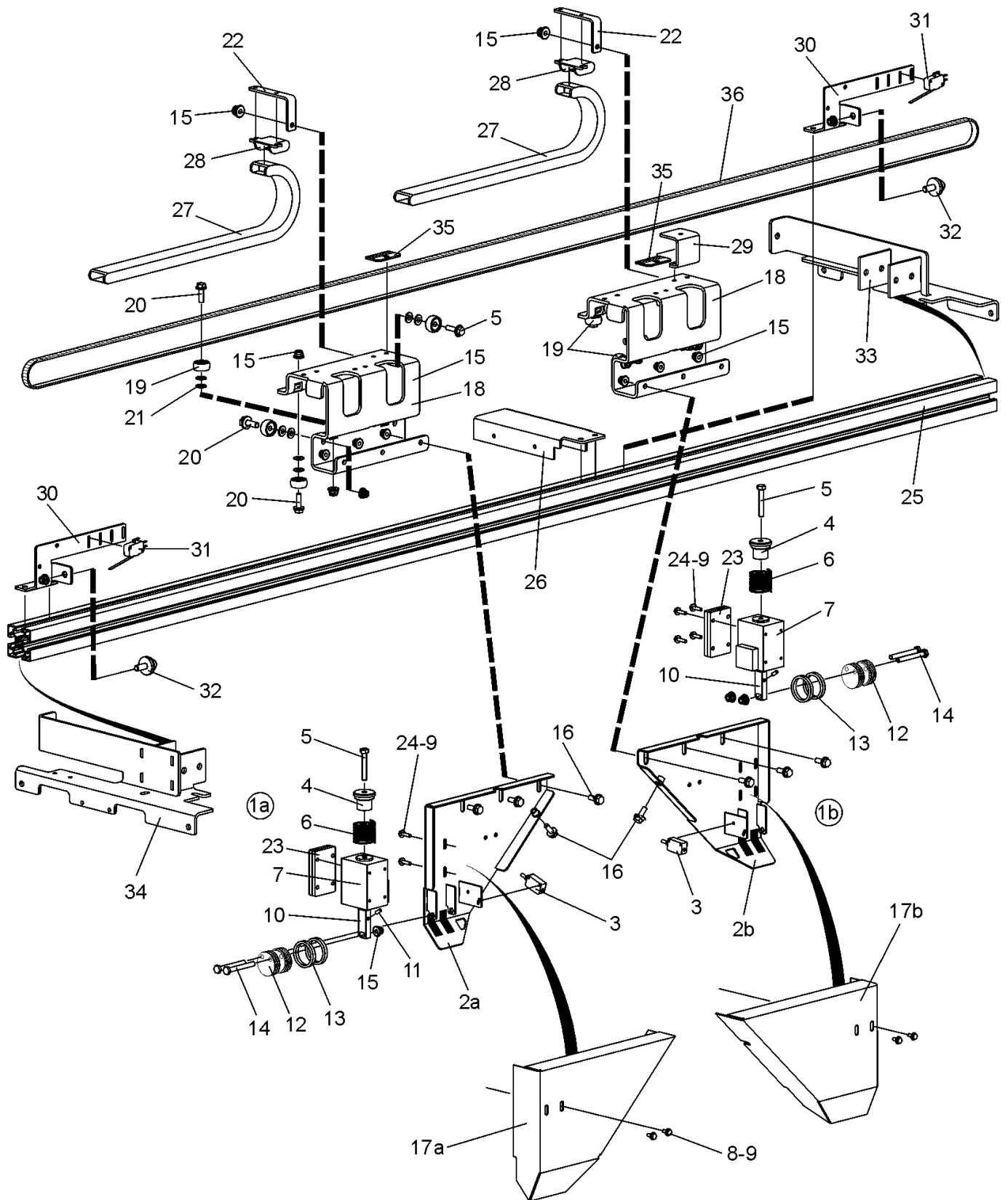
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

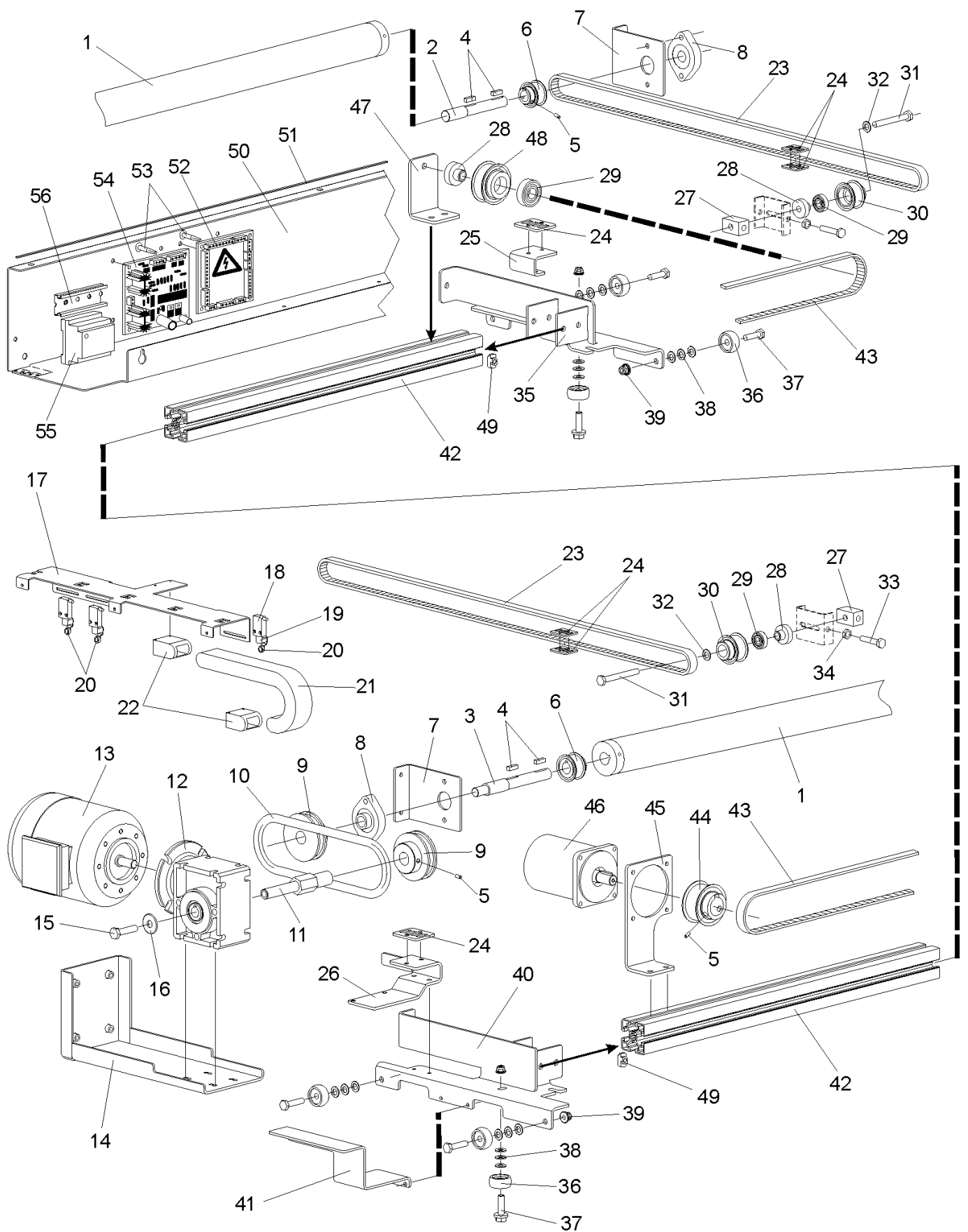
Feeding clamps

Pincés d'engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610807/2	2	5	2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1a	1	1	1	1	1	55012147	Pliers	Pince	3	Left Complete
1b	1	1	1	1	1	55012146	Pliers	Pince	3	Right Complete
2a	1	1	1	1	1	32102730	•Pliers	•Pince	3	Left
2b	1	1	1	1	1	32102729	•Pliers	•Pince	3	Right
3	1	1	1	1	1	71050211	•Sensor	•Déecteur	1,2	
4	1	1	1	1	1	32102305	•Command axle	•Axe de commande	3	
5	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
6	1	1	1	1	1	74030145	•Return spring	•Ressort de rappel	3	
7	1	1	1	1	1	32103253	•Electromagnet	•Electroaimant	1,2	
8	2	2	2	2	2	74010000	•Screw	•Vis	3	M4x10
9	6	6	6	6	6	74036002	•Washer	•Rondelle	3	
10	1	1	1	1	1	32102617	•Paddle rod	•Tige	3	
11	1	1	1	1	1	74020227	•Ball screw	•Vis à bille	3	M5x8
12	1	1	1	1	1	32102618	•Cam	•Came	3	-52400020
	1	1	1	1	1	32104504	•Cam	•Came	3	52400021-
13	4	4	4	4	4	73016162	•O-ring	•Joint torique	1,2	Ø23 -52400020
	4	4	4	4	4	73016198	•O-ring	•Joint torique	1,2	52400021-
14	2	2	2	2	2	74020054	•Screw	•Vis	3	M6x50
15	13	13	13	13	13	74033253	•Nut	•Écrou	3	M6
16	4	4	4	4	4	74033060	•Screw	•Vis	3	M6x16
17a	1	1	1	1	1	32104382	•Splash guard	•Carter de protection	3	Left -52100020
	1	1	1	1	1	32104507	•Splash guard	•Carter de protection	3	Left 52400021-
17b	1	1	1	1	1	32104381	•Splash guard	•Carter de protection	3	Right -52400020
	1	1	1	1	1	32104506	•Splash guard	•Carter de protection	3	Right 52400021-
18	1	1	1	1	1	32104085	•Table trolley	•Chariot	3	
19	8	8	8	8	8	73011168	•Clip trolley	•Mini galet	1,2	
20	7	7	7	7	7	74033003	•Screw	•Vis	3	M6x20
21	16	16	16	16	16	74036006	•Washer	•Rondelle	3	Ø6
22	1	1	1	1	1	32104157	•Cable retainer	•Support de câble	3	
23	2	2	2	2	2	32104505	•Block	•Cale	3	52400021-
24	4	4	4	4	4	74010012	•Screw	•Vis	3	M4x20 52400021-
25	1					72020275	Aluminium profile	Profil Aluminium	3	
		1				72020274	Aluminium profile	Profil Aluminium	3	
			1			72020273	Aluminium profile	Profil Aluminium	3	
				1		72020272	Aluminium profile	Profil Aluminium	3	
					1	72020271	Aluminium profile	Profil Aluminium	3	
26	1	1	1	1	1	32104138	Support	Renfort	3	
27	2					71081025	Chain	Chaîne	3	Nylon L=459mm
		2				71081025	Chain	Chaîne	3	Nylon L=510mm
			2			71081025	Chain	Chaîne	3	Nylon L=612mm
				2		71081025	Chain	Chaîne	3	Nylon L=663mm
					2	71081025	Chain	Chaîne	3	Nylon L=765mm
28	2	2	2	2	2	71081026	Catch	Attache	3	
29	1	1	1	1	1	32104101	Catch	Attache	3	
30	2	2	2	2	2	32104103	Safety support	Support sécurité	3	
31	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
32	2	2	2	2	2	74026022	Rubber stop	Butée caoutchouc	3	
33	1	1	1	1	1	32104106	Table trolley	Chariot	3	Left
34	1	1	1	1	1	32104105	Table trolley	Chariot	3	Right
35	2	2	2	2	2	32102428	Back plate	Contre plaque	3	
36	-m					73022252	Cogged belt	Courroie crantée	1,2	L=3765mm
		-m				73022252	Cogged belt	Courroie crantée	1,2	L=4180mm
			-m			73022252	Cogged belt	Courroie crantée	1,2	L=5020mm
				-m		73022252	Cogged belt	Courroie crantée	1,2	L=5440mm





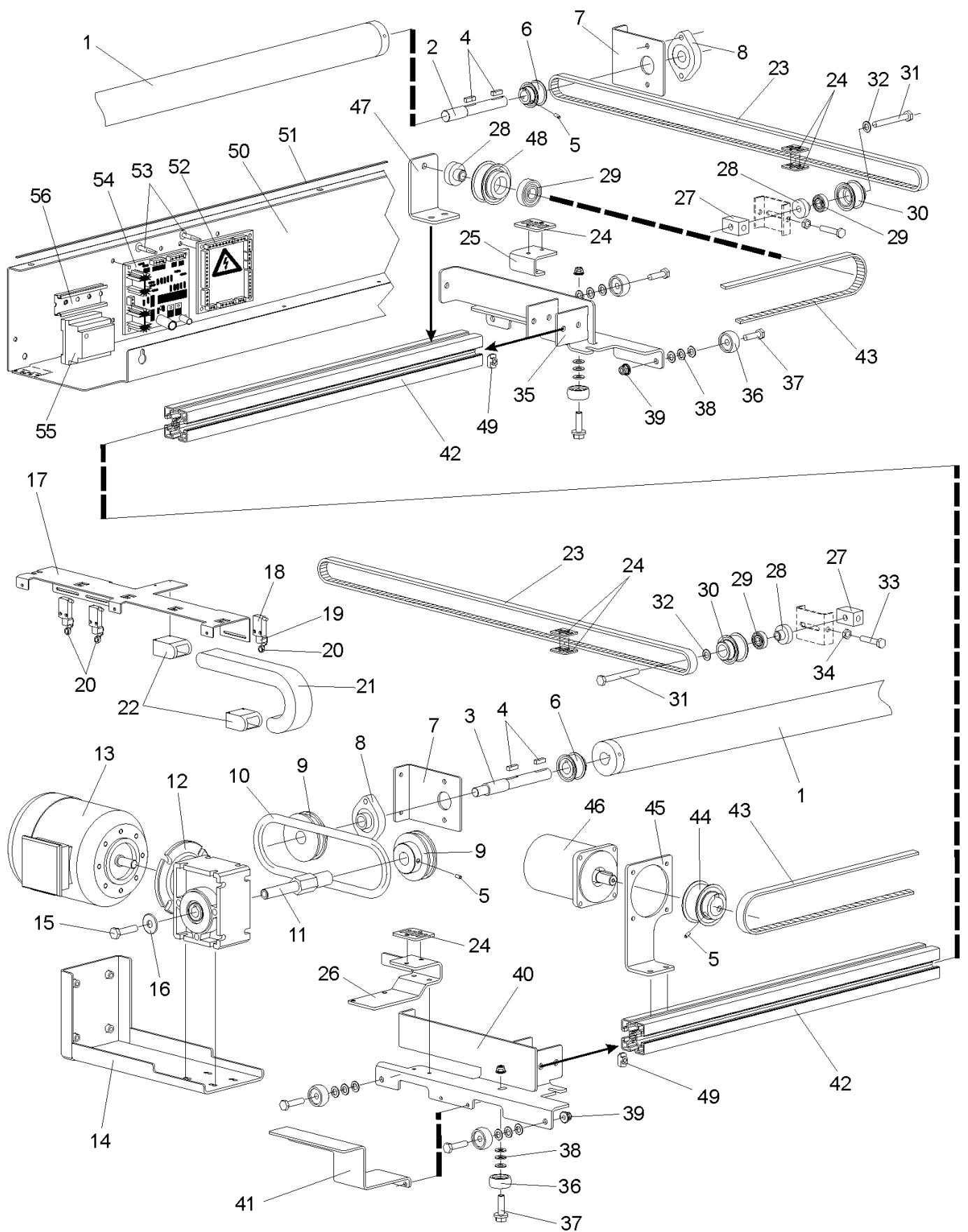
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Feeding

Illustration Issue Month Year
Schéma Issue Month Year
610806/1 1 10 2004

Engagement

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						32104065	Control satellite	Satellite de commande	3	Forwarding clamps
		1					32104064	Control satellite	Satellite de commande	3	Forwarding clamps
			1				32104063	Control satellite	Satellite de commande	3	Forwarding clamps
				1			32104062	Control satellite	Satellite de commande	3	Forwarding clamps
					1		32104061	Control satellite	Satellite de commande	3	Forwarding clamps
2	1	1	1	1	1		32104115	Shaft	Arbre	3	Right
3	1	1	1	1	1		32104328	Shaft	Arbre	3	Left
4	4	4	4	4	4		32104118	Key	Clavette	3	6x6x20
5	10	10	10	10	10		74020227	Ball screw	Vis à bille	3	M5x8
6	2	2	2	2	2		32104325	Drive pulley	Poulie motrice	3	
7	2	2	2	2	2		32104116	Rail	Support	3	
8	2	2	2	2	2		73010080	Bearing box	Palier	1,2	
9	2	2	2	2	2		32104350	Drive pulley	Poulie motrice	3	
10	1	1	1	1	1		73022277	Belt	Courroie	1,2	Ø8
11	1	1	1	1	1		32104351	Shaft	Axe	3	
12	1	1	1	1	1		73023071	Reducer	Réducteur	3	1/30
13	1	1	1	1	1		71014123	Motor	Moteur	1,2	2700rpm - 60W
14	1	1	1	1	1		32104327	Back-gear motor support	Support motoréducteur	3	
15	1	1	1	1	1		74033007	Screw	Vis	3	M8x20
16	1	1	1	1	1		74036008	Washer	Rondelle	3	Ø8
17	1	1	1	1	1		32104352	Main switch support	Support interrupteur	3	
18	3	3	3	3	3		71054197	Body of switch	Corps d'interrupteur	1,2	
19	3	3	3	3	3		71054198	Switch head	Tête interrupteur	1,2	
20	3	3	3	3	3		71054199	Lifting arm	Levier	1,2	
21	1	1	1	1	1		71081027	Chain	Chaîne	3	Nylon 450mm
22	2	2	2	2	2		71081028	Catch	Attache	3	
23	2	2	2	2	2		73022250	Cogged belt	Courroie crantée	1,2	1750mm
24	6	6	6	6	6		32104349	Back plate	Contre plaque	3	
25	1	1	1	1	1		32104110	Fixation leg	Patte de fixation	3	
26	1	1	1	1	1		32104348	Fixation leg	Patte de fixation	3	
27	2	2	2	2	2		32104383	Cage nut	Ecrou	3	
28	3	3	3	3	3		32104089	Shaft	Axe	3	
29	3	3	3	3	3		73011109	Ball bearing	Roulement à billes	1,2	
30	2	2	2	2	2		32104326	Pulley	Poulie	3	
31	2	2	2	2	2		74020030	Screw	Vis	3	M6x30
32	2	2	2	2	2		74022002	Washer	Rondelle	3	Ø6
33	2	2	2	2	2		74033607	Screw	Vis	3	M6x55
34	2	2	2	2	2		74033202	Cage nut	Ecrou	3	M6
35	1	1	1	1	1		32104105	Table trolley	Chariot	3	Right
36	6	6	6	6	6		73011168	Clip trolley	Mini galet	1,2	
37	6	6	6	6	6		74033003	Screw	Vis	3	M6x20
38	36	36	36	36	36		74036006	Washer	Rondelle	3	Ø6
39	6	6	6	6	6		74033253	Nut	Écrou	3	M6
40	1	1	1	1	1		32104106	Table trolley	Chariot	3	Left
41	1	1	1	1	1		32104353	Protective plate	Tôle de protection	3	
42	1						72020275	Aluminium profile	Profil Aluminium	3	
		1					72020274	Aluminium profile	Profil Aluminium	3	
			1				72020273	Aluminium profile	Profil Aluminium	3	
				1			72020272	Aluminium profile	Profil Aluminium	3	



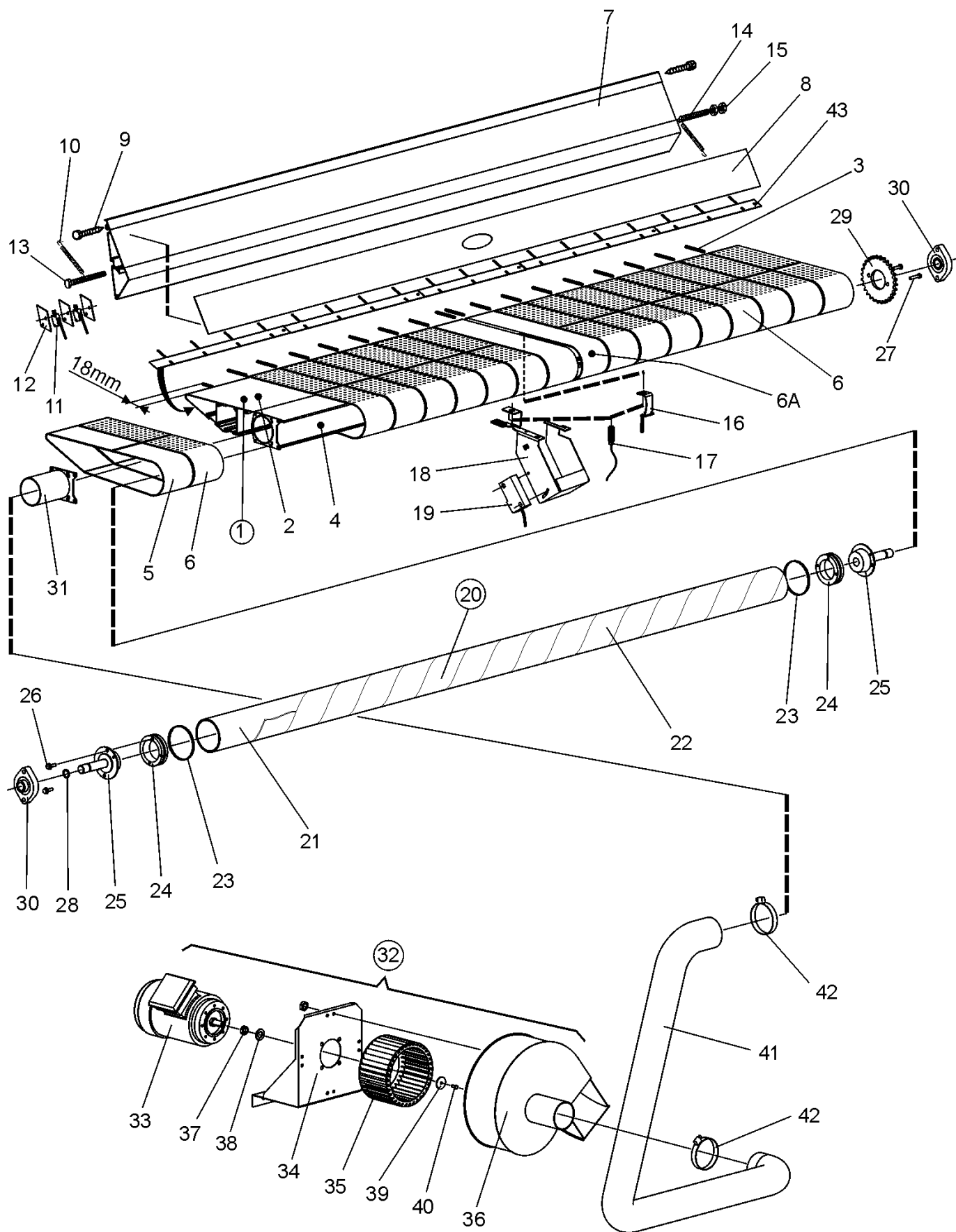
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Feeding

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610806/1	1	10	2004

Engagement

[illegible]



610778

Issue	Month	Year
03	05	06

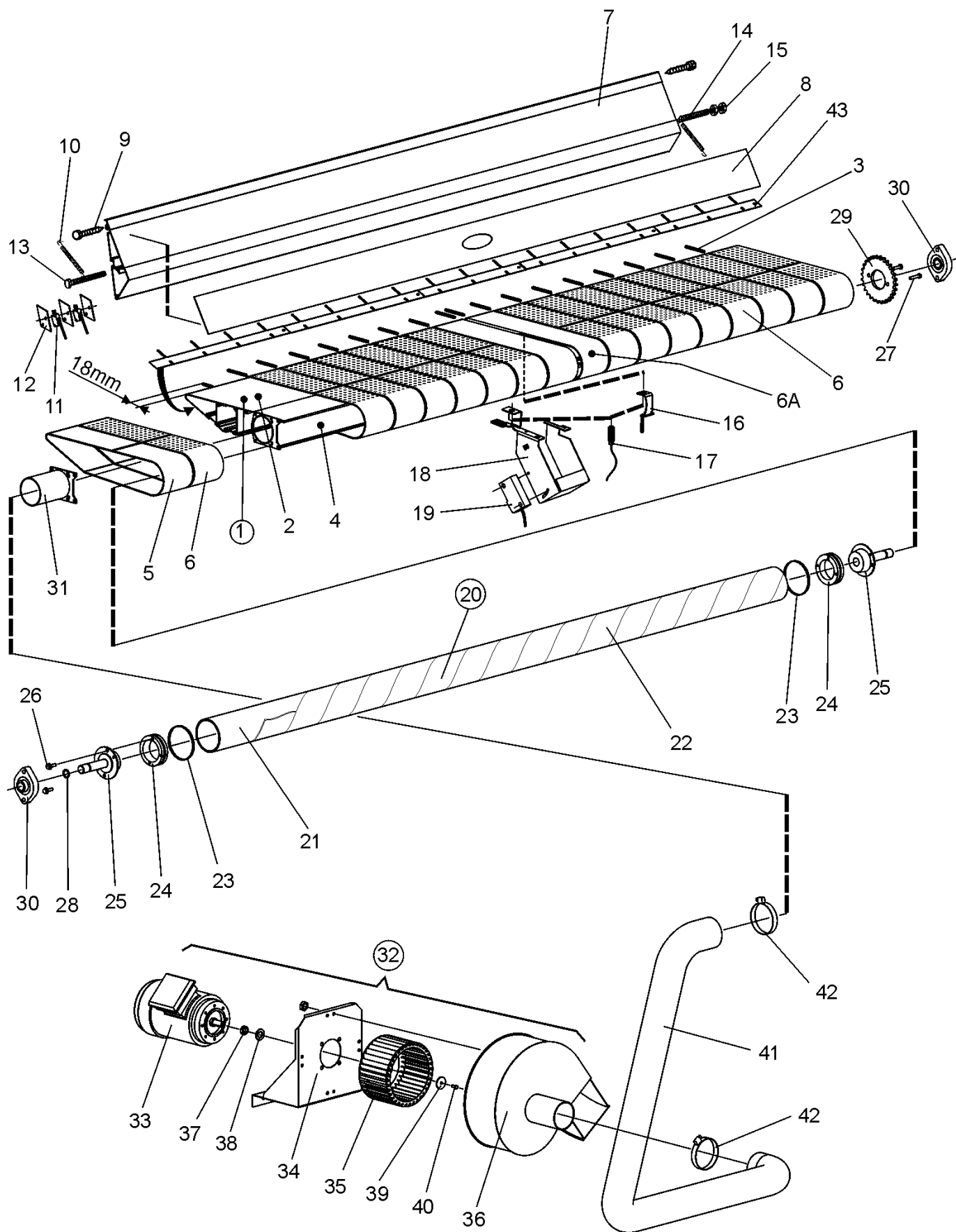
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Feeding table with suction

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Table engagement avec aspiration

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						32100675	Feeding table	Table d'engagement	3	Complete
		1					32100674	Feeding table	Table d'engagement	3	Complete
			1				32100673	Feeding table	Table d'engagement	3	Complete
				1			32100672	Feeding table	Table d'engagement	3	Complete
					1		32100671	Feeding table	Table d'engagement	3	Complete
2	1							•Feeding table	•Table d'engagement	3	
		1						•Feeding table	•Table d'engagement	3	
			1					•Feeding table	•Table d'engagement	3	
				1				•Feeding table	•Table d'engagement	3	
					1			•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30		74023105	•Pin	•Goupille	3	Ø3x30
4	1						32102825	Extractor table	Table aspirante	3	
		1					32102824	Extractor table	Table aspirante	3	
			1				32102823	Extractor table	Table aspirante	3	
				1			32102822	Extractor table	Table aspirante	3	
					1		32102821	Extractor table	Table aspirante	3	
5	4	4	4	4	4		77010219	Feeding strip	Bande d'engagement	1,2	
6	13	15	19	21	25		77010252	Feeding strip	Bande d'engagement	1,2	
6A	1	1	1	1	1		77010300	Feeding strip	Bande d'engagement	1,2	L=90mm
7	1						32100605	Finger protection	Sécurité mains	3	
		1					32100604	Finger protection	Sécurité mains	3	
			1				32100603	Finger protection	Sécurité mains	3	
				1			32100602	Finger protection	Sécurité mains	3	
					1		32100601	Finger protection	Sécurité mains	3	
8	1						32102345	Upper side casing	Bandeau façade	3	
		1					32102344	Upper side casing	Bandeau façade	3	
			1				32102343	Upper side casing	Bandeau façade	3	
				1			32102342	Upper side casing	Bandeau façade	3	
					1		32102341	Upper side casing	Bandeau façade	3	
9	2	2	2	2	2		74020234	Screw	Vis	3	M8x25
10	2	2	2	2	2		32101296	Return spring	Ressort de rappel	3	
11	2	2	2	2	2		71054151	Micro-switch	Microswitch	1,2	
12	3	3	3	3	3		71078020	End plate	Plaque isolante	3	
13	1	1	1	1	1		74020054	Screw	Vis	3	M6x50
14	1	1	1	1	1		32100964	Threaded bar	Tige filetée	3	M6x70
15	2	2	2	2	2		74033202	Cage nut	Ecrou	3	M6
16	1	1	1	1	1		71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1		32103644	Photocell	Cellule photoélectrique	1,2	
18	1	1	1	1	1		32104407	Cells support	Support cellules	3	With folding only
19	1	1	1	1	1		71050188	Photocell	Cellule photoélectrique	1,2	
20	1						55012405	Feeding satellite	Satellite engagement	3	Complete
		1					55012404	Feeding satellite	Satellite engagement	3	Complete
			1				55012403	Feeding satellite	Satellite engagement	3	Complete
				1			55012402	Feeding satellite	Satellite engagement	3	Complete
					1		55012401	Feeding satellite	Satellite engagement	3	Complete
21	1						32100065	Pipe	Tube	3	
		1					32100064	Pipe	Tube	3	
			1				32100063	Pipe	Tube	3	
				1			32100062	Pipe	Tube	3	
					1		32100061	Pipe	Tube	3	
22	11	12	14	15	17		77010002050	Adhesive strip	Bande adhésive	3	L=50m
23	2	2	2	2	2		72046158	Clamp	Collier de serrage	3	
24	2	2	2	2	2		32100021	Cone	Cône	3	
25	2	2	2	2	2		32103831	Ferrule	Embout	3	



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Issue	Month	Year
03	05	06

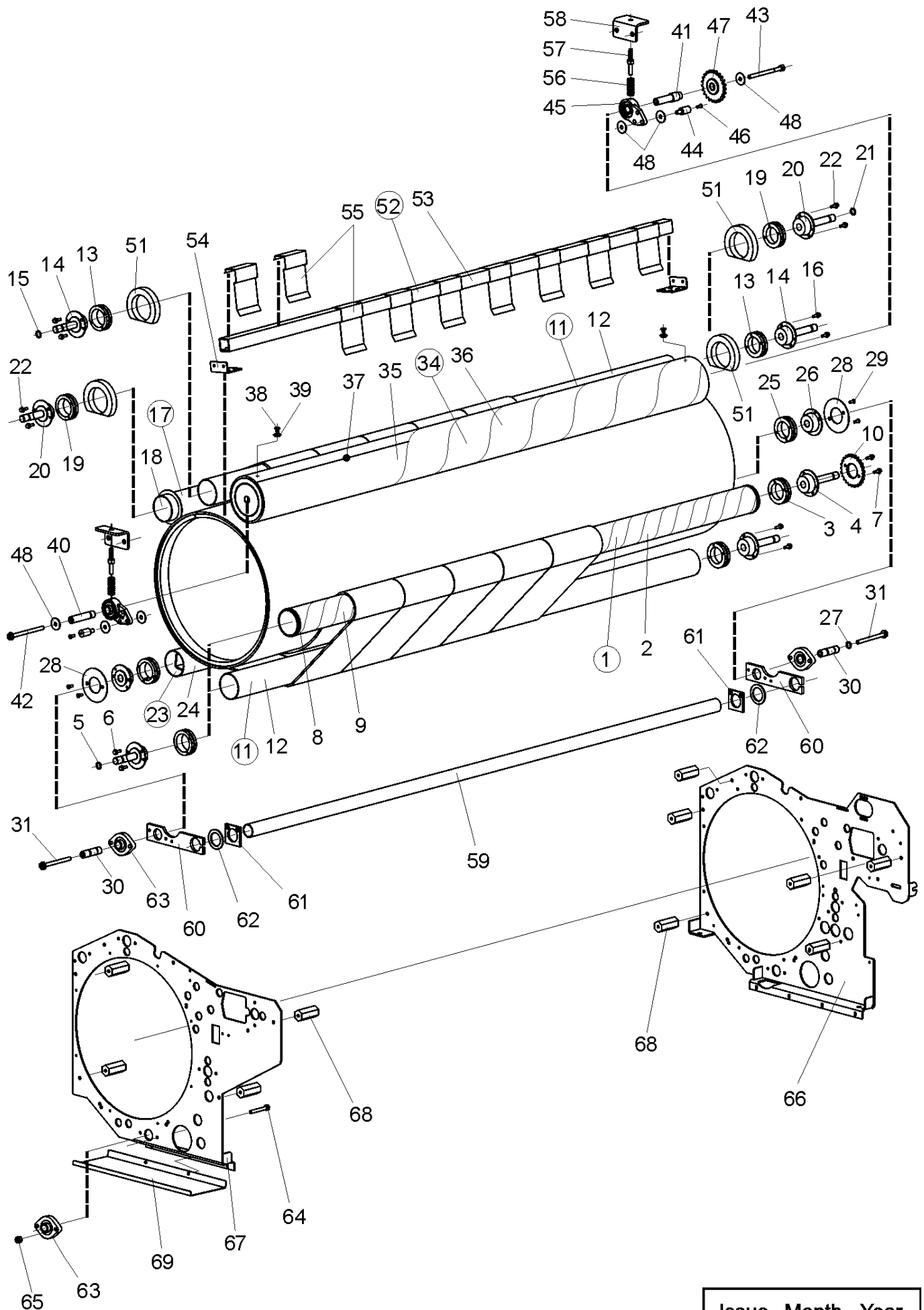
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Feeding table with suction

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/2	3	5	2006

Table engagement avec aspiration

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Turbine	Turbine	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	1	1	1	1	1	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



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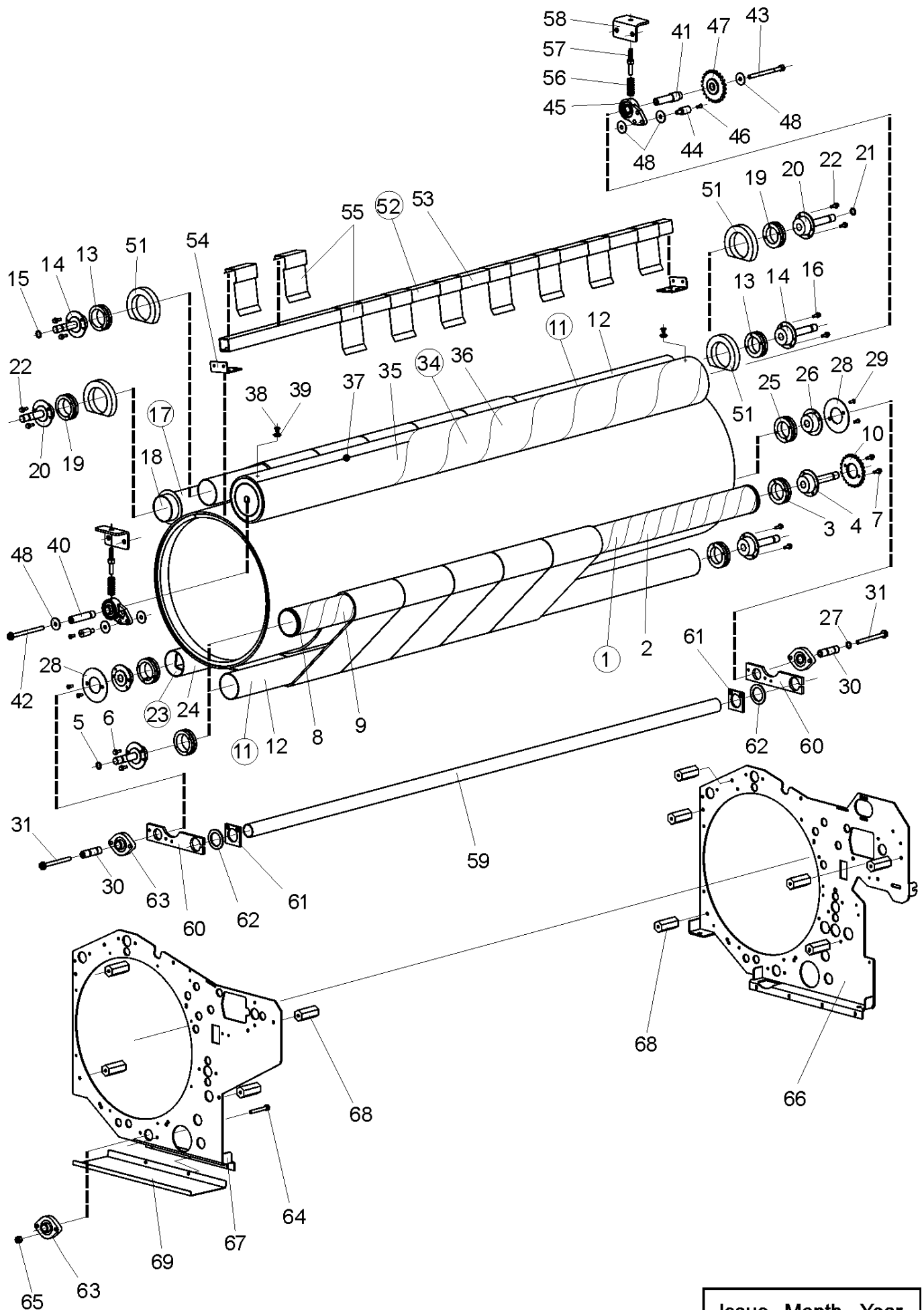
Issue	Month	Year
02	10	06

IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 2 10 2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819FLF						
IC44821FLF						
IC44825FLF						
IC44828FLF						
IC44832FLF						
1	1		55012015 Driving satellite	Satellite entraînement	3	Complete
	1		55012014 Driving satellite	Satellite entraînement	3	Complete
	1		55012013 Driving satellite	Satellite entraînement	3	Complete
	1		55012012 Driving satellite	Satellite entraînement	3	Complete
2	1		55012011 Driving satellite	Satellite entraînement	3	Complete
	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
3	2	2	32100021 •Cone	•Cône	3	
4	2	2	32103831 •Ferrule	•Embout	3	
5	1	1	73016189 •O-ring	•Joint torique	3	Ø15
6	2	2	74033003 •Screw	•Vis	3	M6x20
7	2	2	74020030 •Screw	•Vis	3	M6x30
8	2	2	72046158 •Clamp	•Collier de serrage	3	
9	1m	1m	77010002050 •Adhesive strip	•Bande adhésive	3	L=50m
10	1	1	32100988 •Disc	•Disque	3	25 teeth
11	2		55012025 Gear satellite	Satellite renvoi	3	Complete
	2		55012024 Gear satellite	Satellite renvoi	3	Complete
	2		55012023 Gear satellite	Satellite renvoi	3	Complete
	2		55012022 Gear satellite	Satellite renvoi	3	Complete
12	1		55012021 Gear satellite	Satellite renvoi	3	Complete
	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
13	2	2	32100021 •Cone	•Cône	3	
14	2	2	32103831 •Ferrule	•Embout	3	
15	1	1	73016189 •O-ring	•Joint torique	3	Ø15
16	4	4	74033003 •Screw	•Vis	3	M6x20
17	1		55012035 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012034 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012033 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012032 Strips guide satellite	Satellite guide bandes	3	Complete
18	1		55012031 Strips guide satellite	Satellite guide bandes	3	Complete
	1		32100075 •Pipe	•Tube	3	
	1		32100074 •Pipe	•Tube	3	
	1		32100073 •Pipe	•Tube	3	
	1		32100072 •Pipe	•Tube	3	
	1		32100071 •Pipe	•Tube	3	
19	2	2	32100021 •Cone	•Cône	3	
20	2	2	32103831 •Ferrule	•Embout	3	
21	1	1	73016189 •O-ring	•Joint torique	3	Ø15
22	4	4	74033003 •Screw	•Vis	3	M6x20
23	1		55012045 Tension satellite	Satellite tendeur	3	Complete
	1		55012044 Tension satellite	Satellite tendeur	3	Complete
	1		55012043 Tension satellite	Satellite tendeur	3	Complete
	1		55012042 Tension satellite	Satellite tendeur	3	Complete
24	1		55012041 Tension satellite	Satellite tendeur	3	Complete
	1		32100085 •Pipe	•Tube	3	
	1		32100084 •Pipe	•Tube	3	
	1		32100083 •Pipe	•Tube	3	



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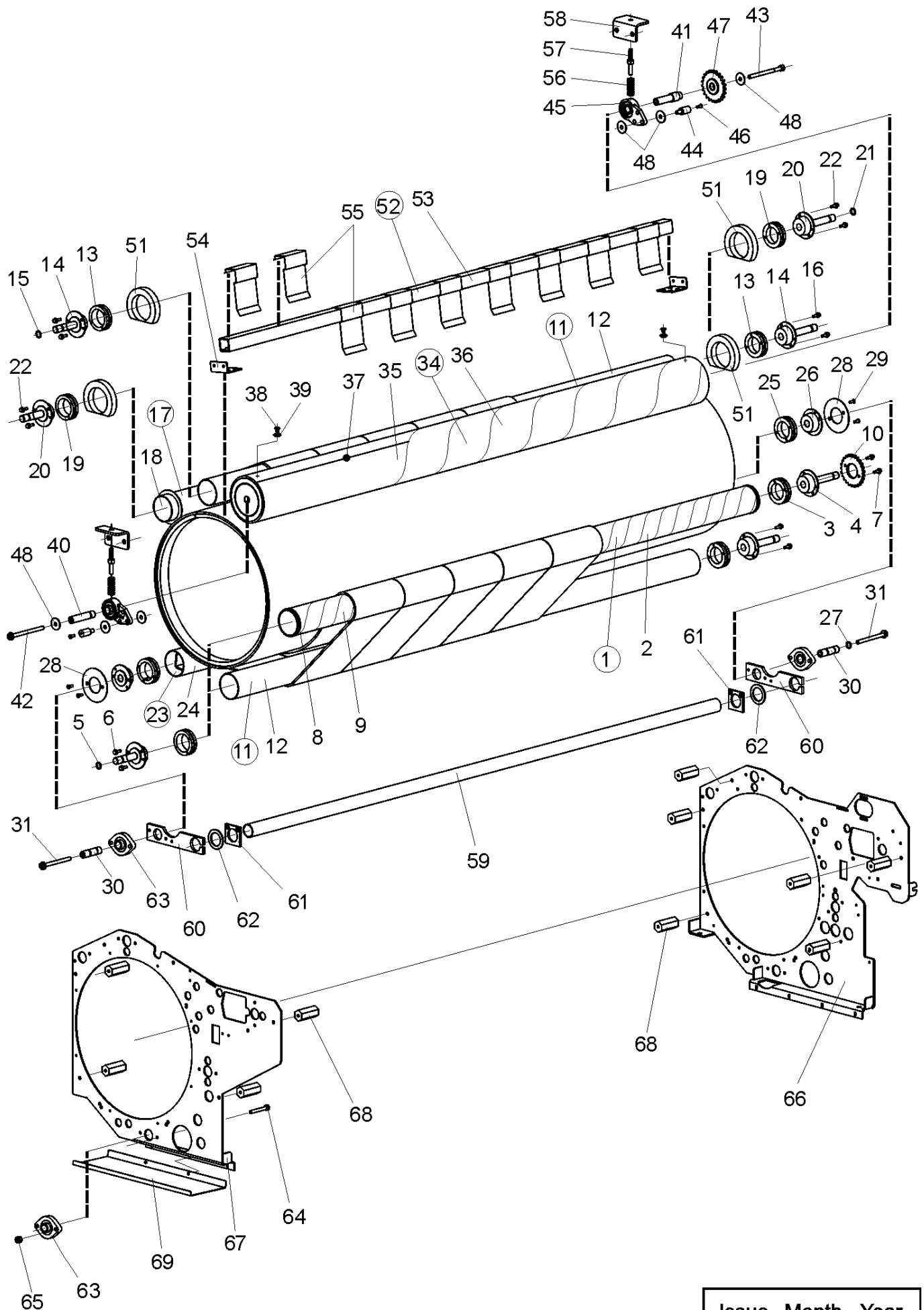
Issue	Month	Year
02	10	06

IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 2 10 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
* 31	2	2	2	2	2	74020260	•Screw	•Vis	3	M10x100
* 32	-	-	-	-	-		•	•		Not used
* 33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	M6x16
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
* 42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 tooth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
* 49	-	-	-	-	-		•	•		Not used
* 50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



610785

Issue	Month	Year
02	10	06

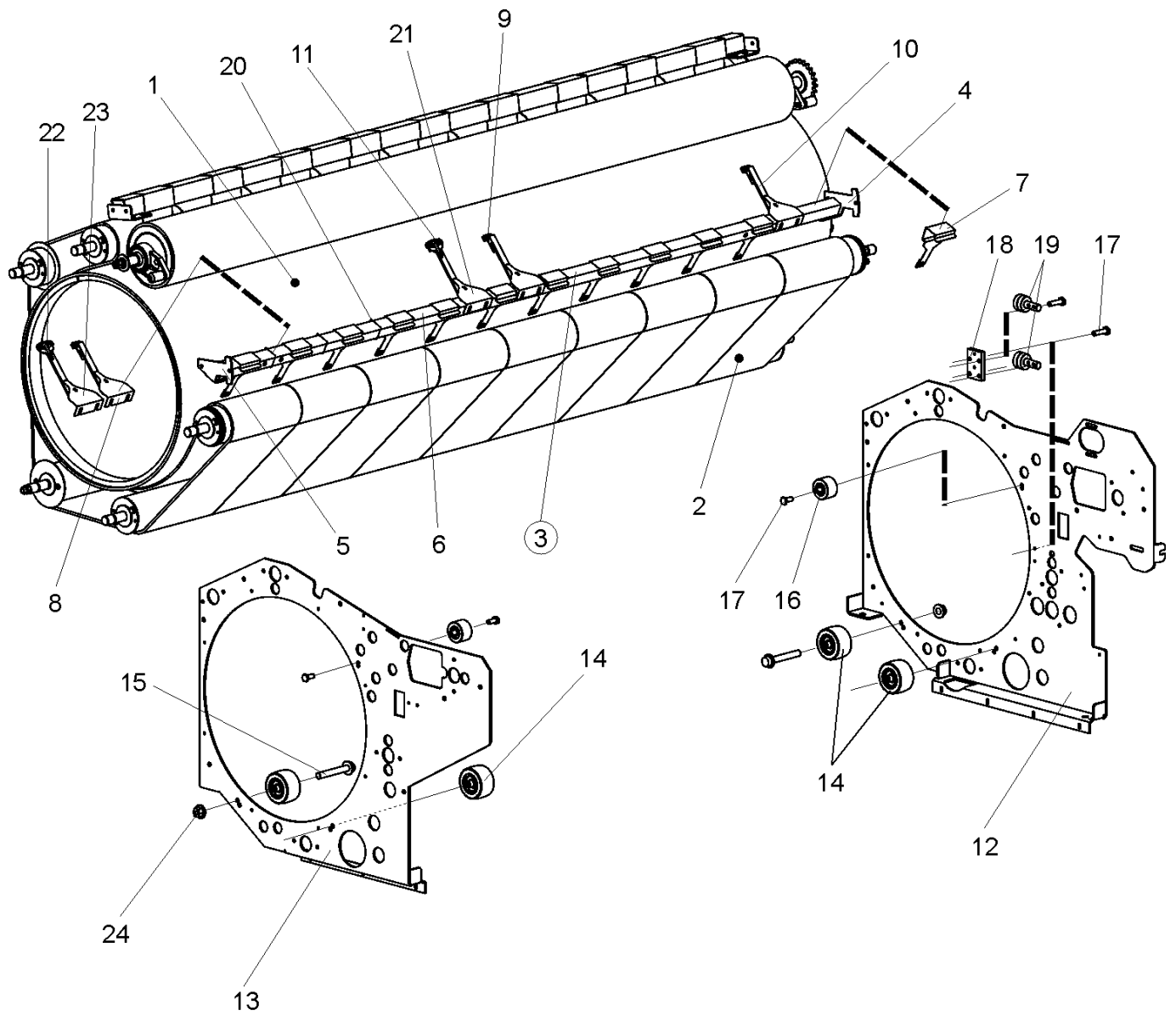
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	2	10	2006

Satellites

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
		IC44821FLF								
			IC44825FLF							
				IC44828FLF						
					IC44832FLF					
55	9	10	12	13	15	32103729	•Stripper	•Décolleur	3	
56	2	2	2	2	2	32101249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2	32104241	Heating element	Guide	3	
58	2	2	2	2	2	32104242	Corner element	Equerre	3	
59	1					32100115	Pipe	Tube	3	
		1				32100114	Pipe	Tube	3	
			1			32100113	Pipe	Tube	3	
				1		32100112	Pipe	Tube	3	
					1	32100111	Pipe	Tube	3	
60	2	2	2	2	2	32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2	32100105	Heating element	Guide	3	
62	2	2	2	2	2	32103829	Spacer	Entretoise	3	
63	12	12	12	12	12	73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24	74033010	Screw	Vis	3	M8x35
65	24	24	24	24	24	74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1	32104243	Plate	Platine	3	Right
67	1	1	1	1	1	32104244	Plate	Platine	3	Left
68	12	12	12	12	12	32100041	Spacer	Entretoise	3	
69	1	1	1	1	1	32104324	Deflector	Défecteur	3	



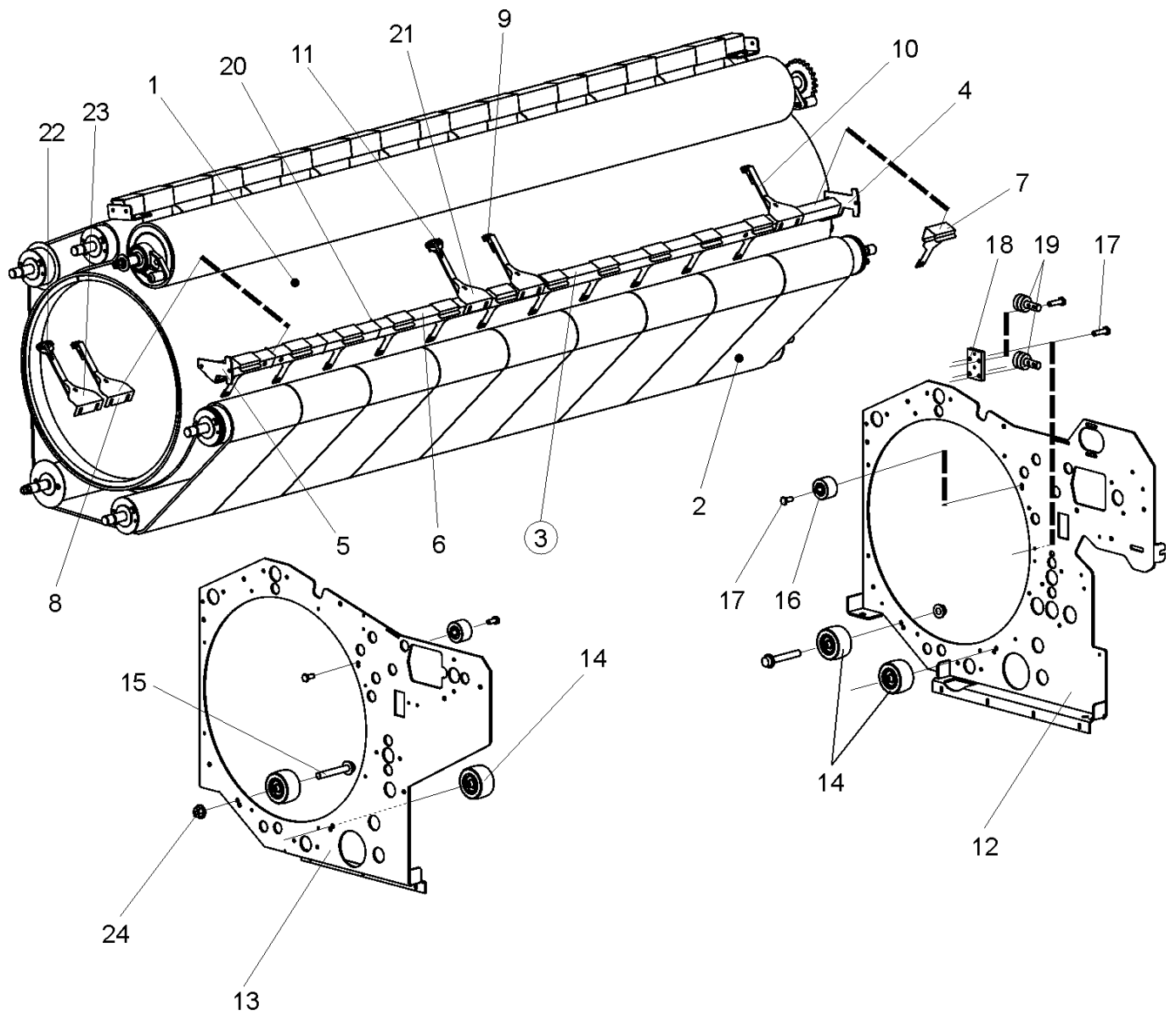
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	6	5	2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF					
	IC44821FLF					
	IC44825FLF					
	IC44828FLF					
	IC44832FLF					
	1	32103915	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103914	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103913	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103912	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103911	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103865	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103864	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103863	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103862	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103861	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32102685	Cylinder	Cylindre	3	Dubixium®
	1	32102684	Cylinder	Cylindre	3	Dubixium®
	1	32102683	Cylinder	Cylindre	3	Dubixium®
	1	32102682	Cylinder	Cylindre	3	Dubixium®
	1	32102681	Cylinder	Cylindre	3	Dubixium®
	2	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
	9	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
3	1	55007976	Strips bar	Barre décolleurs	3	Complete
	1	55008274	Strips bar	Barre décolleurs	3	Complete
	1	55007992	Strips bar	Barre décolleurs	3	Complete
	1	55008304	Strips bar	Barre décolleurs	3	Complete
	1	55007133	Strips bar	Barre décolleurs	3	Complete
4	1	32100106	•Supporting bracket	•Patte de maintien	3	Right
5	1	32100107	•Supporting bracket	•Patte de maintien	3	Left
6	1	32100125	•Pipe	•Tube	3	
	1	32100124	•Pipe	•Tube	3	
	1	32100123	•Pipe	•Tube	1,2	
	1	32100122	•Pipe	•Tube	3	
	1	32100121	•Pipe	•Tube	3	
7	12	32102191	•Stripper	•Décolleur	1,2	
8	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
9	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
10	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32103386	Temperature sensor	Capteur de température	1,2	L=4m PT100
11	1	32104160	Temperature sensor	Capteur de température	1,2	Safety
12	1	32104243	Plate	Platine	3	Right
13	1	32104244	Plate	Platine	3	Left
14	4	55012952	Cylinder support roller	Galet support cylindre	1,2	
15	4	74020197	Screw	Vis	3	M8x70
16	2	55012134	Roller	Galet	1,2	Upper
17	8	74033003	Screw	Vis	3	M6x20
* 18	1	32102807	Spacer	Entretoise	3	-61700035
*	1	32105066	Spacer	Entretoise	3	61700036-
* 19	2	32104168	Stop	Butée	1,2	
* 20	5	71076053	Cramp	Collier	3	
* 21	1	32104158	•Safety support	•Support sécurité	3	



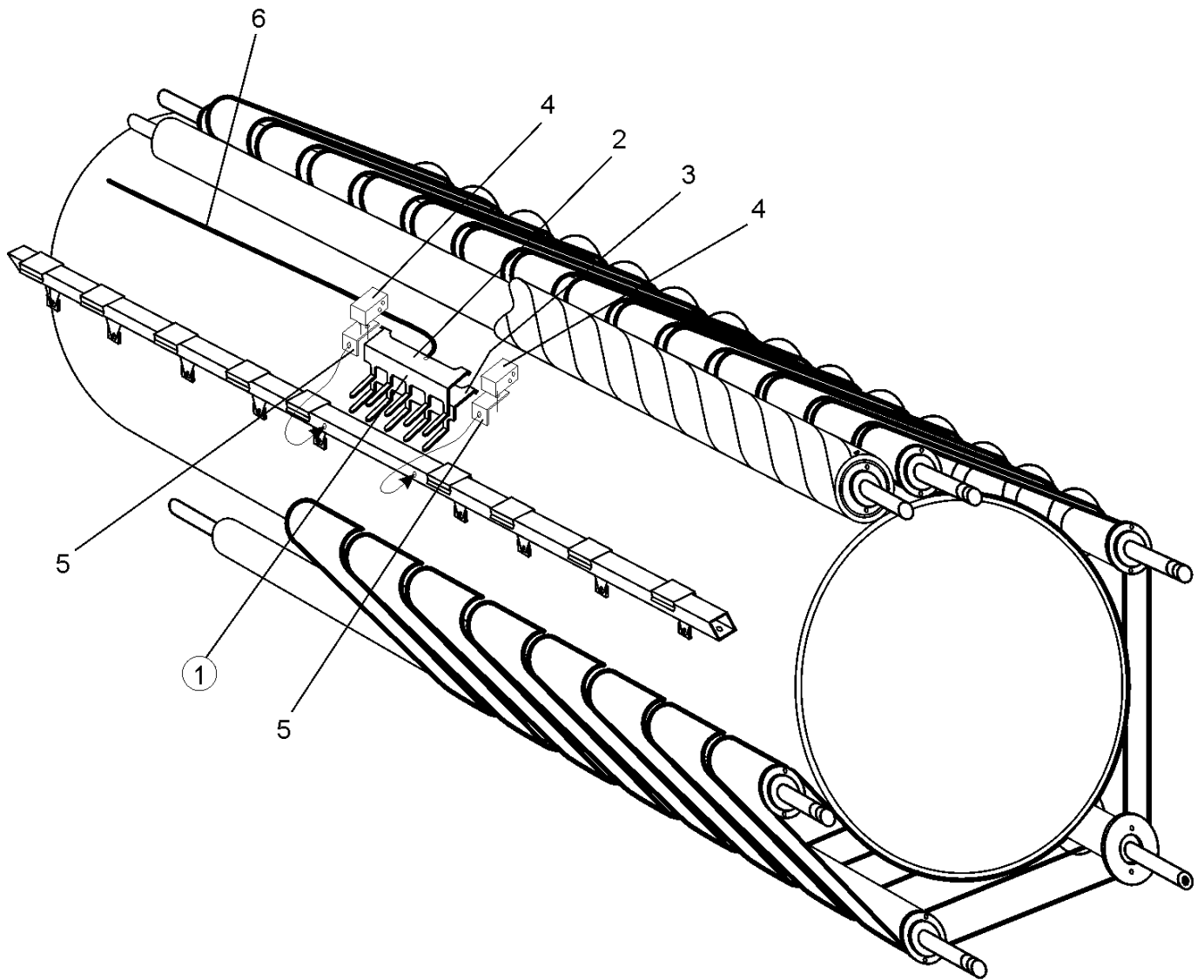
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	6	5	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
* 22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
* 23	1	1	1	1	1	32104158	Safety support	Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8



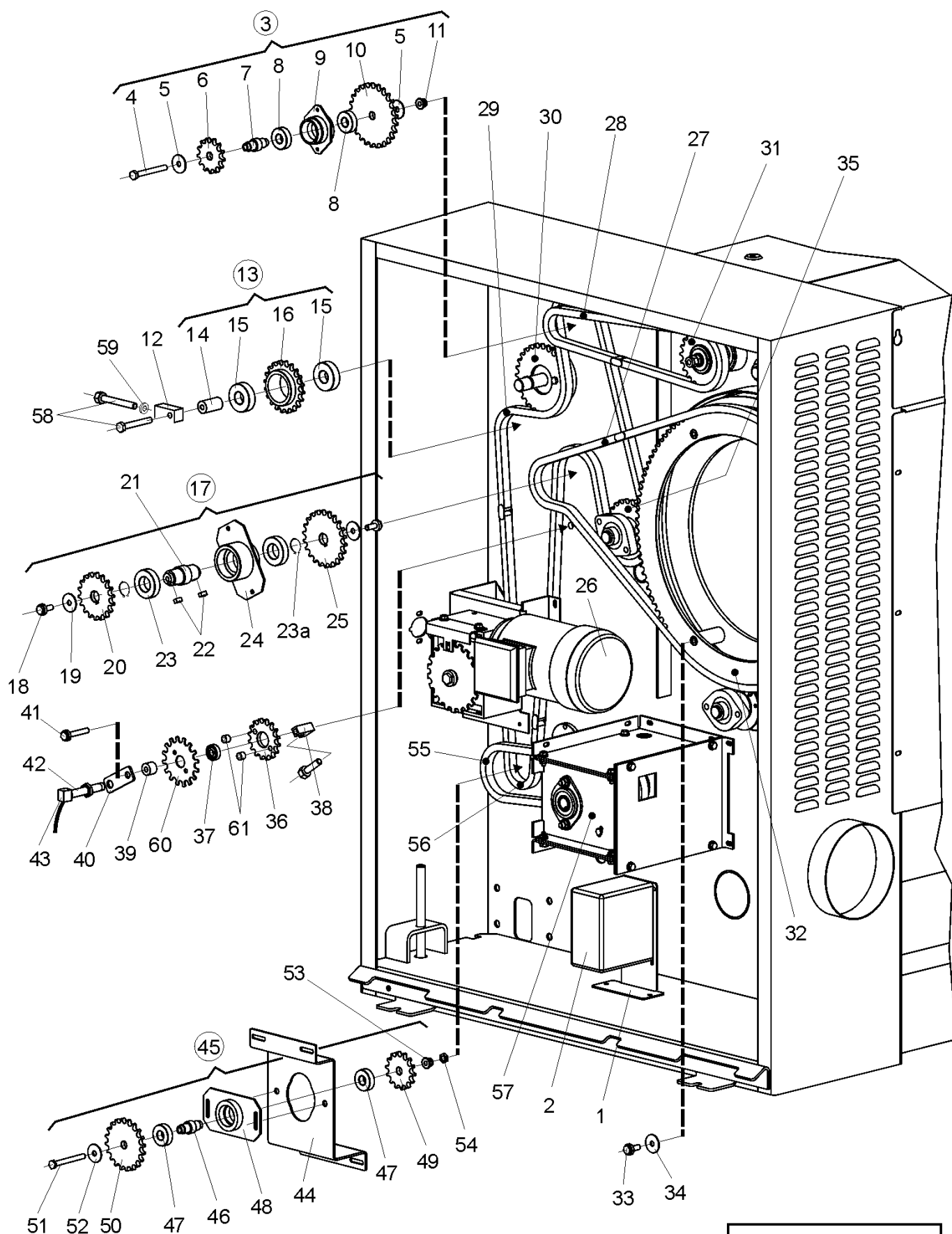
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

DIAMMS Option

Option DIAMMS

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610784/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	3m	71041096	•Cable	•Câble	1,2	2x0.22mm²



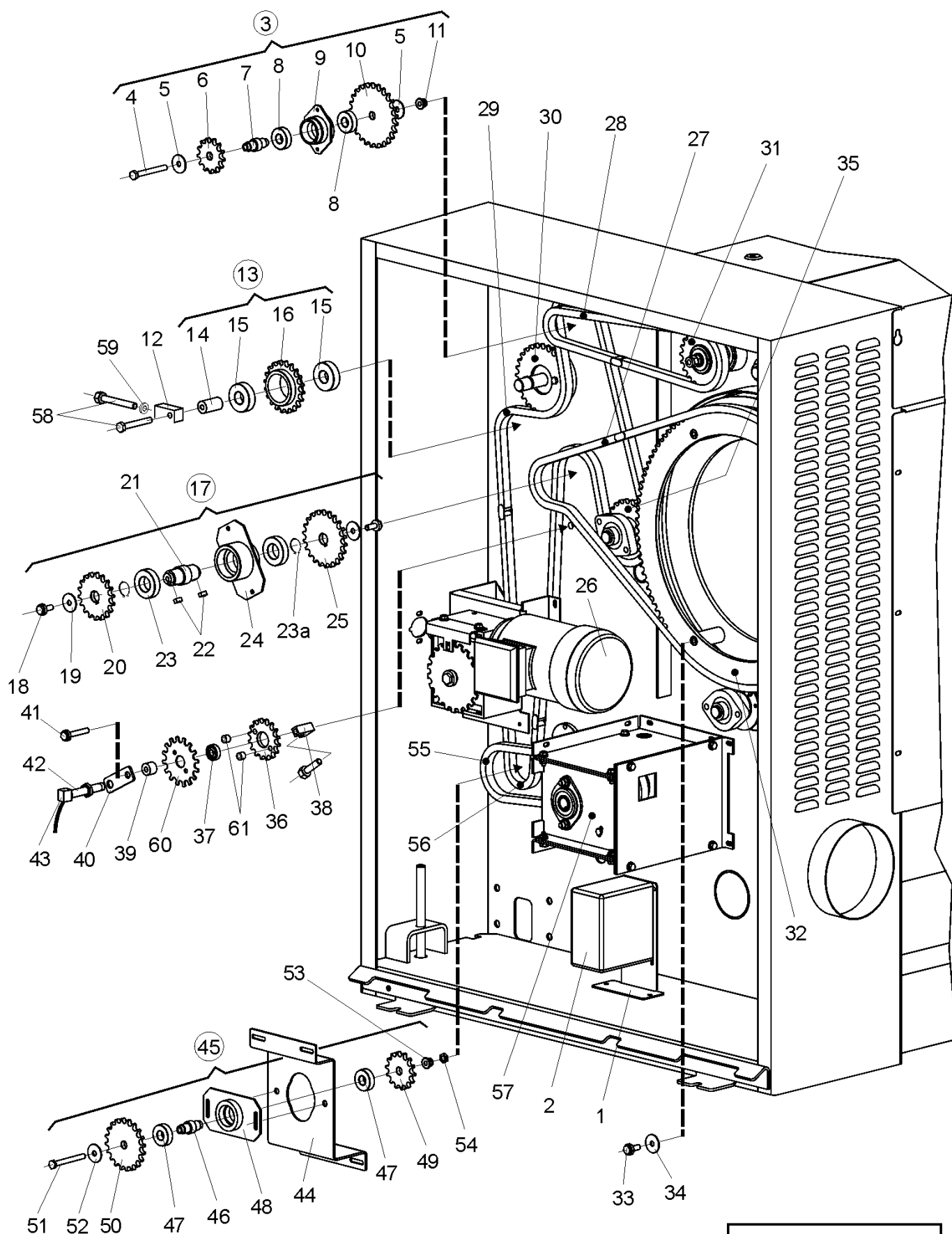
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610792/1	3	5	2006

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32105068	AC speed drive	Convertisseur de fréquence	1,2	Configured
3	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1		•Hub	•Moyeu	3	
17	1	1	1	1	1	55012141	Drive pinion	Pignon d'entraînement	1,2	
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23a	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 tooth
26	1	1	1	1	1	55012390	Back-gearred motor	Moto-réducteur	1,2	Complete ill. 610800
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610778
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 tooth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
33	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
34	3	3	3	3	3	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	-52100002
	1	1	1	1	1	32104520	Spacer	Entretoise	3	52100003-
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	-52100002
	1	1	1	1	1	32104519	Cells support	Support cellules	3	52100003-
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050197	Inductive detector	Détecteur inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32100694	Support	Support	3	
45	1	1	1	1	1	55012805	Chain adjuster	Tendeur de chaîne	3	Complete
46	1	1	1	1	1		•Shaft	•Arbre	3	
47	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	



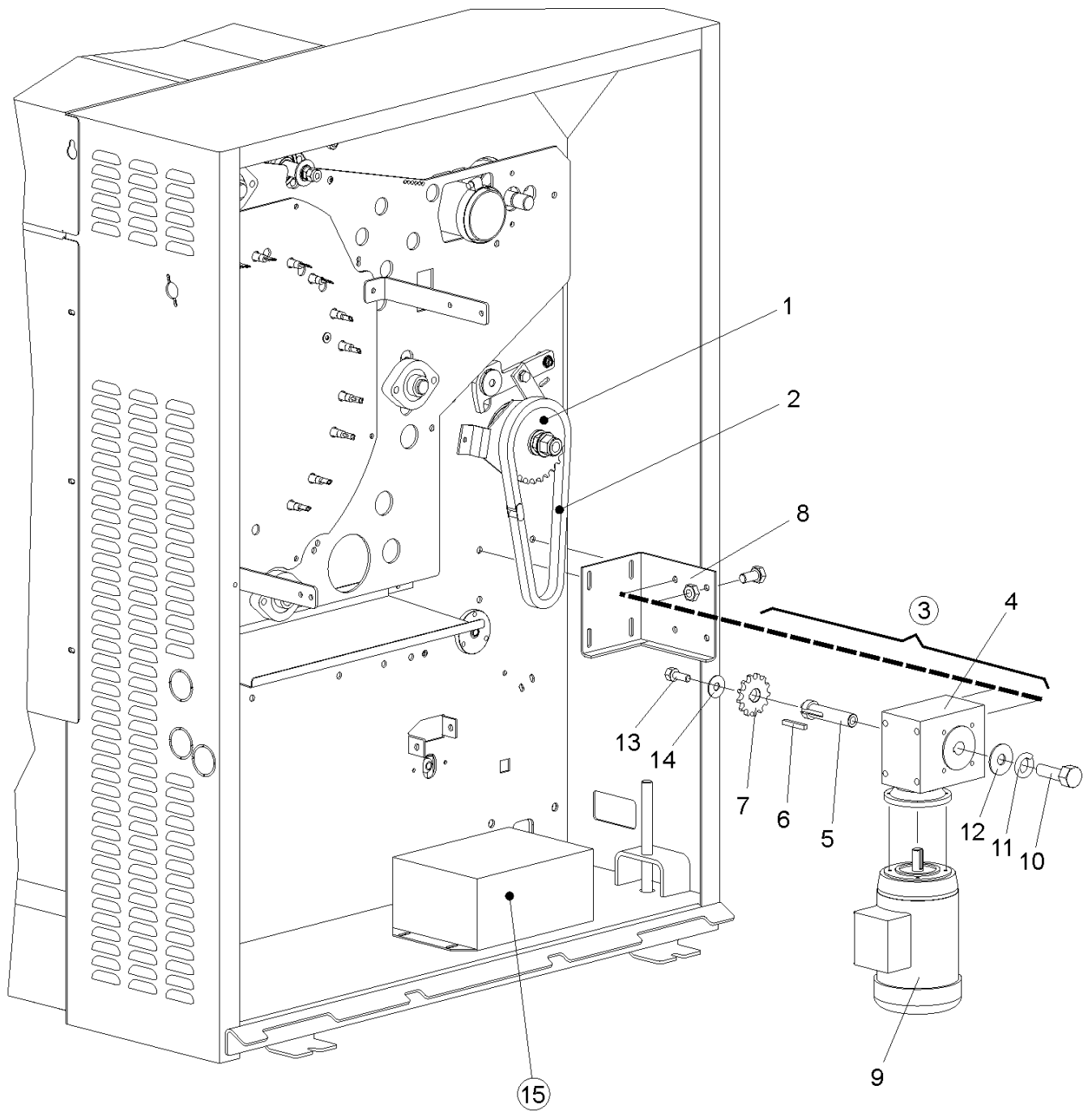
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610792/1	3	5	2006

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
48	1	1	1	1	1		•Bearing box	•Palier	3	
49	1	1	1	1	1		•Disc	•Disque	3	14 teeth
50	1	1	1	1	1		•Disc	•Disque	3	20 teeth
51	1	1	1	1	1		•Screw	•Vis	3	M8x65
52	1	1	1	1	1		•Washer	•Rondelle	3	Ø8
53	1	1	1	1	1		•Cage nut	•Ecrou	3	M8
54	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
55	1	1	1	1	1	32100688	Chain	Chaîne	3	Folding control
56	1	1	1	1	1	32100687	Chain	Chaîne	3	
57	1	1	1	1	1	55007563	Clutch	Embrayage	3	Complete ill. 610794
58	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
59	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
60	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	52100003-
61	2	2	2	2	2	32104517	Spacer	Entretoise	3	52100003-



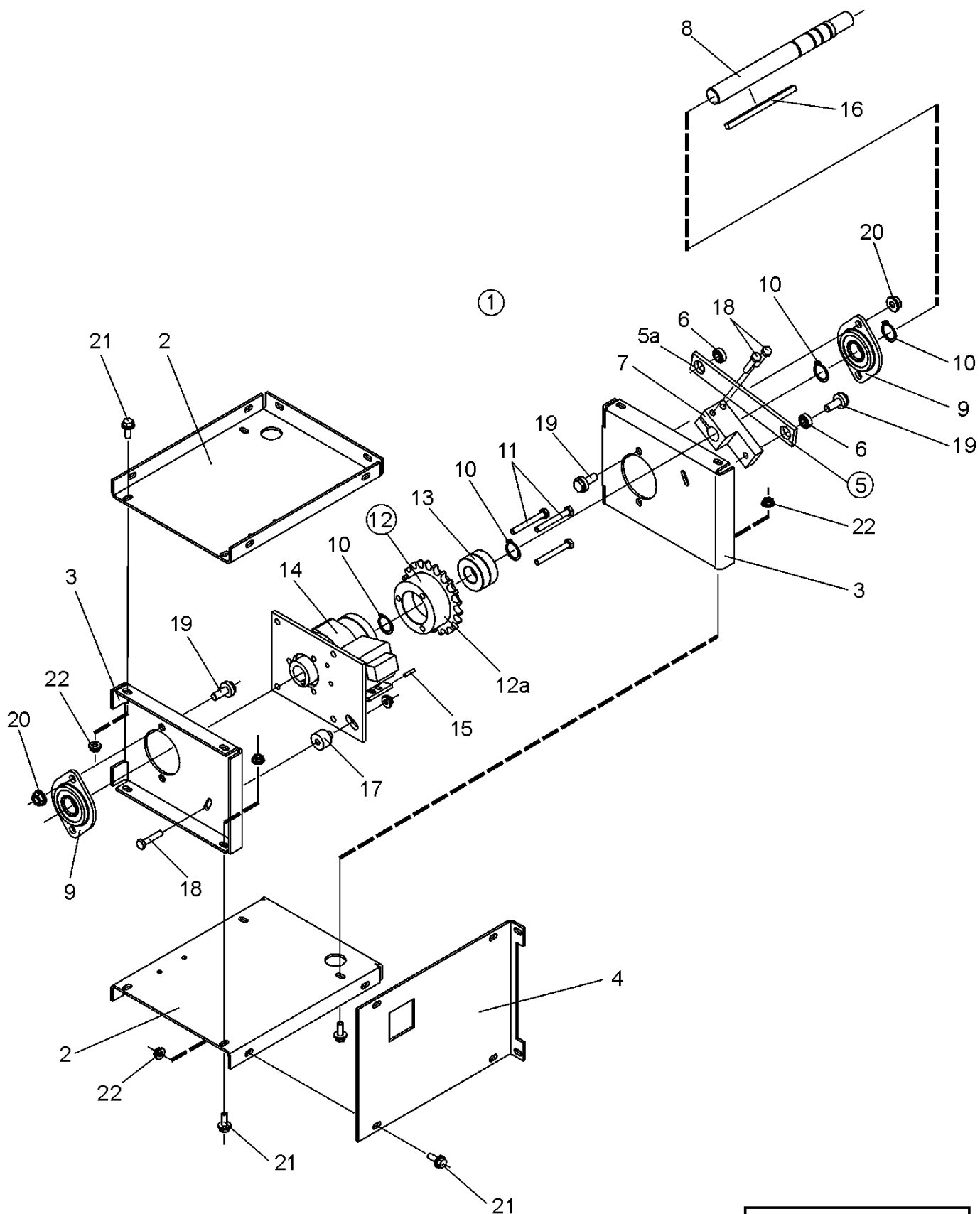
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Drive, left side

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610793/1	1	9	2004

Entraînement, côté gauche

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
		1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
			1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
				1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
					1	55012188	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
2	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
3	1	1	1	1	1	55007599	Back-geared motor	Moto-réducteur	3	Complete
4	1	1	1	1	1	73023065	•Reducer	•Réducteur	1,2	R=1/50
5	1	1	1	1	1	32100833	•Shaft	•Arbre	3	
6	1	1	1	1	1	32101643	•Key	•Clavette	3	L=40mm
7	1	1	1	1	1	32100981	•Disc	•Disque	3	13 teeth
8	1	1	1	1	1	32100832	•Plate	•Support	3	
9	1	1	1	1	1	71013043	•Motor	•Moteur	1,2	0.25kW
10	1	1	1	1	1	74033021	Screw	Vis	3	M12x30
11	1	1	1	1	1	74036301	Elastic washer	Rondelle Grower	3	Ø12
12	1	1	1	1	1	74036801	Washer	Rondelle	3	Ø8
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	1	1	1	1	1	74036801	Washer	Rondelle	3	Ø8
15	1					55012260	Electrostatic bar	Barre électrostatique	3	Kit Optional
		1				55012259	Electrostatic bar	Barre électrostatique	3	Kit Optional
			1			55012258	Electrostatic bar	Barre électrostatique	3	Kit Optional
				1		55012257	Electrostatic bar	Barre électrostatique	3	Kit Optional
					1	55012256	Electrostatic bar	Barre électrostatique	3	Kit Optional
	1	1	1	1	1	71082166	•Generator	•Générateur	3	
	3	3	3	3	3	32007659	•Insulator	•Isolant	3	
	1	1	1	1	1	32104367	•Cable set	•Toron	3	
	1					71082495	•Electrostatic bar	•Barre électrostatique	3	
		1				71082494	•Electrostatic bar	•Barre électrostatique	3	
			1			71082493	•Electrostatic bar	•Barre électrostatique	3	
				1		71082492	•Electrostatic bar	•Barre électrostatique	3	
					1	71082491	•Electrostatic bar	•Barre électrostatique	3	



610794

Issue	Month	Year
01	09	04

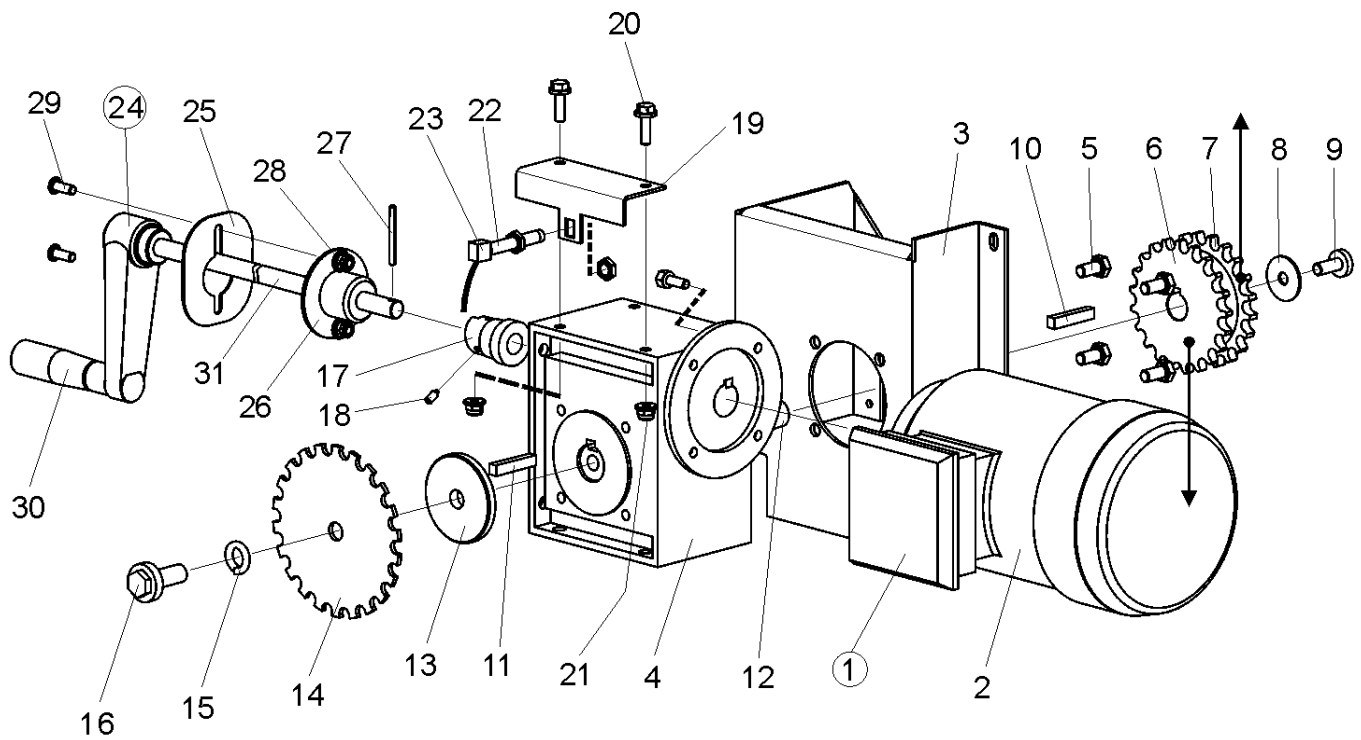
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Connection

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610794/1	1	9	2004

Embrayage

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55007563	Clutch	Embrayage	3	Complete
2	2	32100698	•Plate	•Plaque	3	Outside
3	2	32100699	•Plate	•Plaque	3	Interior
4	1	32100700	•Plate	•Plaque	3	Back
5	1	55007571	•Rod linkage	•Biellette	3	Folding control Complete
5a	1	32100693	••Rod linkage	••Biellette	3	
6	2	73011158	••Ball joint	••Rotule	3	
7	1	32100692	•Hub	•Moyeu	3	Folding control
8	1	32100689	•Shaft	•Arbre	3	Folding control
9	2	73010070	•Bearing box	•Palier	3	Ø20
10	4	74026053	•Circlip	•Circlip	3	Ø20
11	3	74020054	•Screw	•Vis	3	M6x50
12	1	55007568	•End piece	•Pignon	3	Folding control
12a	1		••End piece	••Pignon	3	21 tooth
13	2	73011130	••Ball bearing	••Roulement à billes	3	
14	1	73020453	•Brake clutch	•Embrayage frein	3	230V
15	1	74023024	•Pin	•Goupille	3	Ø3x20
16	1	32006057	•Key	•Clavette	3	L=108mm
17	1	32100691	•Stop	•Butée	3	
18	3	74020030	•Screw	•Vis	3	M6x30
19	5	74033007	•Screw	•Vis	3	M8x20
20	4	74033203	•Cage nut	•Ecrou	3	M8
21	14	74033101	•Screw	•Vis	3	M6x16
22	14	74033202	•Cage nut	•Ecrou	3	M6



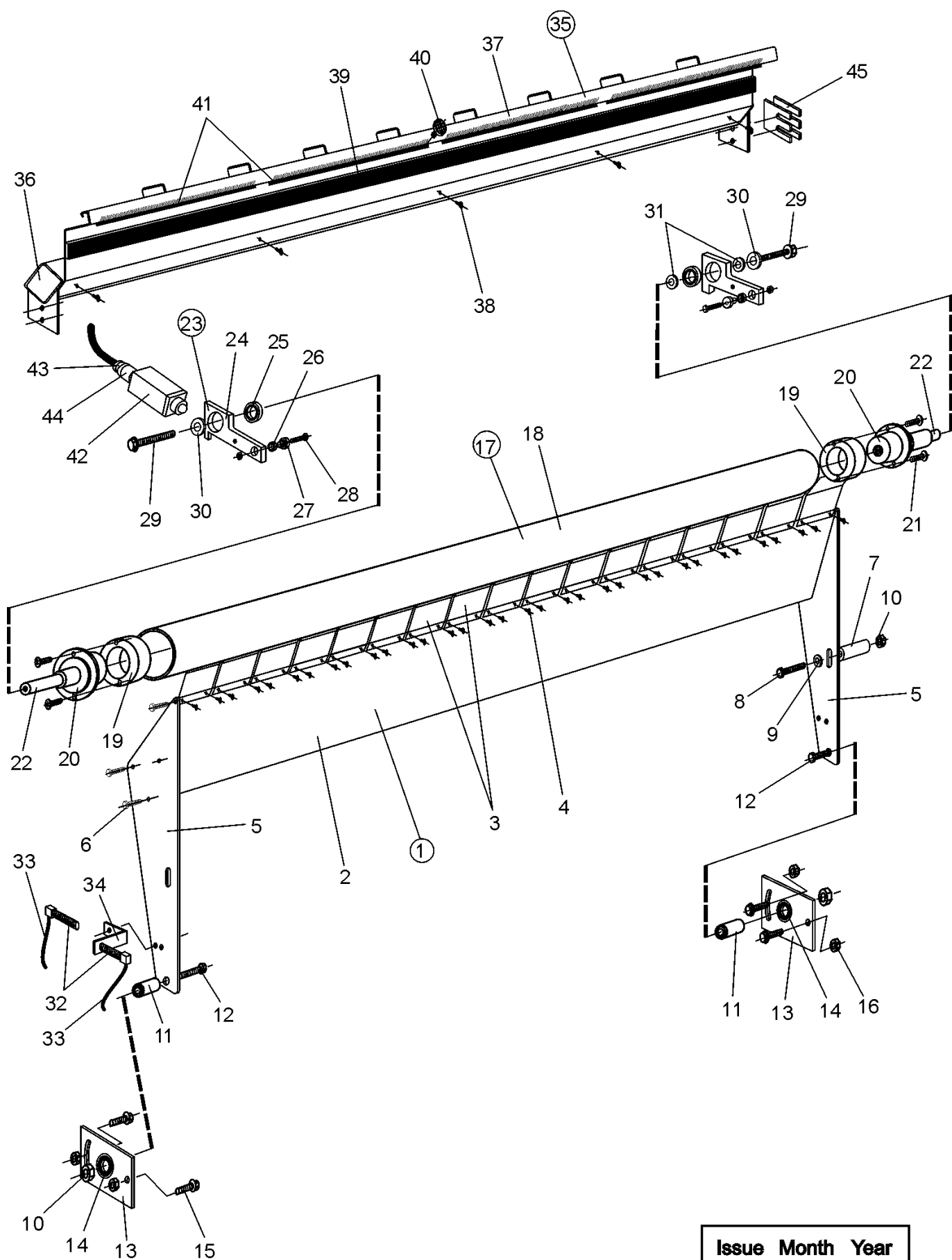
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Back-geared motor and hand control

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610800/1	1	9	2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 tooth
7	1	32100984	•Disc	•Disque	3	21 tooth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
13	1	310 0067-0P	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050197	Inductive detector	Détecteur inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55012178	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	75012041	•Handle	•Manivelle	3	
31	1	32104151	•Shaft	•Axe	3	



610795

Issue	Month	Year
01	09	04

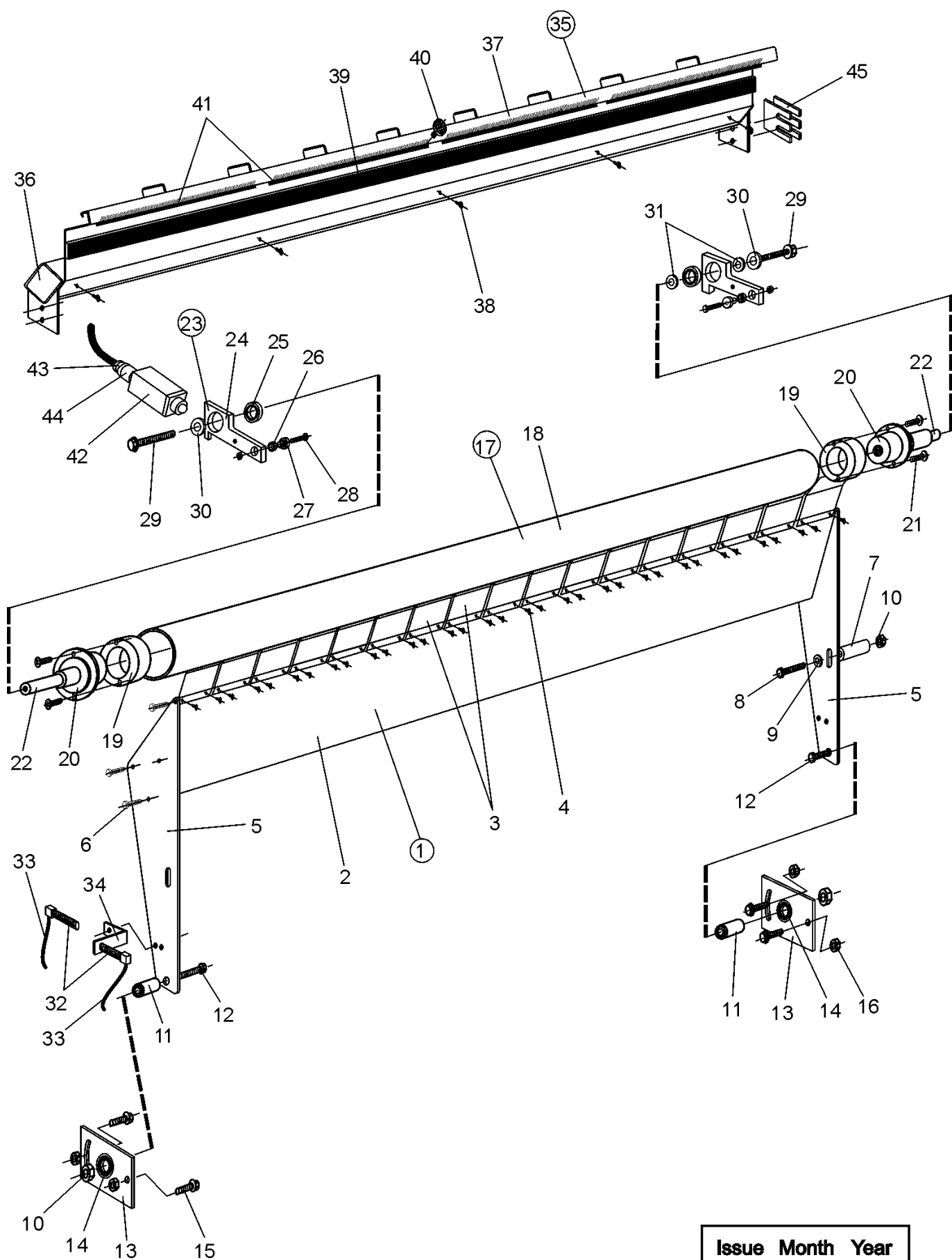
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Longitudinal folding

Pliage longitudinal

Illustration Issue Month Year
Schéma Issue Month Year
610795/1 2 1 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						55009143	Folding arm	Bras de pliage	3	Complete
		1					55009144	Folding arm	Bras de pliage	3	Complete
			1				55009145	Folding arm	Bras de pliage	3	Complete
				1			55009146	Folding arm	Bras de pliage	3	Complete
					1		55009147	Folding arm	Bras de pliage	3	Complete
2	1						32101745	•Folding clamp support	•Support pinces	3	
		1					32101744	•Folding clamp support	•Support pinces	3	
			1				32101743	•Folding clamp support	•Support pinces	3	
				1			32101742	•Folding clamp support	•Support pinces	3	
					1		32101741	•Folding clamp support	•Support pinces	3	
3	15	16	20	21	25		32101704	•Pliers	•Pince	3	
4	30	32	40	42	50		74014064	•Pop rivet	•Rivet	3	Ø4.8
5	2	2	2	2	2		32101705	•Foot pedal	•Bras de commande	3	
6	8	8	8	8	8		74020235	•Screw	•Vis	3	Ø6x32
7	1	1	1	1	1		32101707	•Command axle	•Axe de commande	3	
8	1	1	1	1	1		74033603	•Screw	•Vis	3	M8x65
9	1	1	1	1	1		74036008	•Washer	•Rondelle	3	Ø8
10	3	3	3	3	3		74021028	•Cage nut	•Ecrou	3	M8
11	2	2	2	2	2		32101708	•	•	3	
12	2	2	2	2	2		74020031	•Screw	•Vis	3	M8x50
13	2	2	2	2	2		32101709	•Bearing box	•Palier	3	
14	1	1	1	1	1			•Ball joint	•Rotule	3	
15	4	4	4	4	4		74033101	Screw	Vis	3	M6x16
16	4	4	4	4	4		74033202	Cage nut	Ecrou	3	M6
17	1						55008065	Pressure roller	Rouleau presseur	3	Complete
		1					55008354	Pressure roller	Rouleau presseur	3	Complete
			1				55008389	Pressure roller	Rouleau presseur	3	Complete
				1			55008376	Pressure roller	Rouleau presseur	3	Complete
					1		55007596	Pressure roller	Rouleau presseur	3	Complete
18	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
19	2	2	2	2	2		32100021	•Cone	•Cône	3	
20	2	2	2	2	2		32100024	•Ferrule	•Embout	3	
21	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
22	2	2	2	2	2		32100816	•Shaft	•Axe	3	Right
23	2	2	2	2	2		55007597	Lifting arm	Bras de relevage	3	Complete
24	1	1	1	1	1			•Raising cam	•Bras de levage	3	
25	1	1	1	1	1			•Ball bearing	•Roulement à billes	3	
26	1	1	1	1	1			•Ball joint	•Rotule	3	
27	2	2	2	2	2		32100830	Hinge pin	Axe d'articulation	3	
28	2	2	2	2	2		74020030	Screw	Vis	3	M6x30
29	2	2	2	2	2		74020033	Screw	Vis	3	M10x70
30	2	2	2	2	2		74036803	Washer	Rondelle	3	Ø10
31	2	2	2	2	2		74036011	Washer	Rondelle	3	Ø14
32	2	2	2	2	2		71050197	Inductive detector	Détecteur inductif	1,2	
33	2	2	2	2	2		71050228	Connector	Connecteur	1,2	L=2m 3 pole
34	1	1	1	1	1		32100708	Corner element	Equerre	3	
35	1						55008061	Folder stop tube	Tube butée plieur	3	Complete
		1					55008350	Folder stop tube	Tube butée plieur	3	Complete
			1				55008385	Folder stop tube	Tube butée plieur	3	Complete
				1			55008372	Folder stop tube	Tube butée plieur	3	Complete



610795

Issue	Month	Year
01	09	04

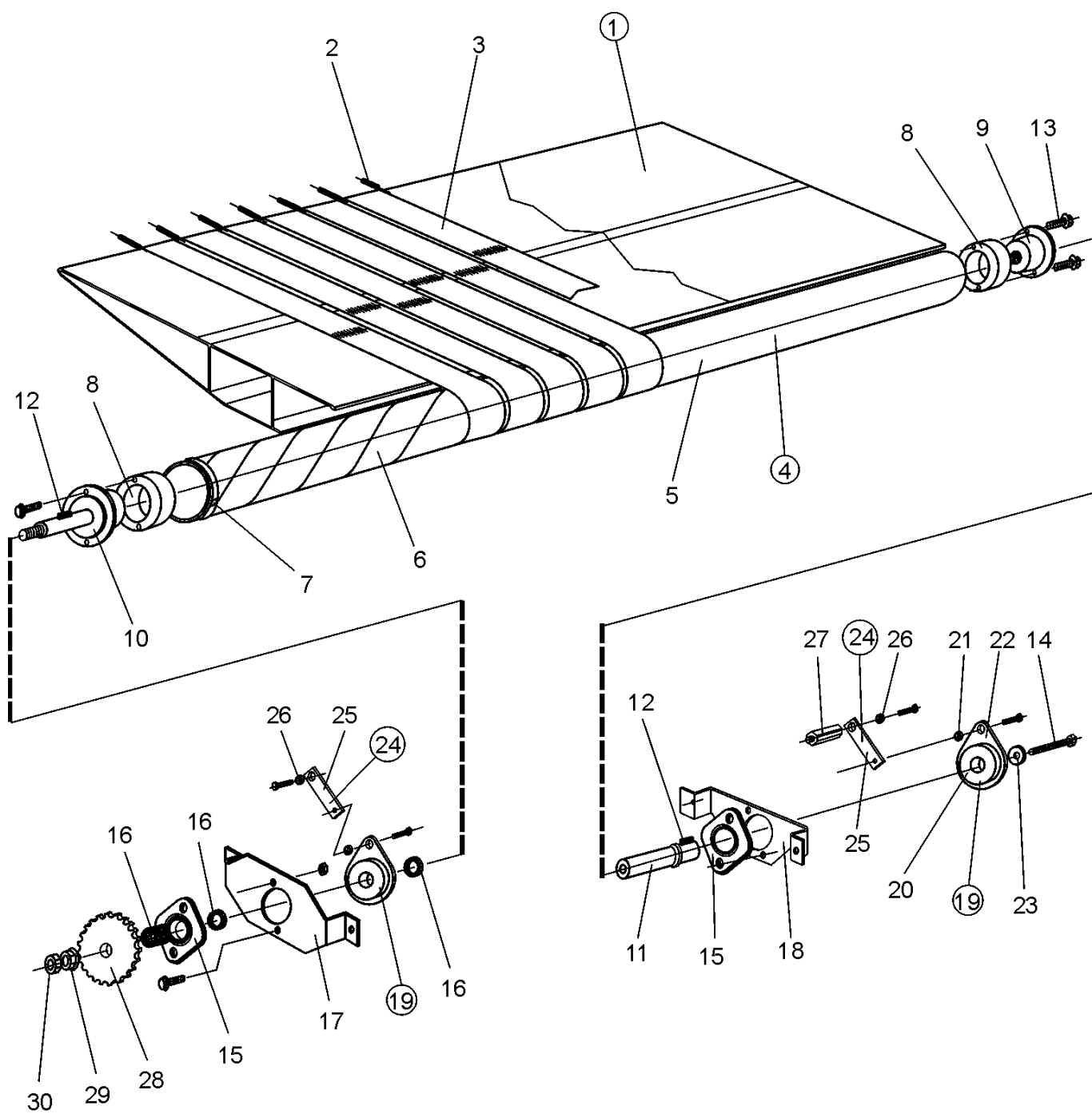
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Longitudinal folding

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610795/1	2	1	2006

Pliage longitudinal

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
36	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
	1				1	55007588	Folder stop tube	Tube butée plieur	3	Complete
						32100715	•Folder stop tube	•Tube butée plieur	3	
		1				32100714	•Folder stop tube	•Tube butée plieur	3	
			1			32100713	•Folder stop tube	•Tube butée plieur	3	
				1		32100712	•Folder stop tube	•Tube butée plieur	3	
37					1	32100711	•Folder stop tube	•Tube butée plieur	3	
	1					32104265	•Door stop	•Butée	3	
		1				32104264	•Door stop	•Butée	3	
			1			32104263	•Door stop	•Butée	3	
				1		32104262	•Door stop	•Butée	3	
38	9	9	11	11	13	32104261	•Door stop	•Butée	3	
						74014014	•Pop rivet	•Rivet	3	Ø4.8x11
39	2m	3m	3m	3m	4m	75011036	•Seal	•Joint	3	25x6 Foam
40	1	1	1	1	1	71050187	•Reflector	•Réflecteur	1,2	
41	3	4	4	5	6	71082368	Antistatic brush	Brosse antistatique	1,2	Optional
42	1	1	1	1	1	71054167	Switch	Interrupteur	1,2	
43	1	1	1	1	1	71079045	Cable fitting	Presse étoupe	3	Ø9
44	1	1	1	1	1	71079046	Reduction	Réduction	3	Ø11/9
45	-	-	-	-	-	32104186	Block	Cale	3	1mm
	-	-	-	-	-	32104187	Block	Cale	3	1.5mm
	-	-	-	-	-	32104188	Block	Cale	3	2mm



610801

Issue	Month	Year
01	09	04

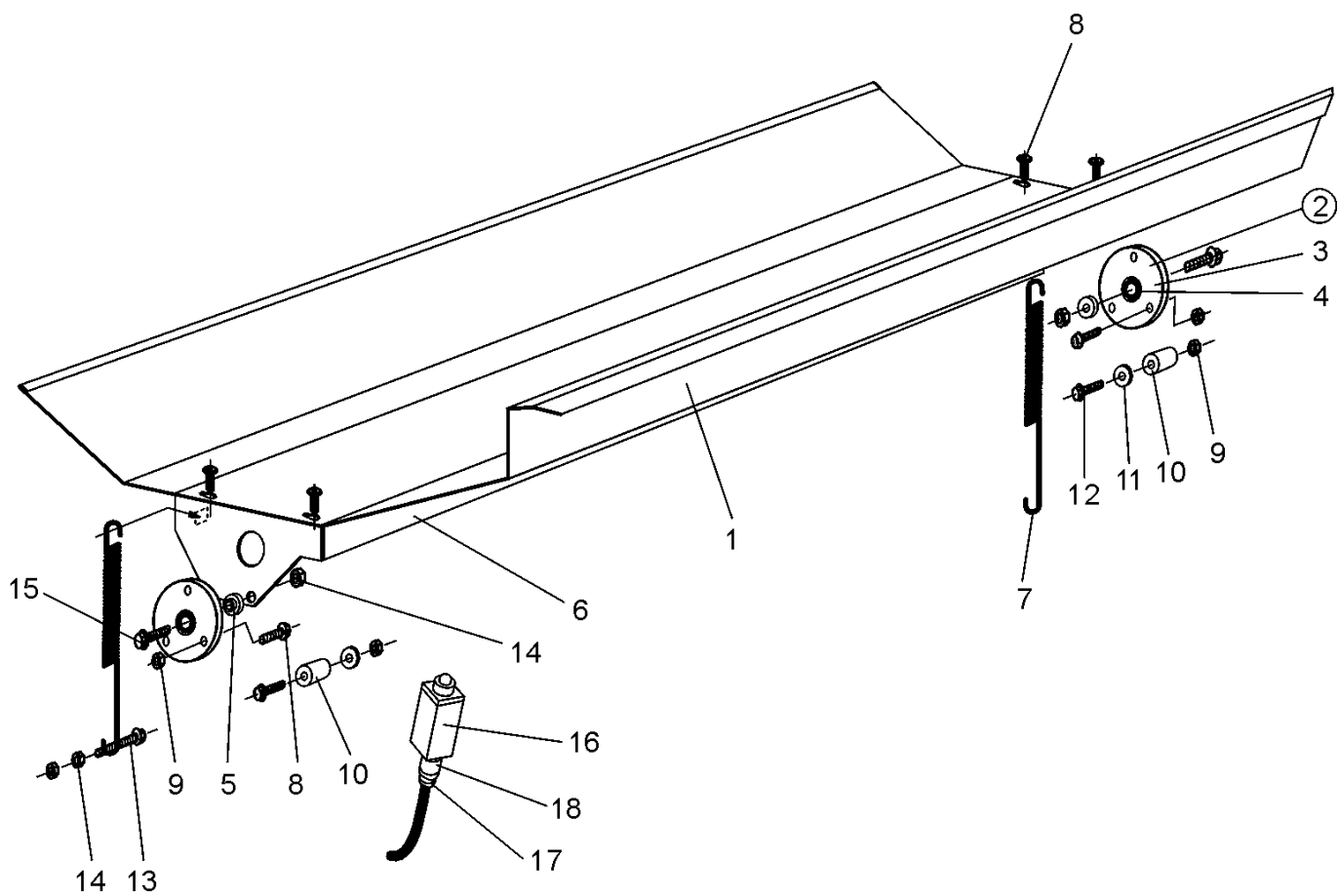
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Evacuation table

Illustration Issue Month Year
Schéma Issue Month Year
610801/1 1 9 2004

Table d'évacuation

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
	1	1					32100795	Outlet table	Table de sortie	3	
		1					32100794	Outlet table	Table de sortie	3	
			1				32100793	Outlet table	Table de sortie	3	
				1			32100792	Outlet table	Table de sortie	3	
					1		32100791	Outlet table	Table de sortie	3	
	2	17	19	23	25	29	74023105	•Pin	•Goupille	3	Ø3x30
	3	18	20	24	26	30	77010214	Feeding strip	Bande d'engagement	1,2	
	4	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete
			1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete
				1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete
					1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete
	5	1					55012188	Evacuation satellite	Rouleau évacuation	3	Complete
			1				32100805	•Pipe	•Tube	3	
				1			32100804	•Pipe	•Tube	3	
					1		32100803	•Pipe	•Tube	3	
						1	32100802	•Pipe	•Tube	3	
						1	32100801	•Pipe	•Tube	3	
	6	1m	2m	4m	15m	17m	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
	7	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
	8	2	2	2	2	2	32100021	•Cone	•Cône	3	
	9	1	1	1	1	1	32100024	•Ferrule	•Embout	3	
	10	1	1	1	1	1	32100968	•Ferrule	•Embout	3	Blocked
	11	1	1	1	1	1	32100786	•Shaft	•Axe	3	Free
	12	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
	13	4	4	4	4	4	74020030	•Screw	•Vis	3	M6x30
	14	1	1	1	1	1	74033608	•Screw	•Vis	3	M10x110
	15	2	2	2	2	2	73010070	•Bearing box	•Palier	3	Ø20
	16	7	7	7	7	7	32100849	•Spacer	•Entretoise	3	
	17	1	1	1	1	1	32100788	•Rail	•Support	3	Left
	18	1	1	1	1	1	32104356	•Rail	•Support	3	Right
	19	2	2	2	2	2	55007831	•Raising cam	•Bras de levage	3	
	20	1	1	1	1	1		•Free wheel	•Roue libre	3	
	21	1	1	1	1	1		•Ball joint	•Rotule	3	
	22	1	1	1	1	1		•Cam	•Came	3	
	23	1	1	1	1	1	74036803	•Washer	•Rondelle	3	Ø10
	24	2	2	2	2	2	55007829	•Rod linkage	•Biellette	3	
	25	1	1	1	1	1		•Rod linkage	•Biellette	3	
	26	1	1	1	1	1		•Ball joint	•Rotule	3	
	27	1	1	1	1	1	32100909	•Shaft	•Axe	3	
	28	1	1	1	1	1	32100987	•Disc	•Disque	3	27 teeth
	29	1	1	1	1	1	74021021	•Nut	•Écrou	3	M16
	30	1	1	1	1	1	74033257	•Locking nut	•Ecrou frein	3	M16



610797

Issue	Month	Year
01	09	04

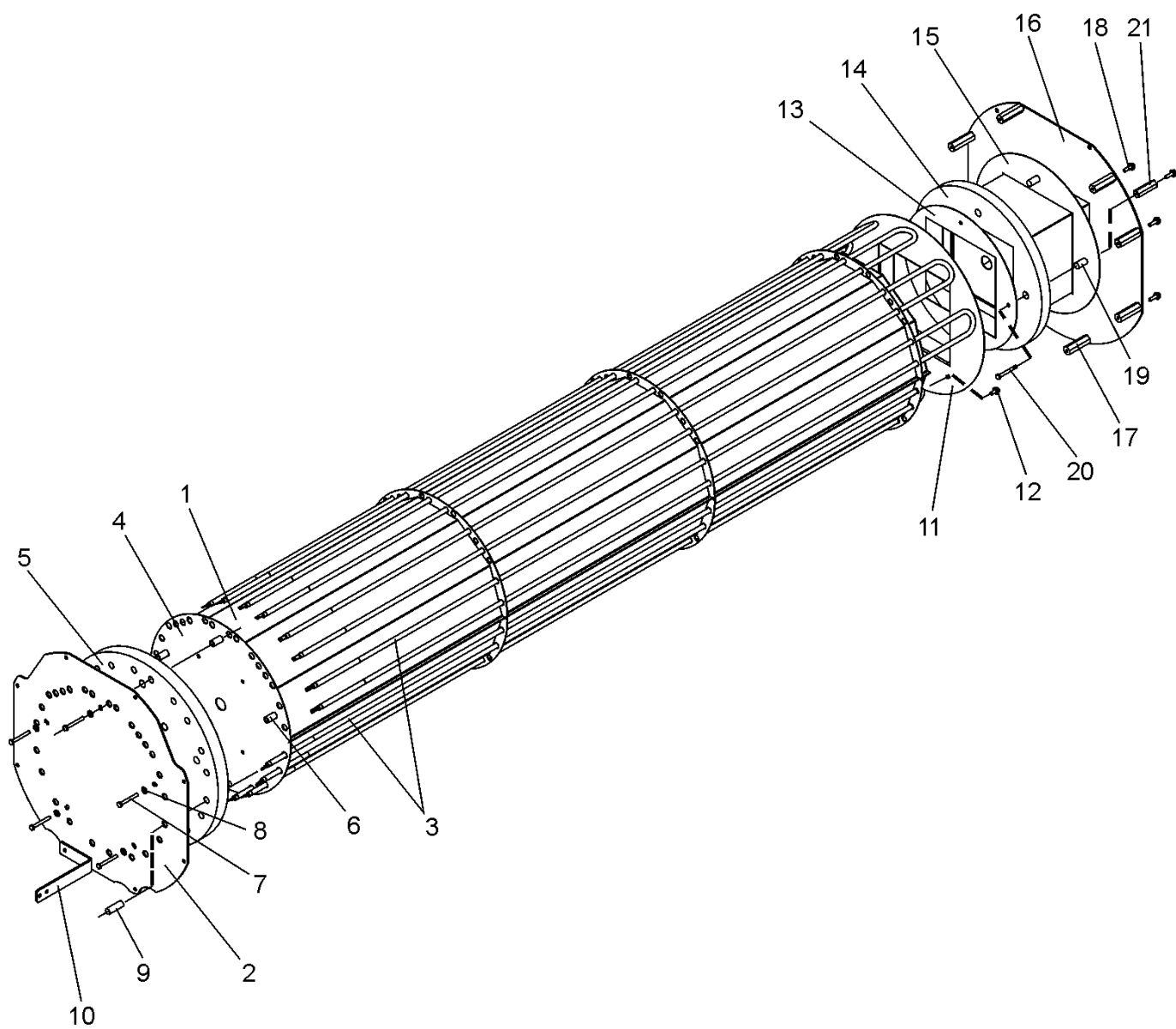
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Receipt tray

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610797/1	1	9	2004

Bac réception

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
	1	1				32100745	Receipt tray	Bac réception	3	
		1				32100744	Receipt tray	Bac réception	3	
			1			32100743	Receipt tray	Bac réception	3	
				1		32100742	Receipt tray	Bac réception	3	
					1	32100741	Receipt tray	Bac réception	3	
	2	2	2	2	2	55007591	Bearing box	Palier	3	Complete
	3	1	1	1	1	32100704	•Flange	•Bride	3	
	4	1	1	1	1	73011158	•Ball joint	•Rotule	3	
	5	2	2	2	2	32100705	Hinge pin	Axe d'articulation	3	
	6	1				32100935	Rail	Support	3	
			1			32100934	Rail	Support	3	
				1		32100933	Rail	Support	3	
					1	32100932	Rail	Support	3	
						32100931	Rail	Support	3	
	7	2	2	2	2	32004504	Spring	Ressort	3	
	8	12	12	12	12	74033101	Screw	Vis	3	M6x16
	9	6	6	6	6	74033253	Nut	Écrou	3	M6
10	2	2	2	2	2	74026034	Stop	Butée	3	
11	2	2	2	2	2	74036801	Washer	Rondelle	3	Ø8
12	2	2	2	2	2	74033602	Screw	Vis	3	M6x50
13	2	2	2	2	2	74020031	Screw	Vis	3	M8x50
14	6	6	6	6	6	74033254	Locking nut	Ecrou frein	3	M8
15	2	2	2	2	2	74033010	Screw	Vis	3	M8x35
16	1	1	1	1	1	71054167	Switch	Interrupteur	1,2	
17	1	1	1	1	1	71079045	Cable fitting	Presse étoupe	3	Ø9
18	1	1	1	1	1	71079046	Reduction	Réduction	3	Ø11/9



610765

Issue	Month	Year
01	06	04

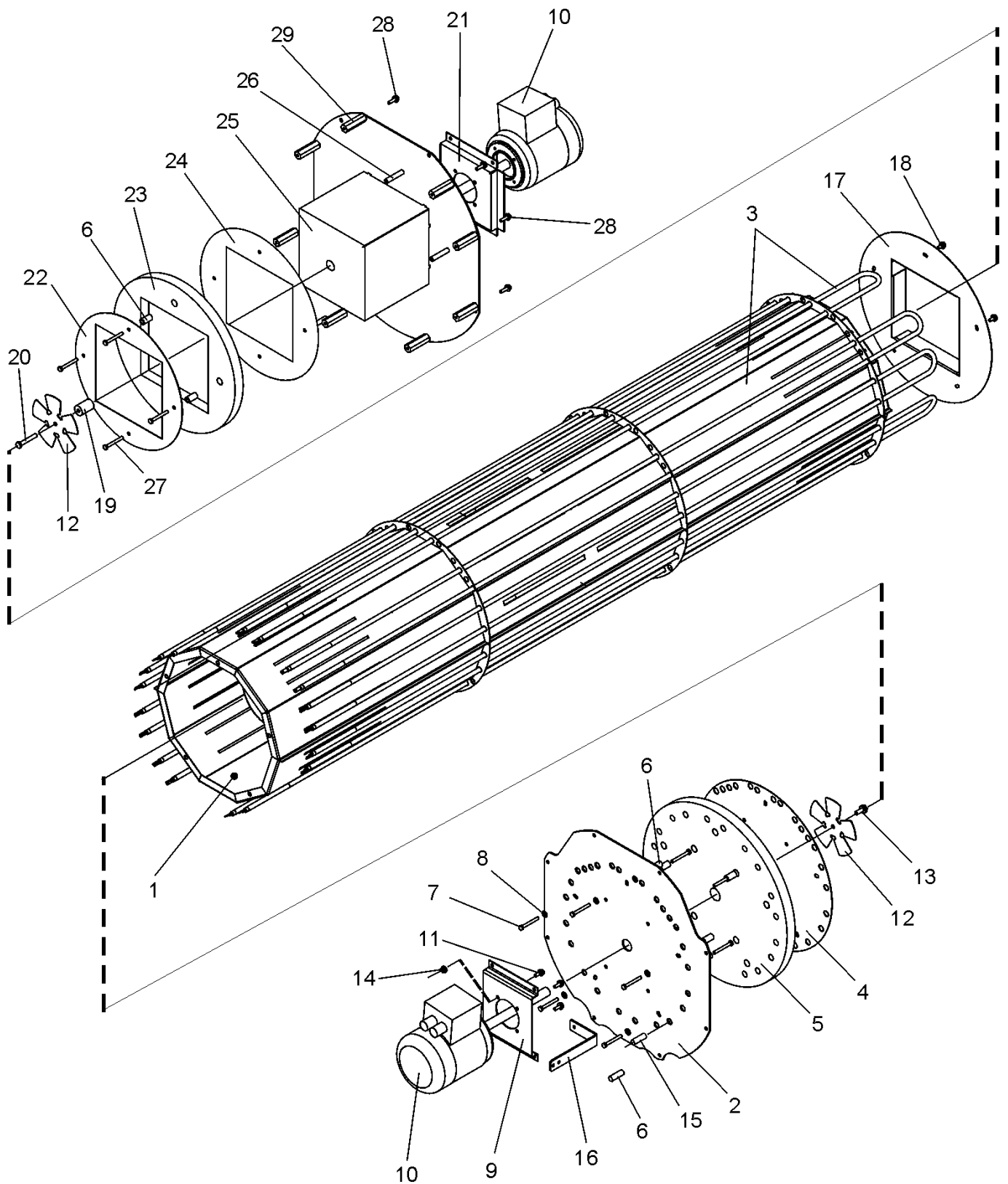
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electrical heating

Chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610765/1	1	6	2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
* 1	1					32101725	Resistors support	Support résistances	3	
*		1				32101724	Resistors support	Support résistances	3	
*			1			32101723	Resistors support	Support résistances	3	
*				1		32101722	Resistors support	Support résistances	3	
*					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103830	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	5	5	5	5	5	32100038	Spacer	Entretoise	3	
7	5	5	5	5	5	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
12	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
13	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
14	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
15	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
16	1	1	1	1	1	32103835	End flange	Flasque d'extrémité	3	Right
17	8	8	8	8	8	32103614	Spacer	Entretoise	3	
18	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
19	4	4	4	4	4	32100038	Spacer	Entretoise	3	
20	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
21	4	4	4	4	4	32103839	Spacer	Entretoise	3	



610766

Issue	Month	Year
01	06	04

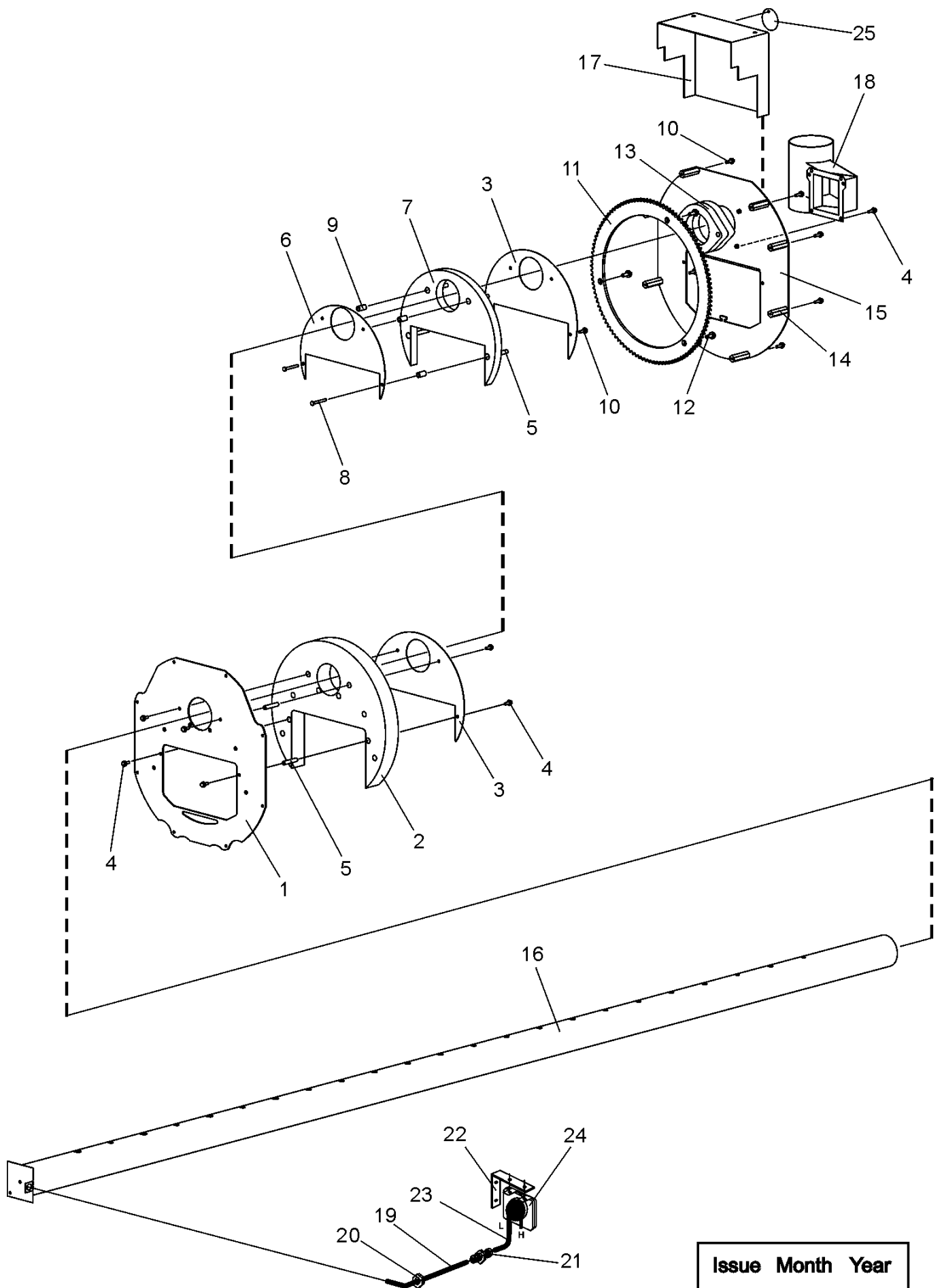
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electric heating with air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	2	10	2006

Chauffage électrique chaleur tournante

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1	1					32101725	Resistors support	Support résistances	3	
	1					32101724	Resistors support	Support résistances	3	
		1				32101723	Resistors support	Support résistances	3	
			1			32101722	Resistors support	Support résistances	3	
				1		32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque d'extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
* 27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	



610780

Issue	Month	Year
02	12	05

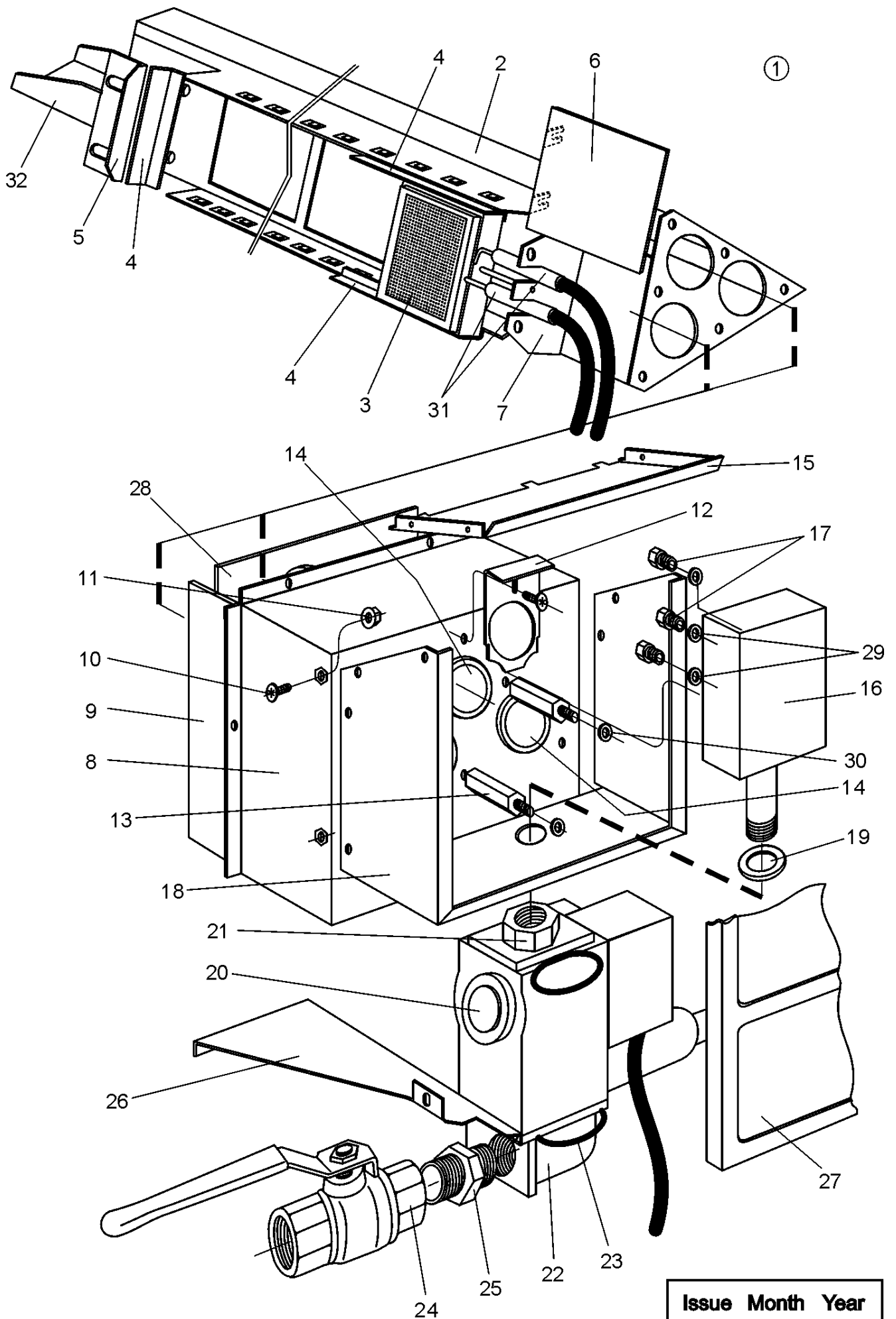
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Vapor suction gas heating

Aspiration chauffage gaz

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	2	12	2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
1	1	1	1	1	1	32104026	End flange	Flasque d'extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	
15	1	1	1	1	1	32104025	End flange	Flasque d'extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressostat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	



610768

Issue	Month	Year
01	06	04

IC44819FLF -62900016,IC44821FLF -62900016,IC44825FLF -62900016,IC44828FLF -62900016,IC44832FLF -62900016

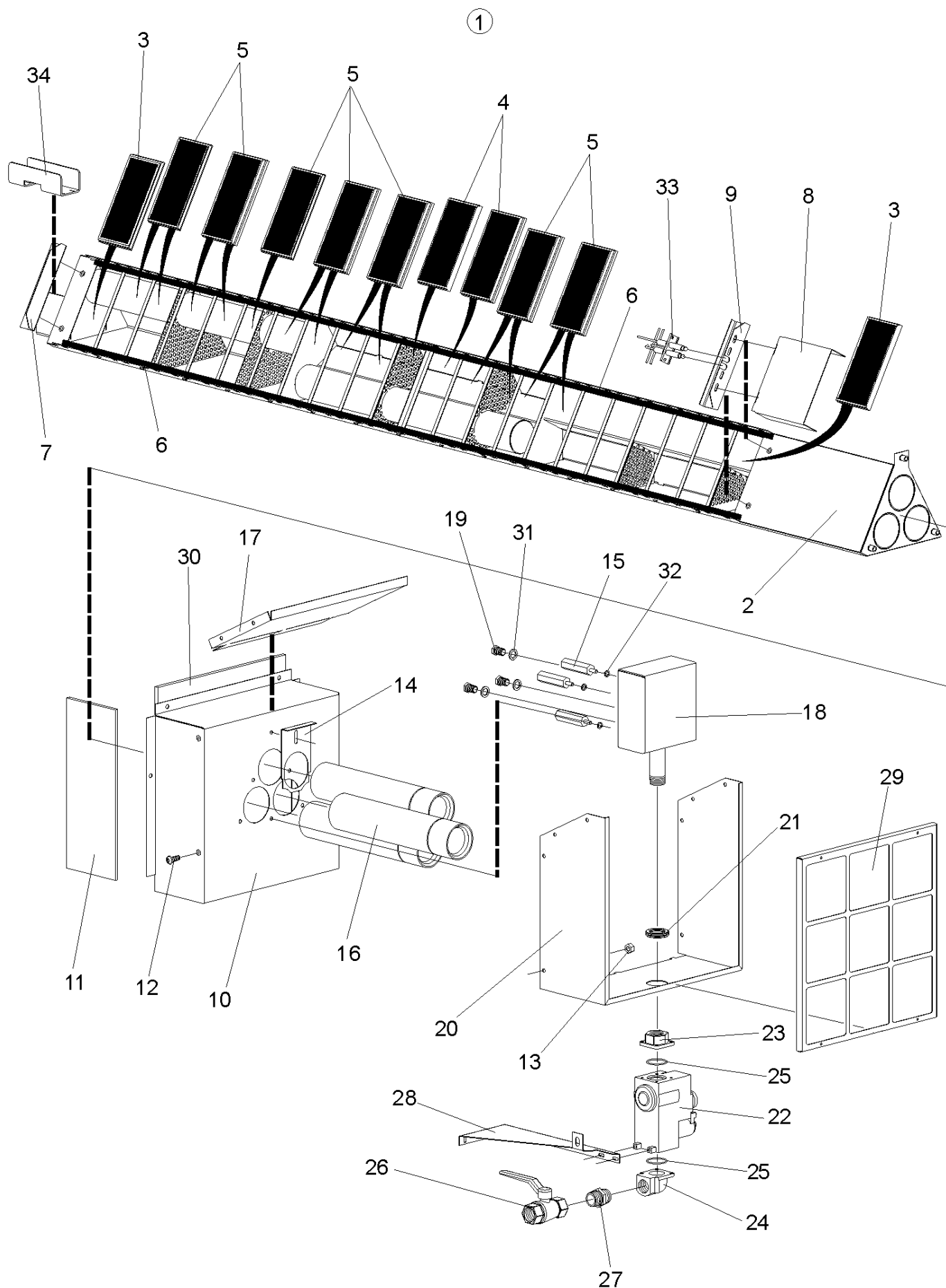
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

610768/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3			72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3				3		72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	



IC44819FLF 62900017-,IC44821FLF 62900017-,IC44825FLF 62900017-,IC44828FLF 62900017-,IC44832FLF

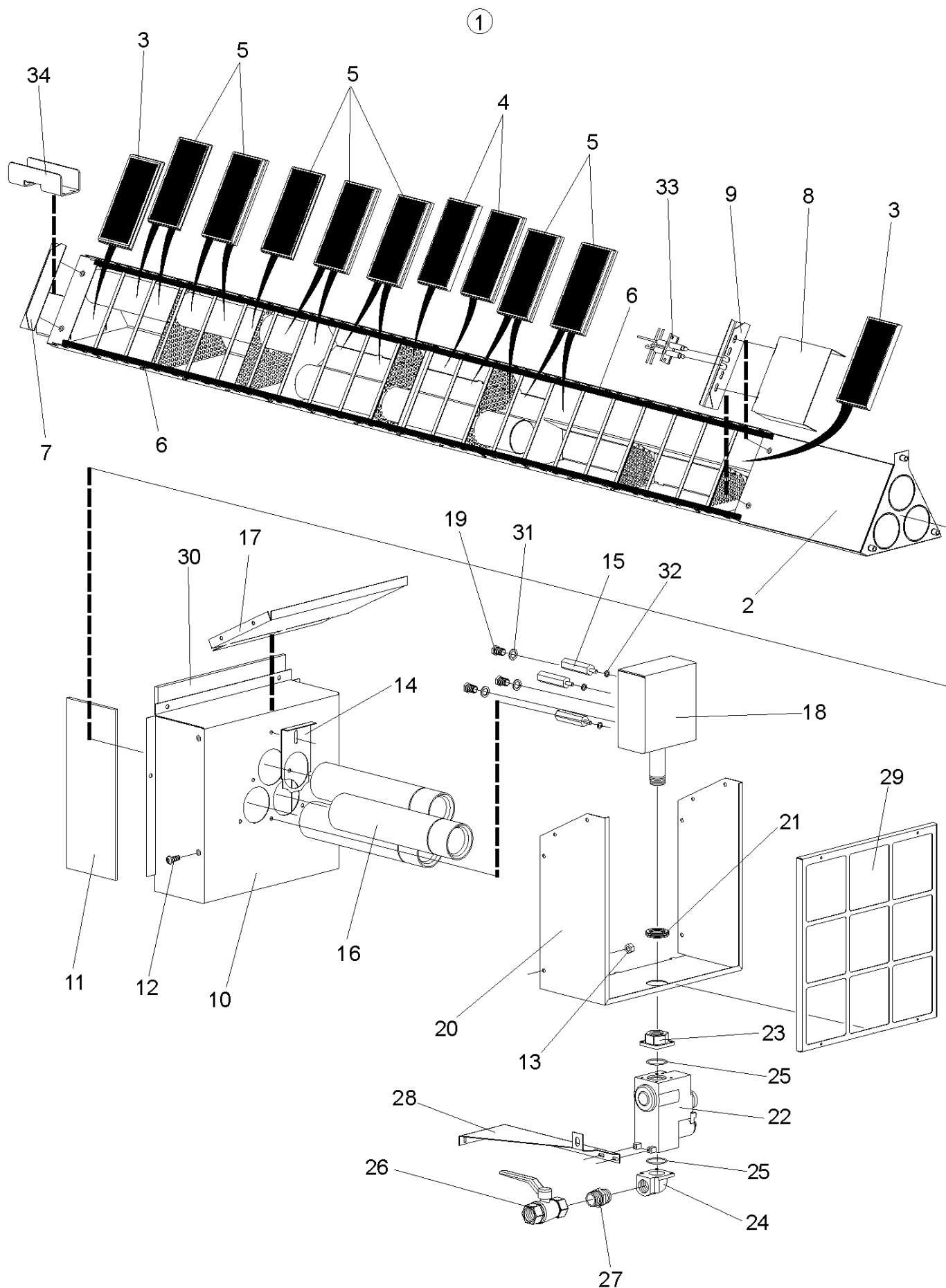
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	7m	8m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
* 8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	-65000001
* 9	1	1	1	1	1		32105049	Fender waling	Capot de protection	3	65000002-
* 9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	-65000001
* 9	1	1	1	1	1		32105048	•Electrode support	•Support électrode	3	65000002-
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
							72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	



IC44819FLF 62900017-,IC44821FLF 62900017-,IC44825FLF 62900017-,IC44828FLF 62900017-,IC44832FLF 62900017-

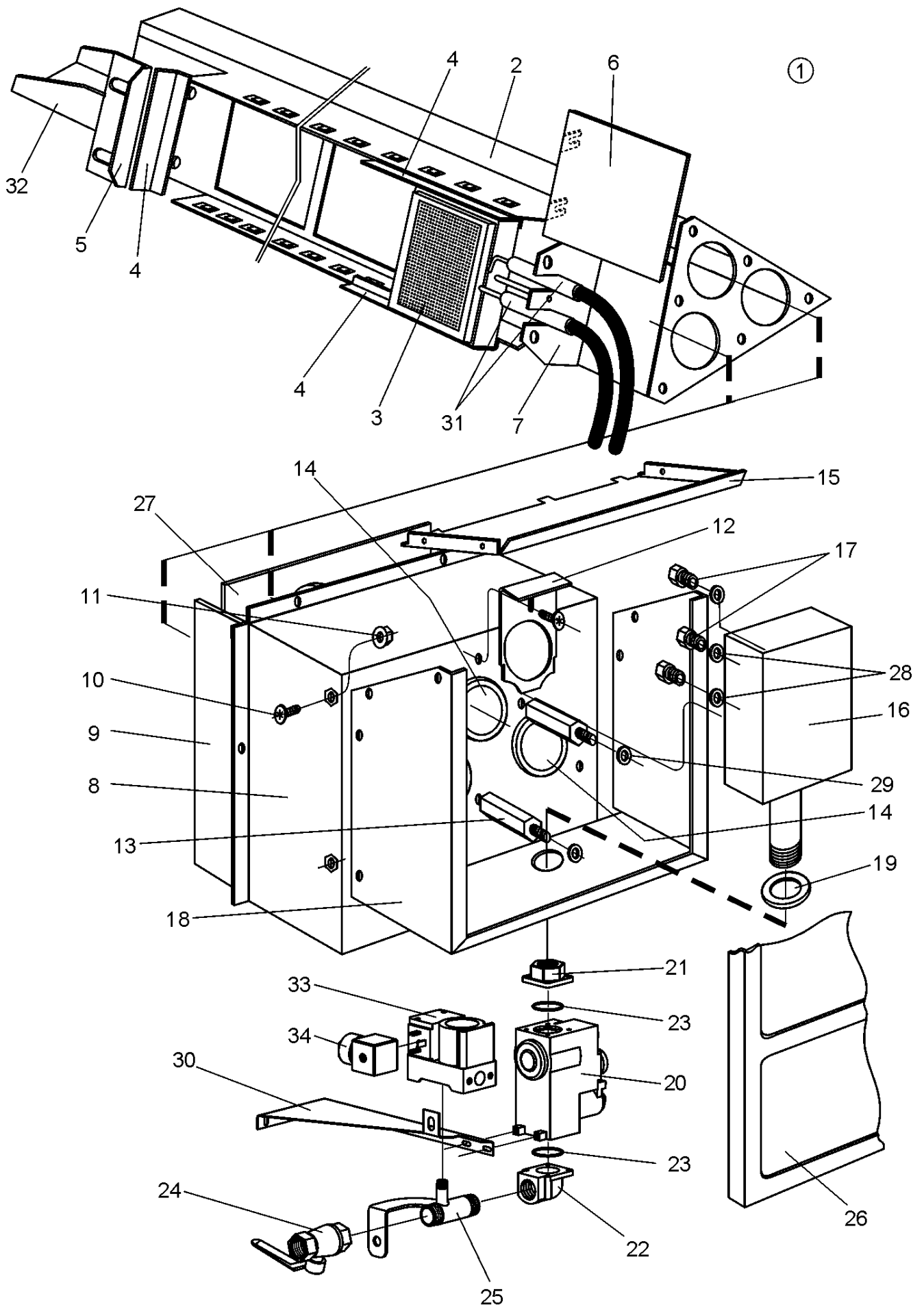
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 2 12 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
* 33	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
*										-65000001
*	1	1	1	1	1	71088037	Electrode	Electrode	1,2	ill. 611045
*										65000002-
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	



IC44819FLF -62900016,IC44821FLF -62900016,IC44825FLF -62900016,IC44828FLF -62900016,IC44832FLF -62900016

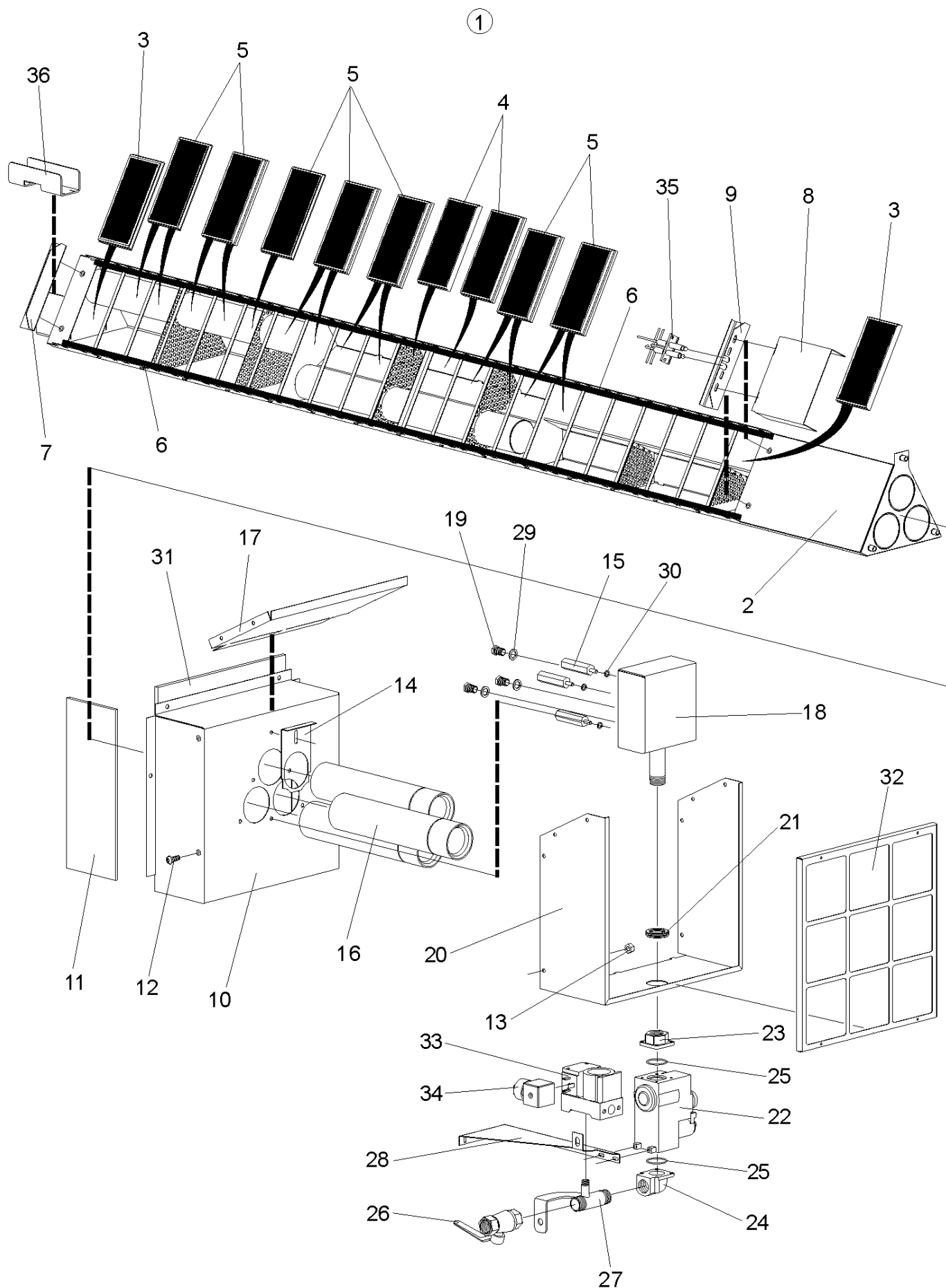
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

610587/1 1 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
4	12m	13m	16m	17m	19m		73016190	•Seal	•Joint	1,2	High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1		32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	
33	1	1	1	1	1		72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	



IC44819FLF 62900017-,IC44821FLF 62900017-,IC44825FLF 62900017-,IC44828FLF 62900017-,IC44832FLF

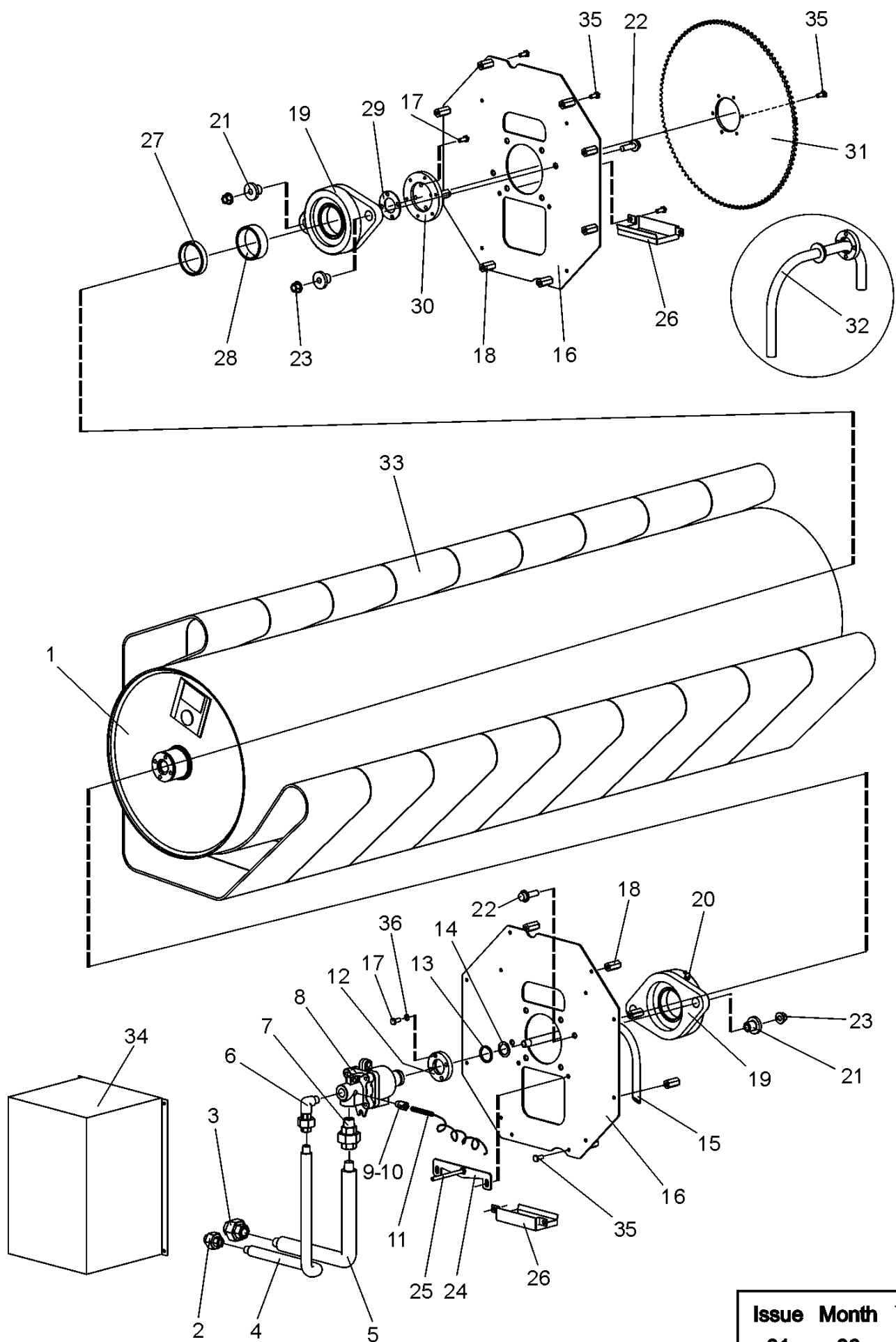
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

611028/1 2 12 2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819FLF										
	IC44821FLF										
	IC44825FLF										
	IC44828FLF										
	IC44832FLF										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	8m	9m	10m	11m	12m		73016190	•Seal	•Joint	1,2	High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
16	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
17	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
18	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
19	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
28	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
32	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
33	1	1	1	1	1		72060075	•Pressostat	•Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	
35	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
36	1	1	1	1	1		32104112	Extension element	Rallonge	3	



610781

Issue	Month	Year
01	06	04

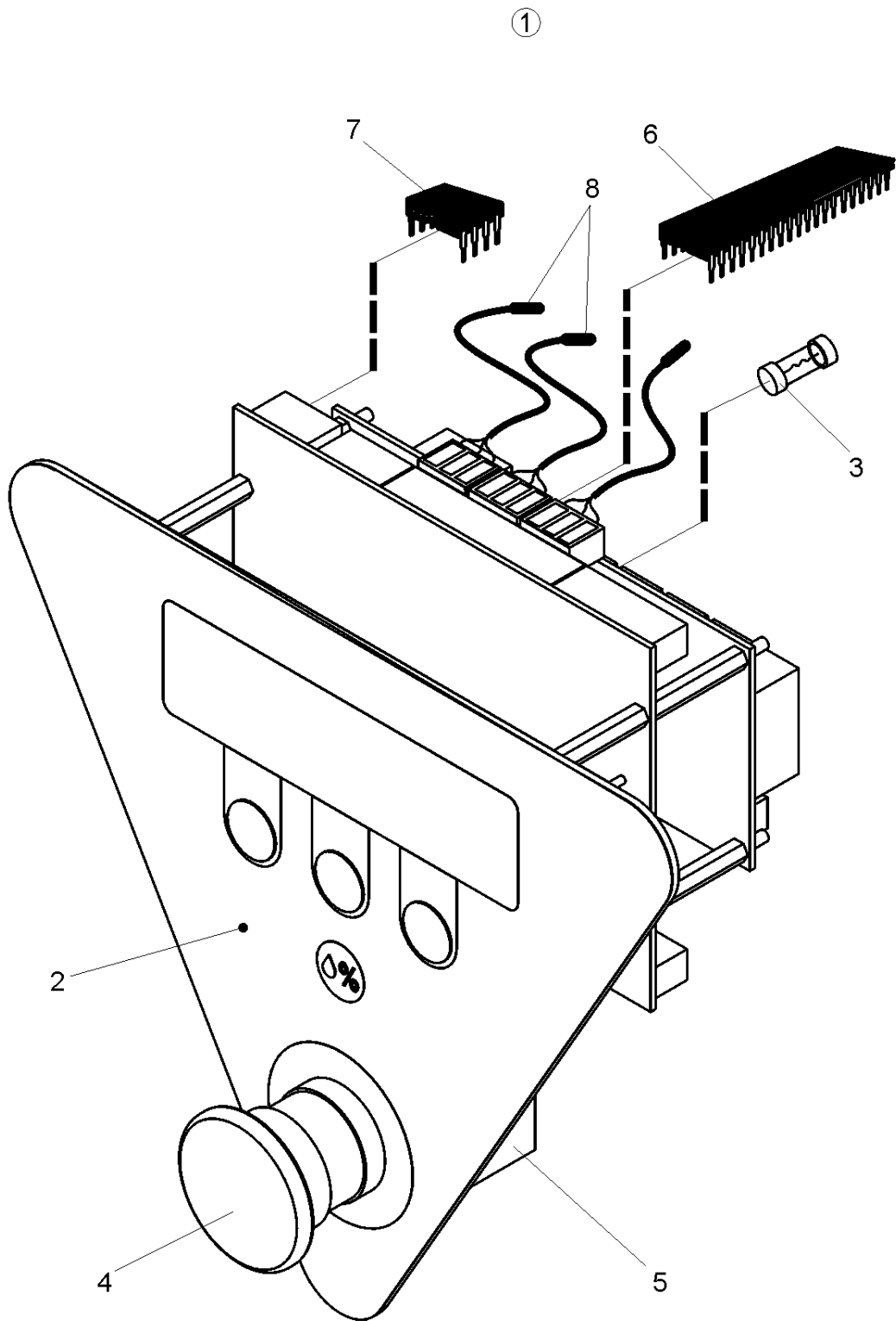
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Steam heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	2	3	2006

Chauffage vapeur

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819FLF									
	IC44821FLF									
	IC44825FLF									
	IC44828FLF									
	IC44832FLF									
	1					32102205	Steam cylinder	Cylindre vapeur	3	Ø457mm
		1				32102204	Steam cylinder	Cylindre vapeur	3	Ø457mm
			1			32102203	Steam cylinder	Cylindre vapeur	3	Ø457mm
				1		32102202	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32102201	Steam cylinder	Cylindre vapeur	3	Ø457mm
2	1	1	1	1	1	72043155	Pipe union	Raccord union	3	G3/8"
3	1	1	1	1	1	72043156	Pipe union	Raccord union	3	G3/4"
4	1	1	1	1	1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
5	1	1	1	1	1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
6	1	1	1	1	1	72043190	Union elbow	Coude union	3	G3/8"
7	1	1	1	1	1	72043191	Pipe union	Raccord union	3	G3/4"
8	1	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
9	1	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
10	1	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
11	1	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
12	1	1	1	1	1	32100650	Flange	Bride	3	
13	1	1	1	1	1	32100651	Locking washer	Bague d'arrêt	3	
14	1	1	1	1	1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
15	1	1	1	1	1	32100416	Breather tube	Tube de purge	3	
16	2	2	2	2	2	32104271	Plate	Platine	3	Steam heating
17	8	8	8	8	8	74020226	Screw	Vis	3	M8x30
18	16	16	16	16	16	32104272	Spacer	Entretoise	3	
19	2	2	2	2	2	73010077	Bearing box	Palier	3	
20	2	2	2	2	2	72061011	Grease nipple	Graisser	3	
21	4	4	4	4	4	32101942	Spacer	Entretoise	3	
22	4	4	4	4	4	74033022	Screw	Vis	3	M12x40
23	4	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
24	1	1	1	1	1	32104297	Heating element	Guide	3	
25	1	1	1	1	1	32102402	Shaft	Axe	3	
26	2	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
27	1	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
28	1	1	1	1	1	32104423	Spacer	Entretoise	3	L=26.5mm
29	1	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
30	1	1	1	1	1	32104416	Cap	Bouchon	3	
31	1	1	1	1	1	32104421	Disc	Disque	3	110 teeth
32	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
33	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8



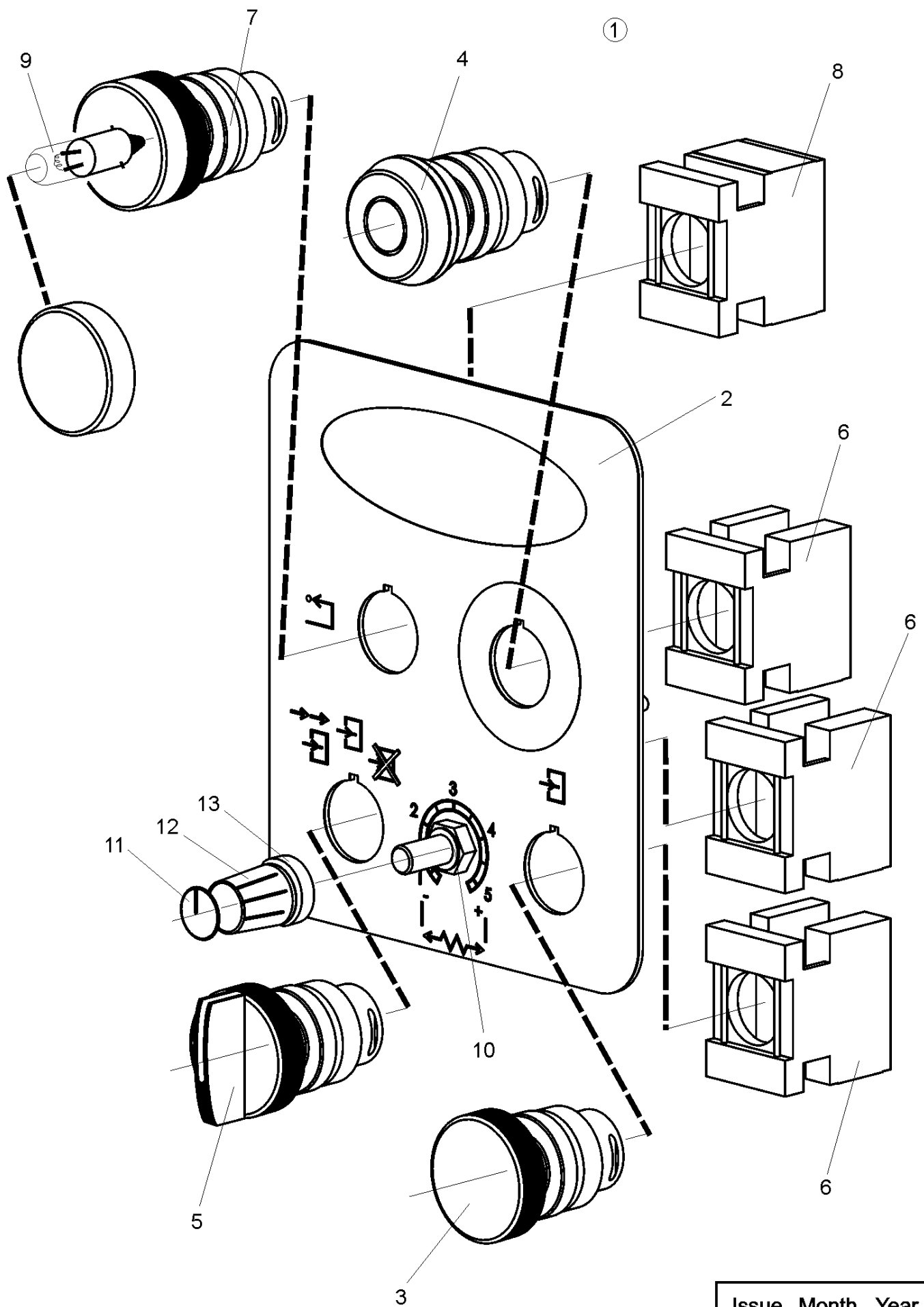
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Control panel

Plastron de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	2	6	2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012179	Control panel	Plastron de commande	1,2	Complete
* 2	1	74032335	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054132	•Emergency stop	•Arrêt d'urgence	1,2	Red
5	1	71054130	Contact block	Bloc contact	1,2	
6	1	32103551	Program memory	Mémoire programme	1,2	
7	1	32103552	Language memory	Mémoire langage	1,2	
8	-		Heat sensor	Sonde température		



Issue	Month	Year
01	09	04

IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

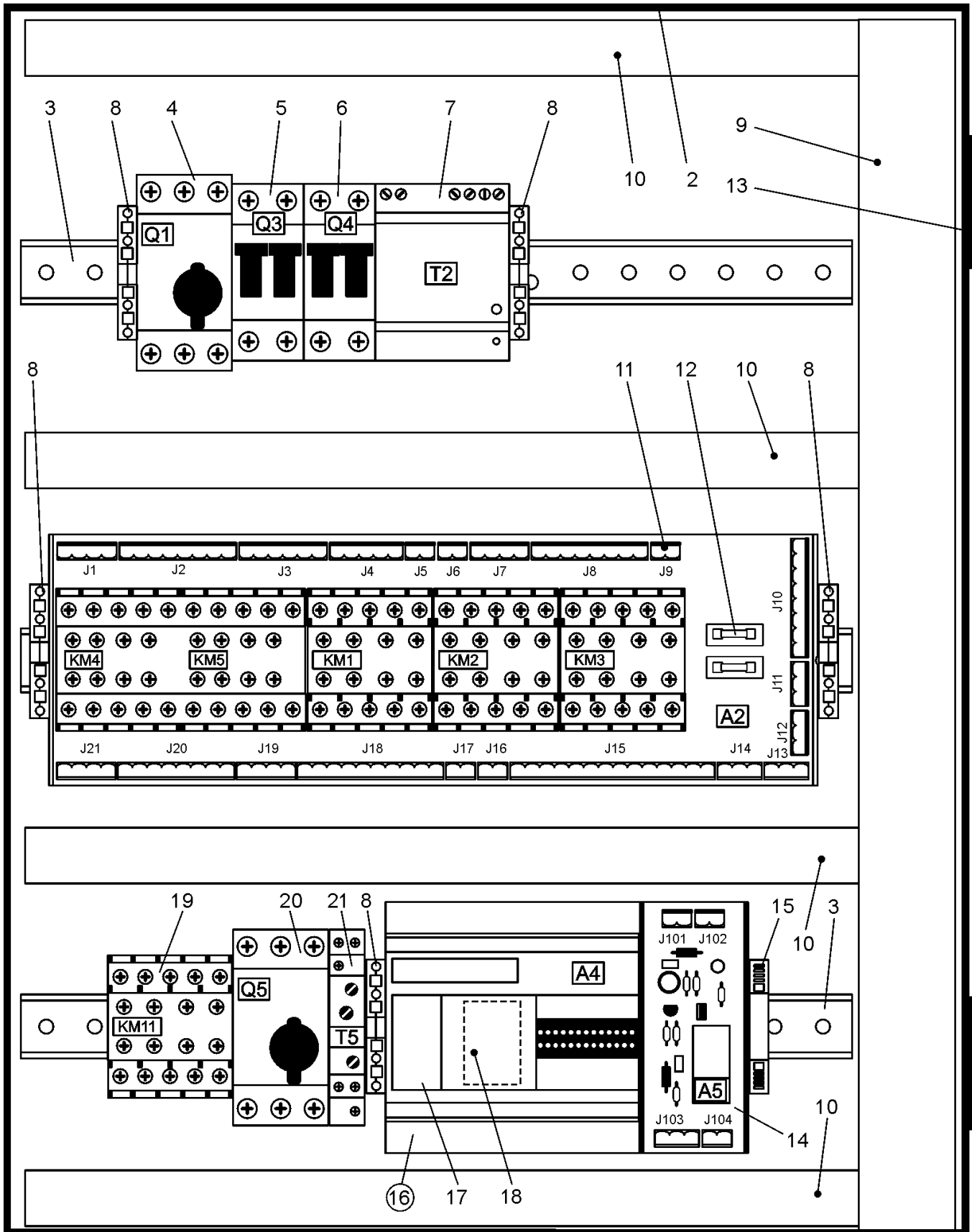
Control panel - Feeder

Plastron de commande - Engageuse

Illustration Issue Month Year
Schéma Issue Month Year
610804/1 1 9 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012387	Control panel - Feeder	Plastron de commande - Engageuse		Complete
2	1	32104299	•Control panel - Feeder	•Plastron de commande - Engageuse	3	
3	1	71054127	•Push-button	•Bouton poussoir	3	Green
4	1	71054132	•Emergency stop	•Arrêt d'urgence	3	Red
5	1	71054196	•Switch head	•Tête interrupteur	3	3 positions
6	3	71054130	•Contact block	•Bloc contact	3	
7	1	71072040	•Pushbutton	•Bouton-poussoir	3	Yellow
8	1	71072039	•Indicator body	•Corps de voyant	3	
9	1	71071057	•Lamp	•Ampoule	1,2	24V
10	1	71082459	•Potentiometer	•Potentiomètre	3	4.7kOhm
11	1	71082502	•Capsule	•Capsule	3	
12	1	71082501	•Element body	•Corps d'élément	3	
13	1	71082503	•Frame	•Base	3	

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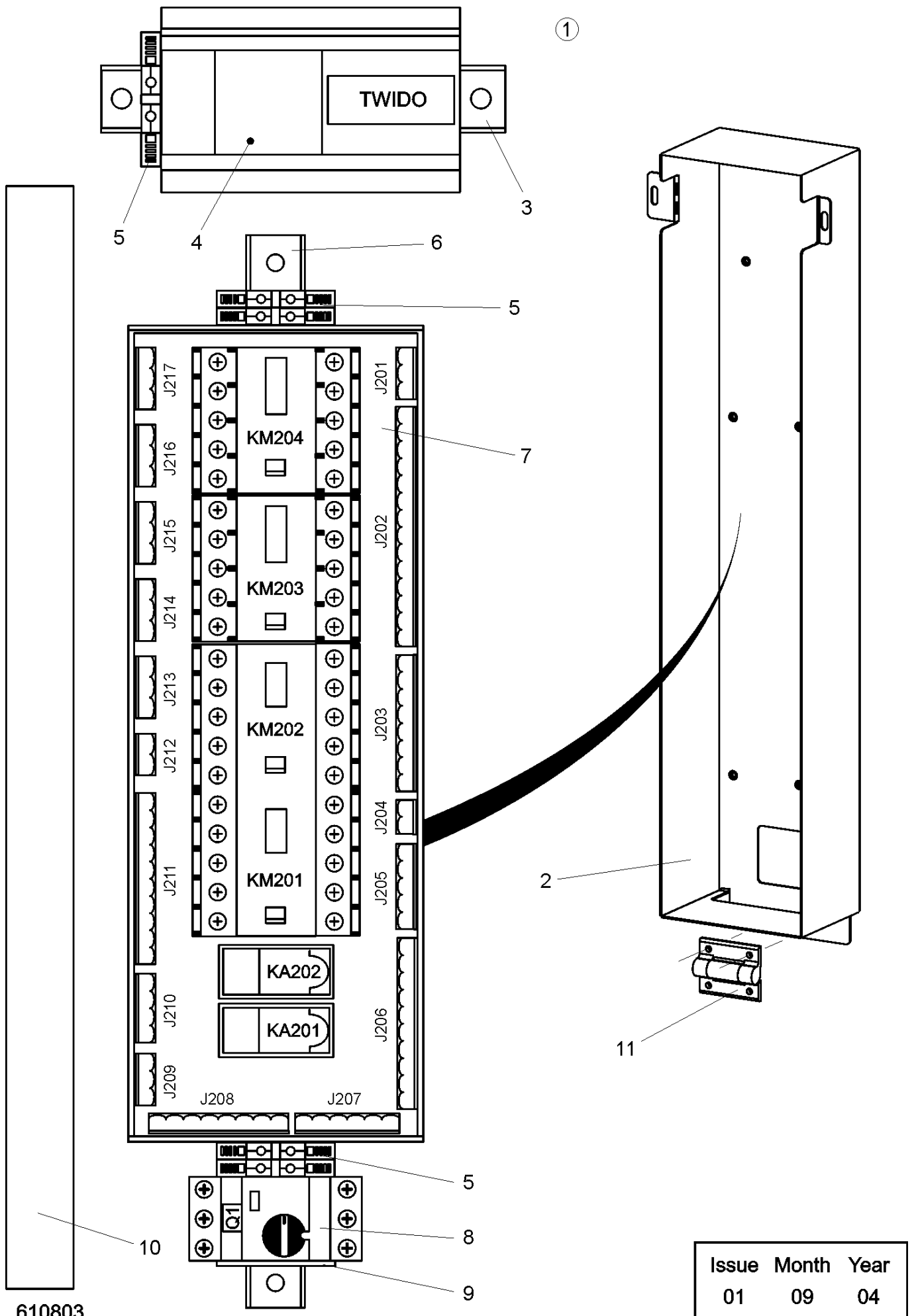
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610772/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012322	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104410	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Spout	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		••Circuit breaker	••Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	55012314	•Configurated automate	•Automate configuré	1,2	
17	1		••Programmable Logic Controller	••Automate programmable	3	
18	1	71061025	••Expansion communication	••Cartouche communication	1,2	
19	1	71050190	Contacteur	Relais	1,2	6A-24VDC Optional
20	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
21	1	71052121	Time relay	Relais temporisé	1,2	Optional



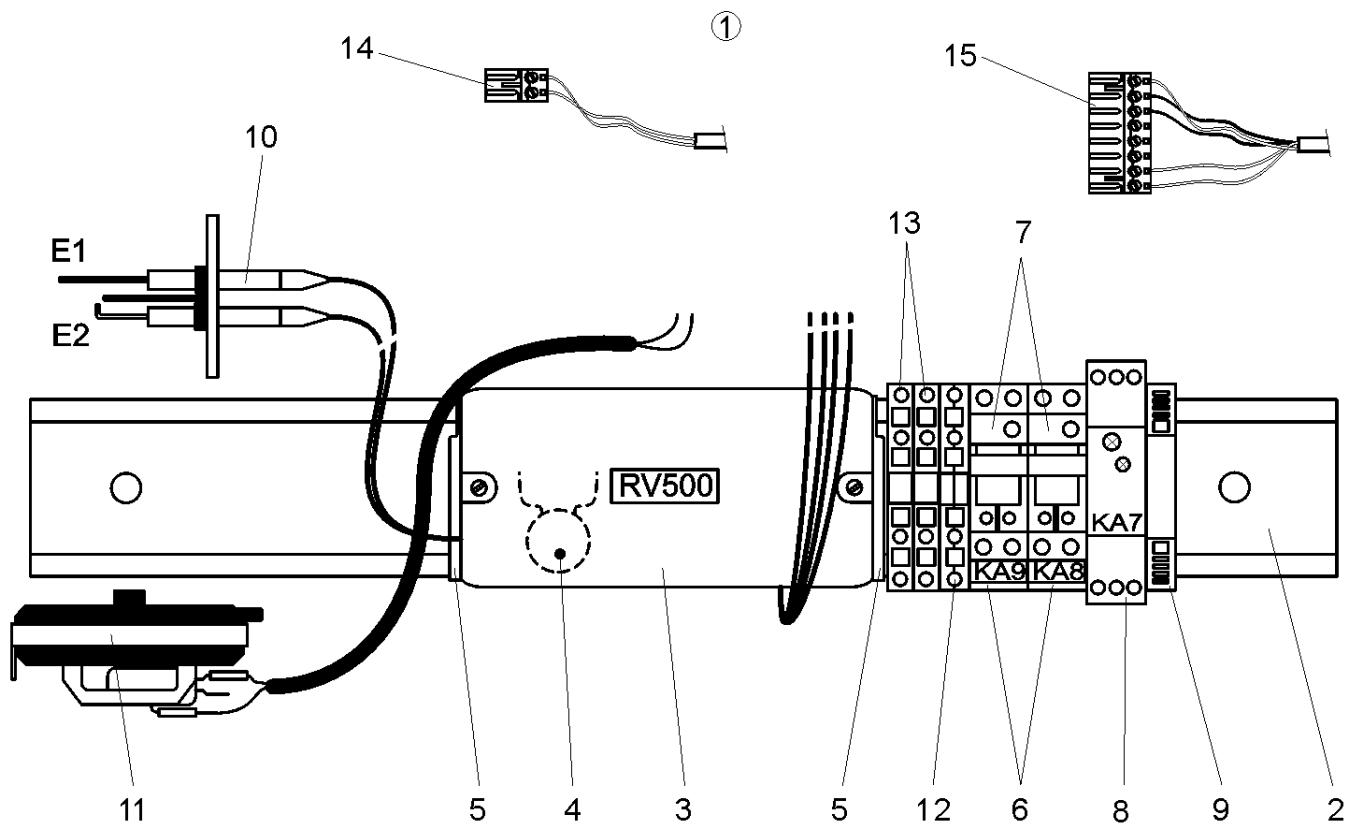
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Switch cabinet - Feeder

Illustration Issue Month Year
Schéma Issue Month Year
610803/1 1 9 2004

Armoire électrique - Engageuse

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012318	Switch cabinet - Feeder	Armoire électrique - Engageuse	3	Complete
2	1	32103952	•Switch cabinet box	•Coffret armoire électrique	3	
3	1	32003644	Profile	Profilé	3	150mm
4	1	32104320	•Configurated automate	•Automate configuré	1,2	
5	5	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
6	1	31004661	•Profile	•Profilé	3	L=650mm
7	1	71082496	•Plate	•Platine	1,2	
8	1	71082143	•Mains current breaker	•Disjoncteur	1,2	Three-pole
9	1	71075037	•Stop	•Butée	3	
10	1	71081008	•Spout	•Goulotte	3	25x80 L=700mm
11	1	74030059	Hinge	Charnière	3	



IC44819FLF -65000001,IC44821FLF -65000001,IC44825FLF -65000001,IC44828FLF -65000001,IC44832FLF -65000001

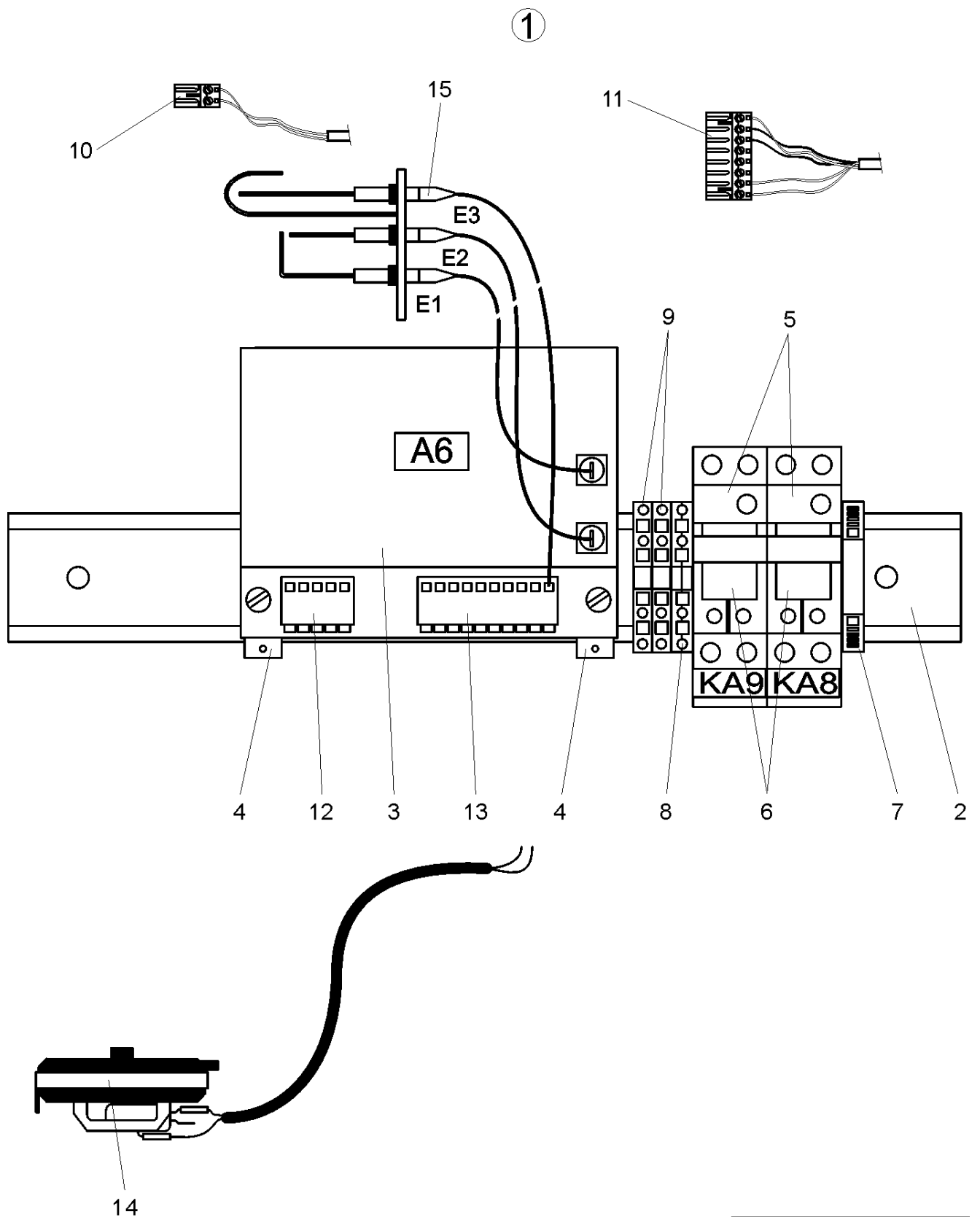
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

610769/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088018	•Igniter	•Allumeur	1,2	RV0513
4	1	71082035	•Varistor	•Varistance	1,2	
5	2	71081013	•Snap nut	•Erou encliquetable	1,2	
6	2	71052107	•Relay support	•Support relais	1,2	
	2	71052130	•Relay support	•Support relais	1,2	
7	2	71052106	•Contactor	•Relais	1,2	10A
	2	71052129	•Contactor	•Relais	1,2	
8	1	71052112	•Time delay contact	•Contact temporisé	1,2	
9	1	71075037	•Stop	•Butée	1,2	
10	1	71088036	•Electrode	•Électrode	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC44819FLF 65000002-,IC44821FLF 65000002-,IC44825FLF 65000002-,IC44828FLF 65000002-,IC44832FLF 65000002-

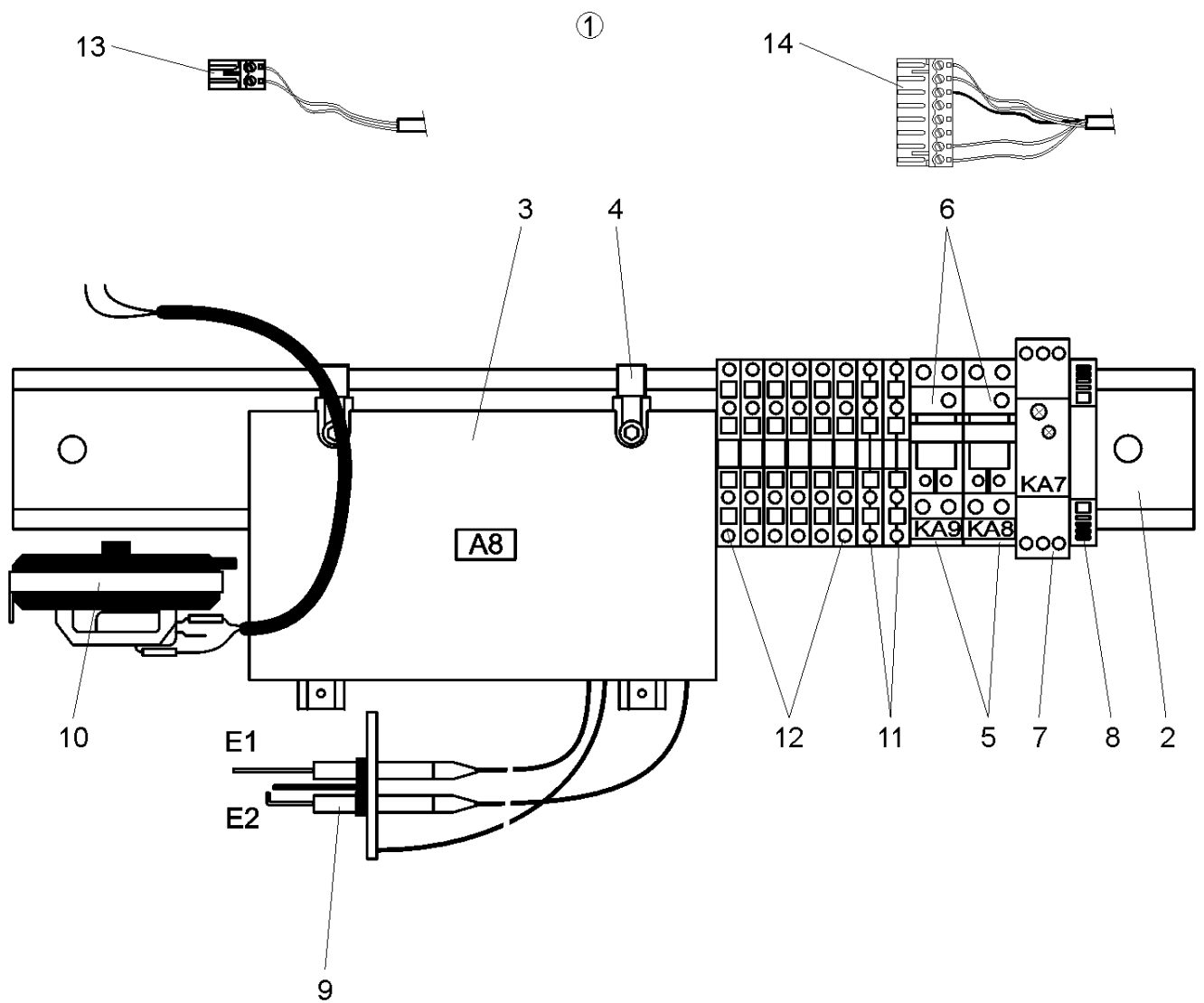
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088037	Electrode	Electrode	1,2	



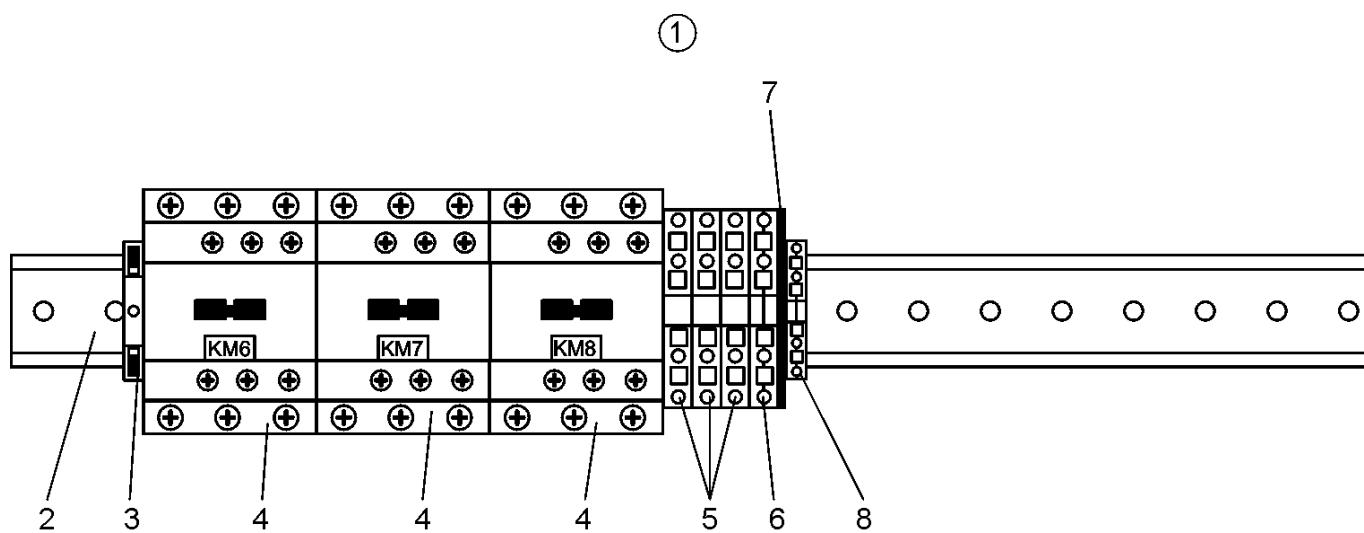
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electric control plate - gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610770/1	1	6	2004

Platine électrique - chauffage gaz - Australie

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



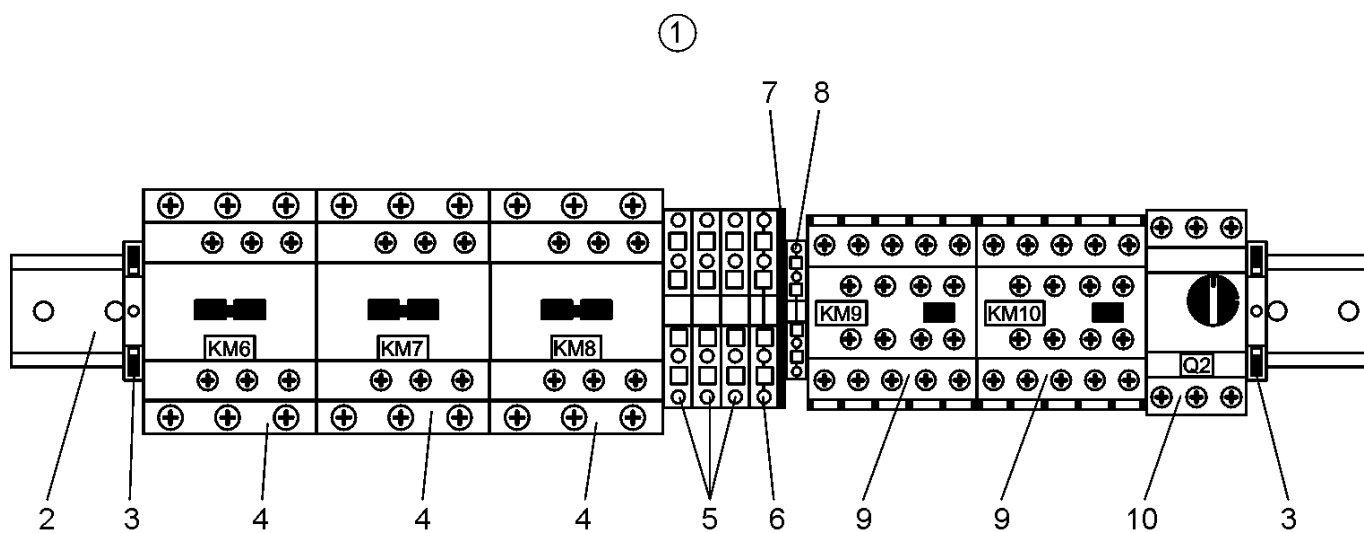
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electric heating plate

Platine chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



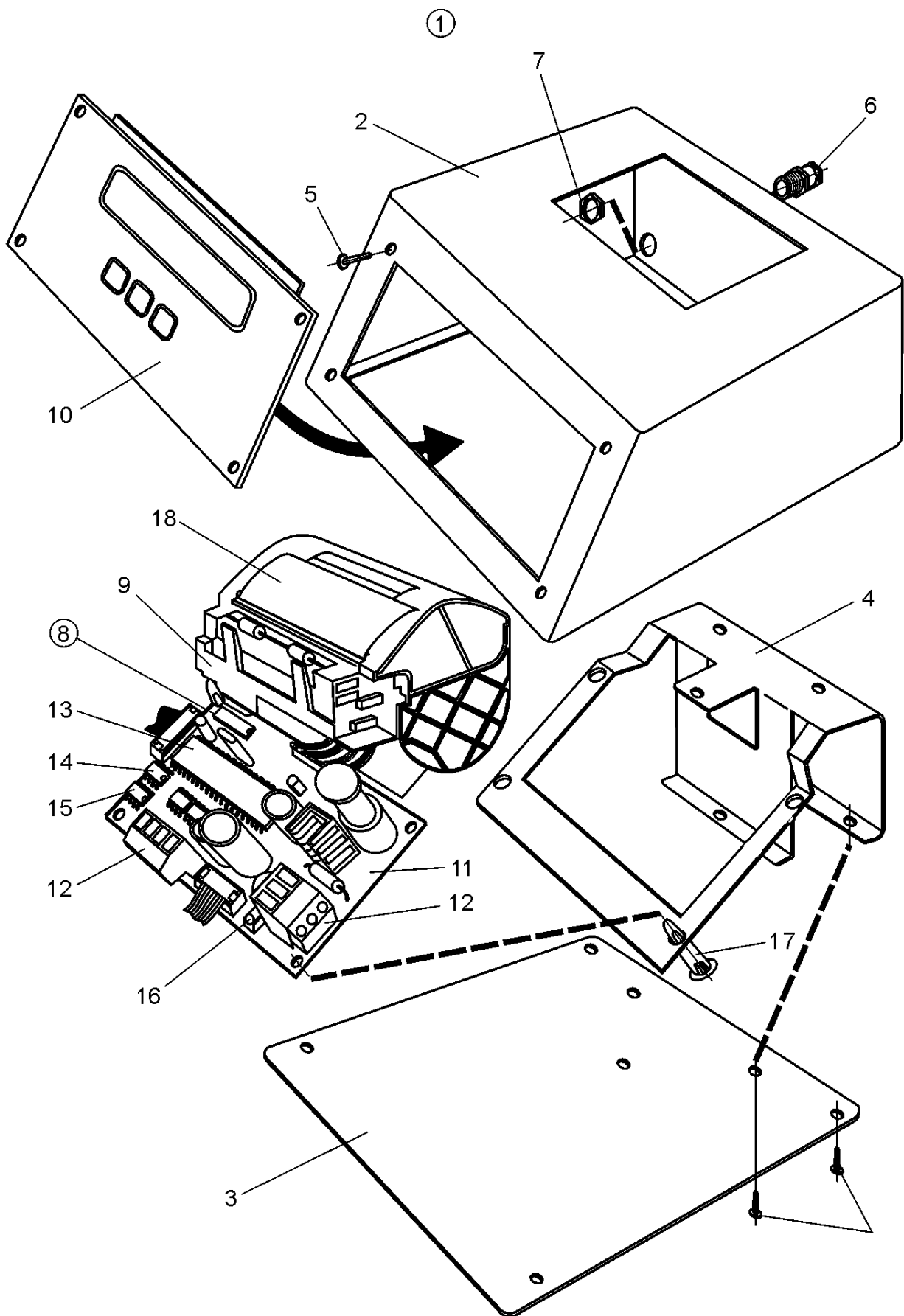
IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

Electric heating plate - With air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610774/1	1	6	2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A-230V Three-pole
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

RABC Printer option (machine with DIAMMS)

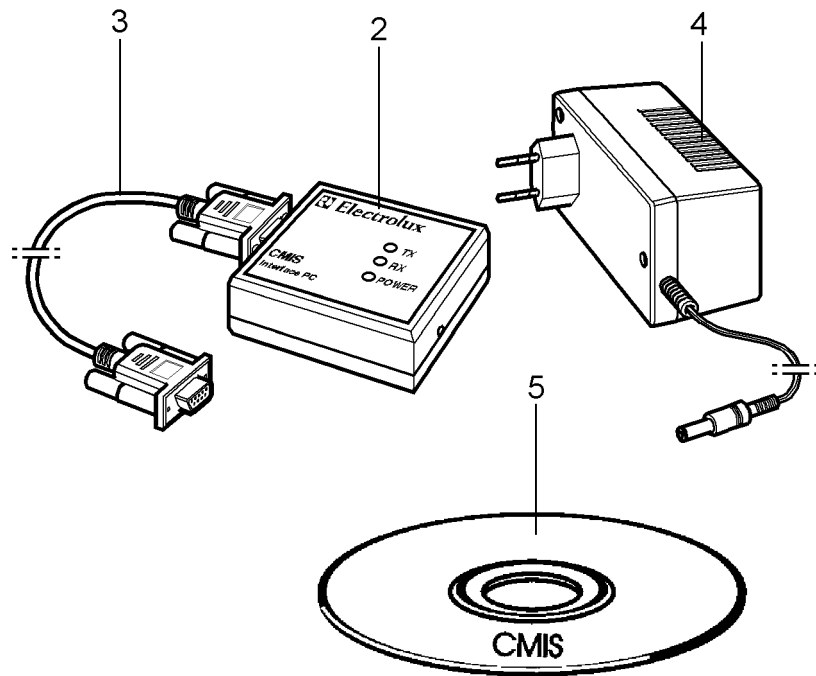
Illustration Issue Month Year
Schéma Issue Month Year

Option RABC Printer (machine avec DIAMMS)

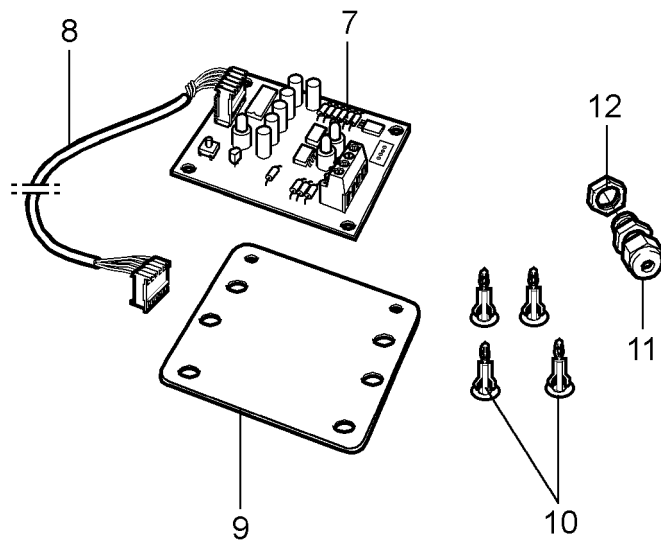
610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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IC44819FLF,IC44821FLF,IC44825FLF,IC44828FLF,IC44832FLF

CMIS

Illustration Issue Month Year
Schéma Issue Month Year
610892/1 1 5 2005

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012896	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082412	•Interface PC	•Interface PC	1	
3	1	71082415	•Connection cable	•Câble de connexion	3	
4	1	71082414	•Feed	•Alimentation	3	24V
5	1	71060067	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55012897	•CMIS Kit	•Kit CMIS	1	Complete
7	1	71082413	••CMIS Interface	••Interface CMIS	1	
8	1	432 2933-03	••Cable set	••Jeu de câbles	3	
9	1	471 4601-01	••Plate	••Plaque	3	
10	4	471 7958-02	••Rail	••Support	3	
11	1	471 8780-01	••Cable fitting	••Presse étoupe	3	15.2
12	1	471 8780-31	••Locking nut	••Contre-écrou	3	15

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74023105	25	74033205	75	77010219	25		
74023105	55	74033253	13	77010252	25		
74026022	17	74033253	17	77010265	35		
74026034	57	74033253	21	77010265	75		
74026053	13	74033253	49	77010278	31		
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